

A

B

C

D

E

F



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				



IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:45

SHEET 1 OF 66

A

B

C

D

E

F



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	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				



IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

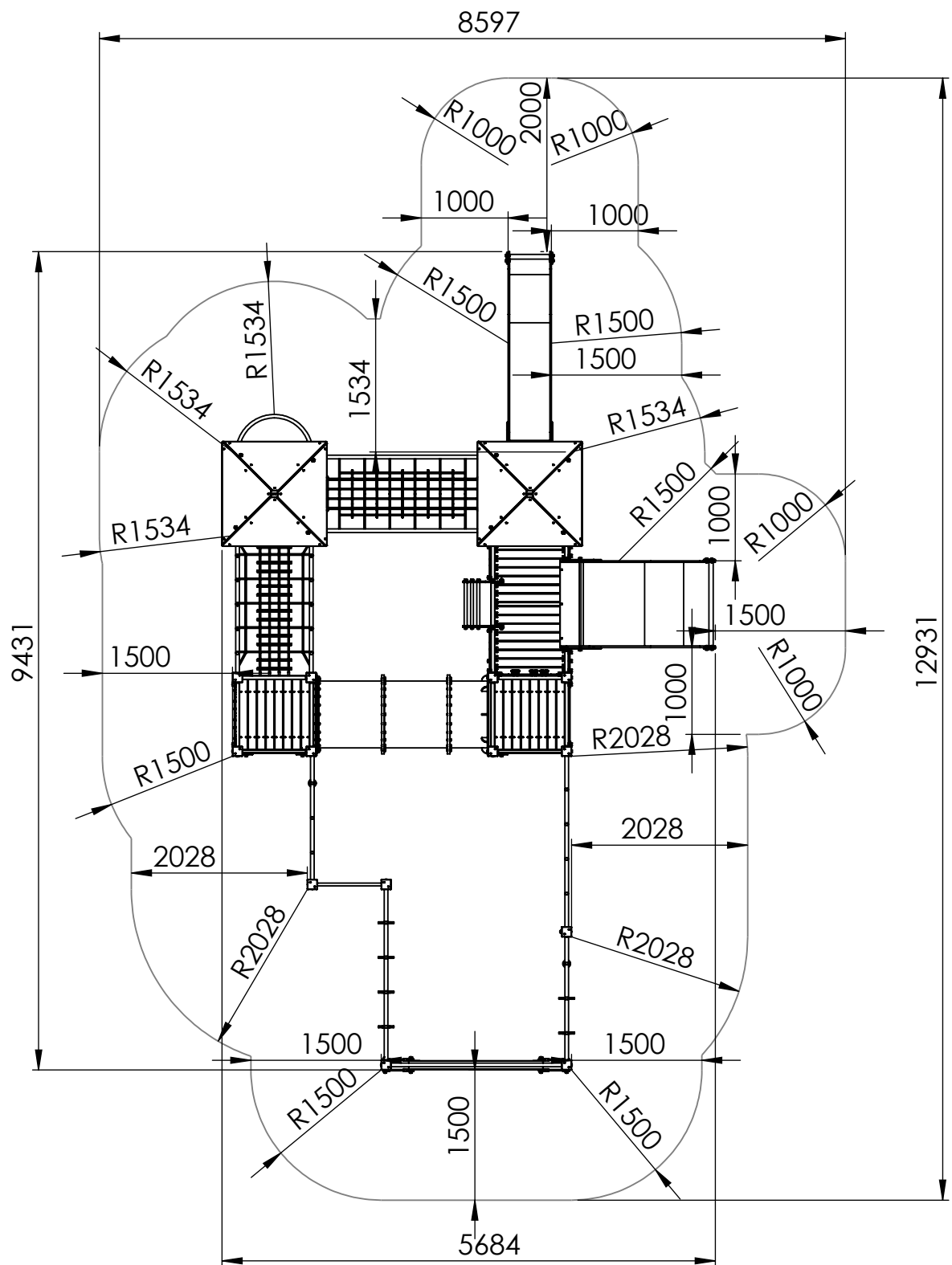
A4

WEIGHT:

SCALE: 1:45

SHEET 2 OF 66

Safety area



UNLESS OTHERWISE SPECIFIED:
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	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

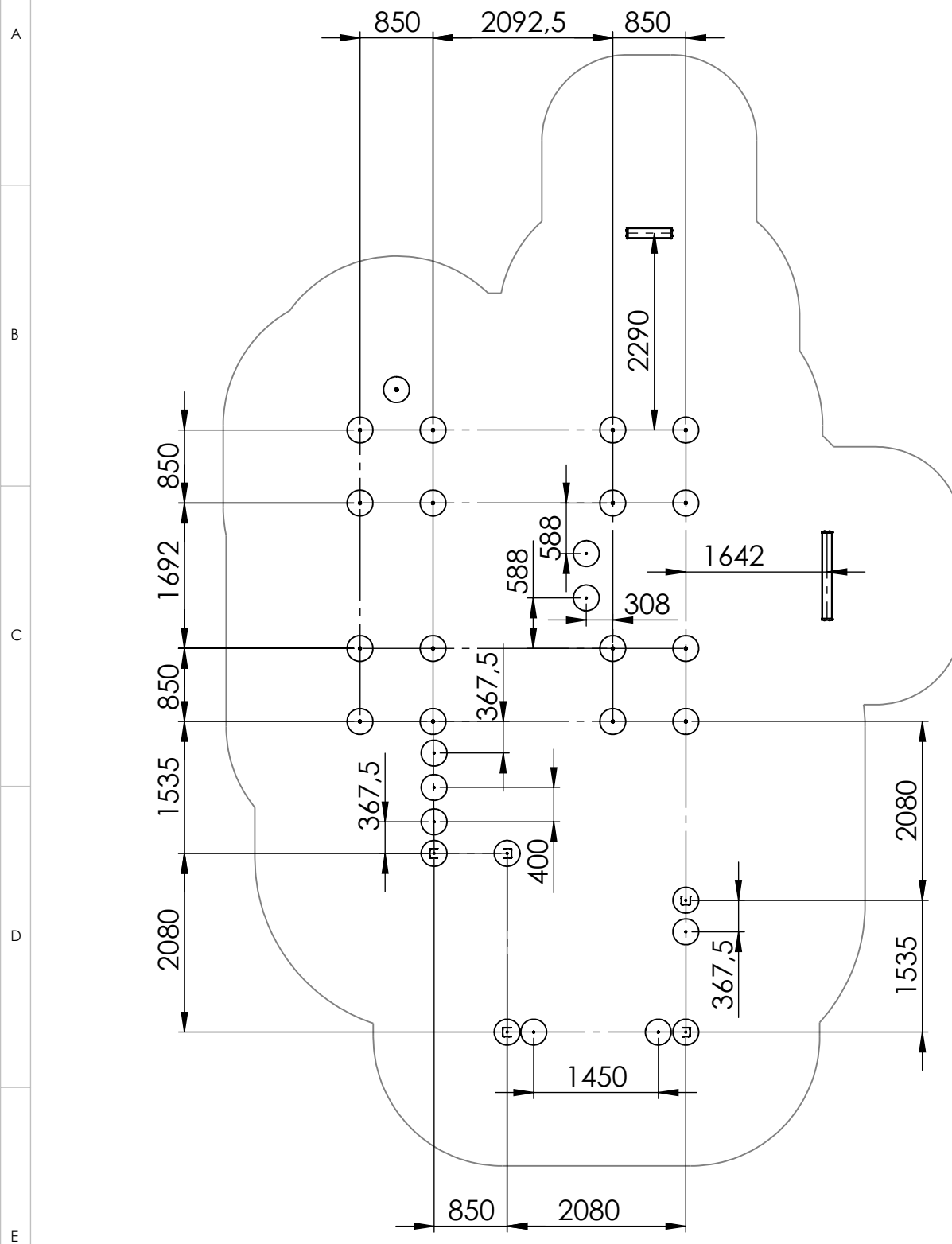
A4

WEIGHT:

SCALE: 1:70

SHEET 3 OF 66

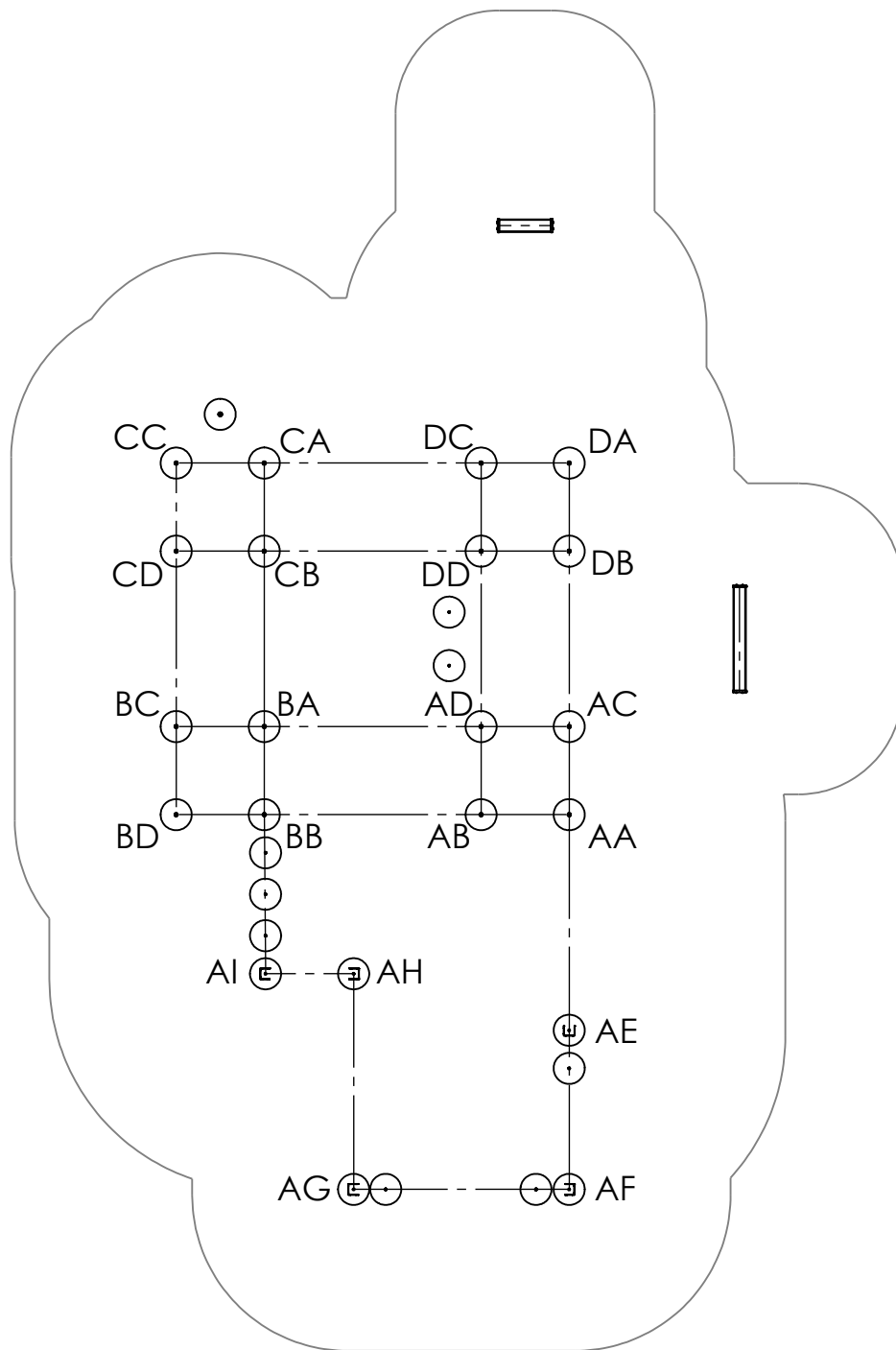
Foundation



Depth of foundation: 600mm

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM					PART NUMBER / DWG NO.: LM232			
	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur			
DRAWN	I.Agar		30.03.2023					
APPVD								
 IJSLANDER					Artikelnummer: 7311		A4	
					WEIGHT:		SCALE: 1:70	SHEET 4 OF 60

Foundation



Depth of foundation: 600mm

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WEIGHT ARE IN KILOGRAMM

PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

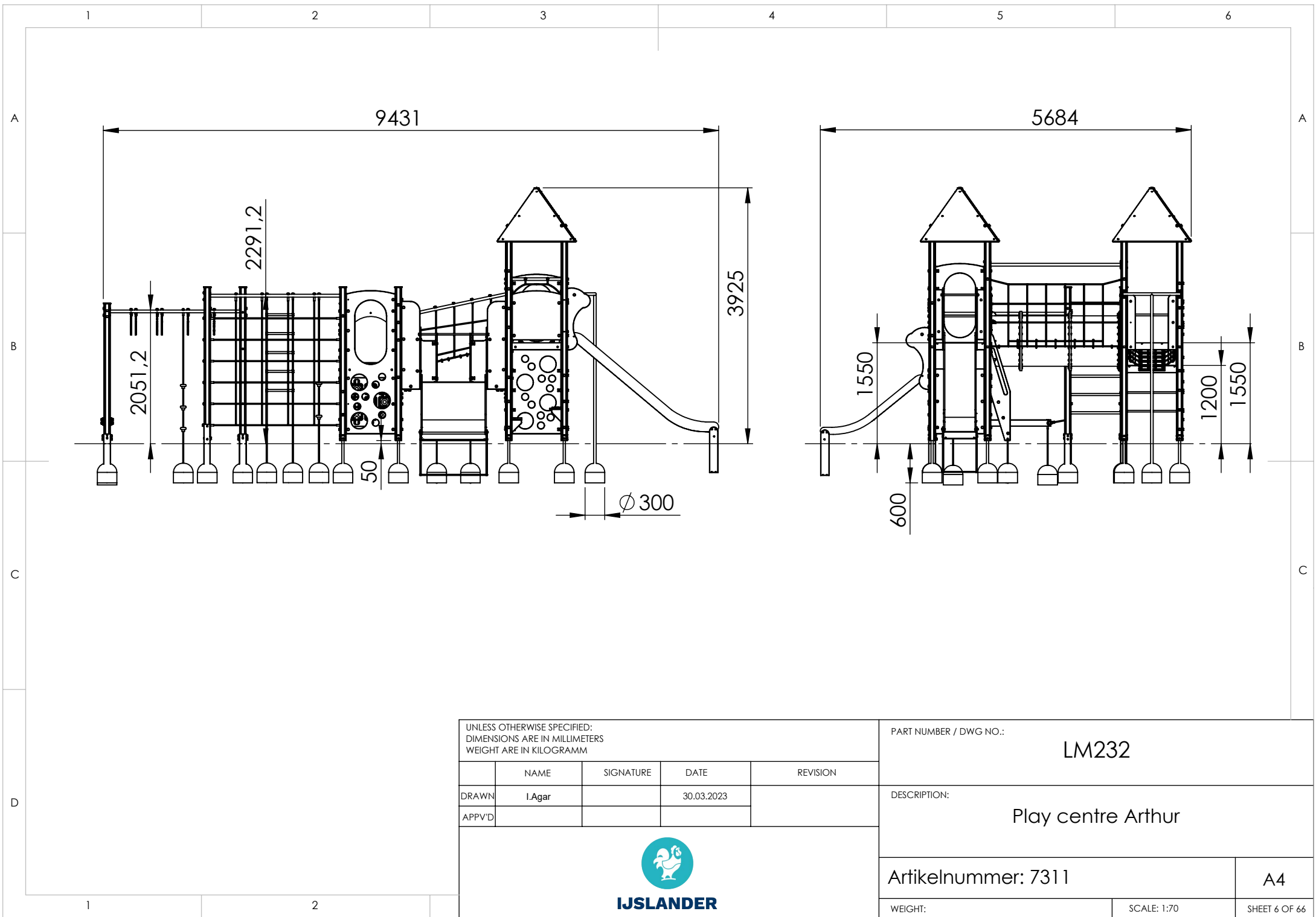
WEIGHT:

SCALE: 1:70

SHEET 5 OF 66



IJSLANDER



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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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PART NUMBER / DWG NO.:
LM232

DESCRIPTION:
Play centre Arthur

Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:70
	SHEET 6 OF 66

A

LM232 2350 post AA

LM232 2350 post AC

LM232 2350 post AE

B

LM232 2350 post AB

LM232 2350 post AD

LM232 2100 post AF

C

LM232 2100 post AG

LM232 2350 post AI

LM232 2350 post BB

LM232 2350 post AH

LM232 2350 post BA

LM232 2100 post BC

D

LM232 2100 post BD

LM232 3200 post CB

LM232 3200 post CD

LM232 3200 post CA

LM232 3200 post CC

LM232 3200 post DA

E

LM232 3200 post DB

LM232 3200 post DC

LM232 3200 post DD

F

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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

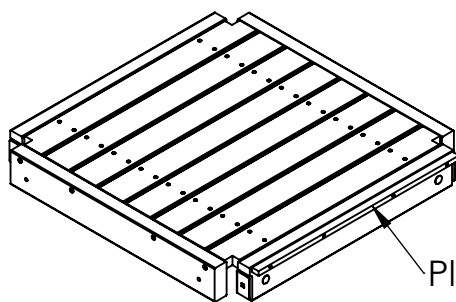
A4

WEIGHT:

SCALE: 1:70

SHEET 7 OF 66

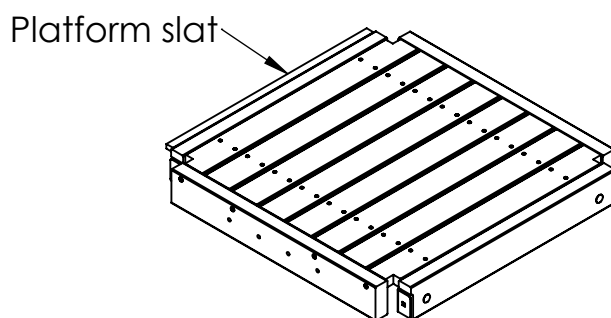
A



Platform A

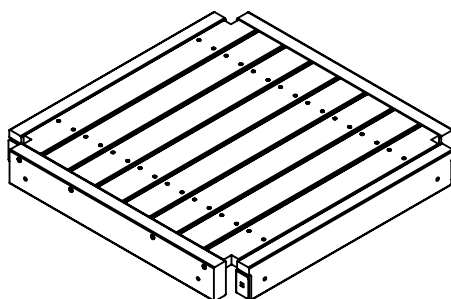
Platform slat

B



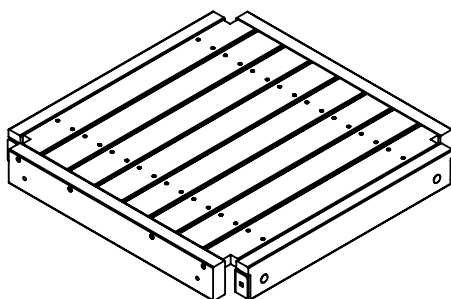
Platform B

C



Platform C

D



Platform D

E

F

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WEIGHT ARE IN KILOGRAMM

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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

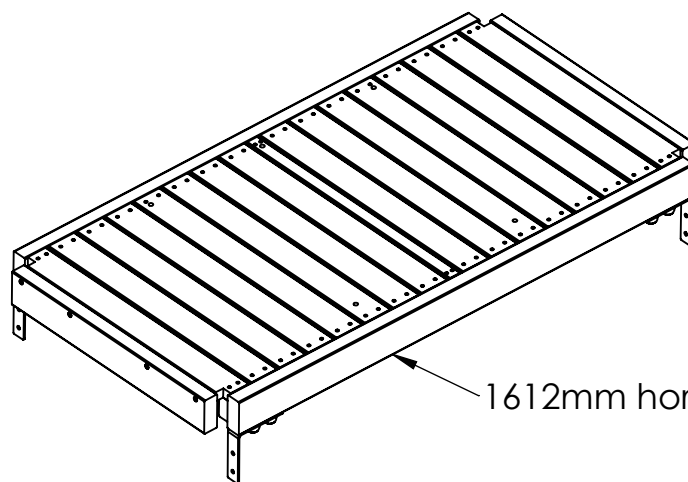
WEIGHT:

SCALE: 1:20

SHEET 8 OF 66

A

B



1612mm horizontal bridge

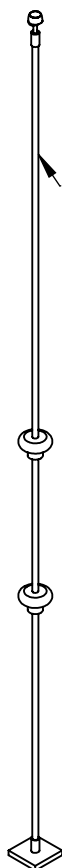
C

Arthur rope 2450mm



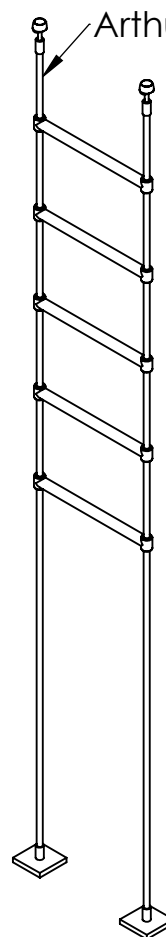
D

Arthur rope 2650mm



E

Arthur rope ladder



F

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IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:20

SHEET 9 OF 66

A

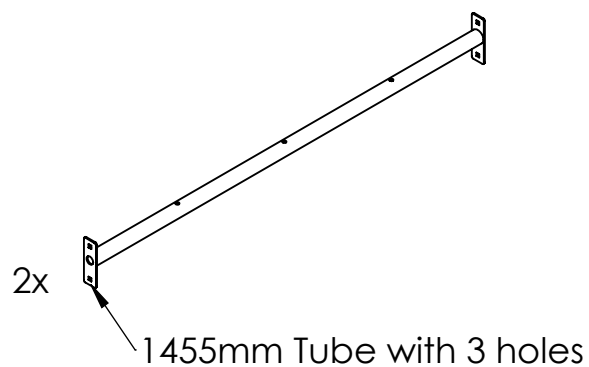
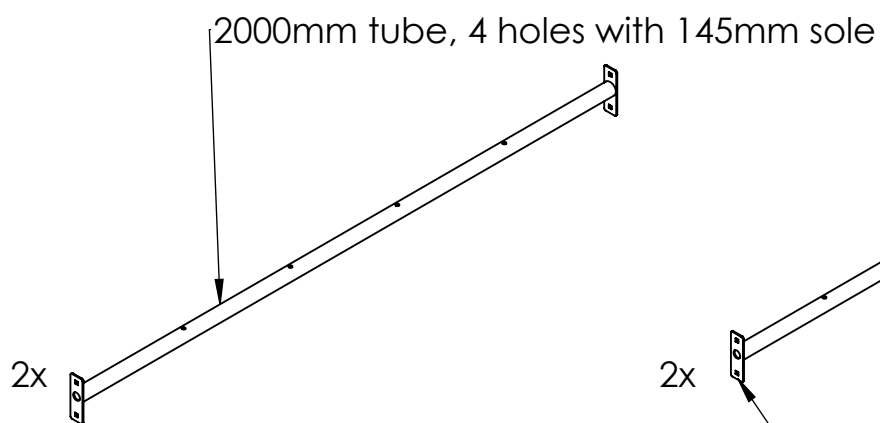
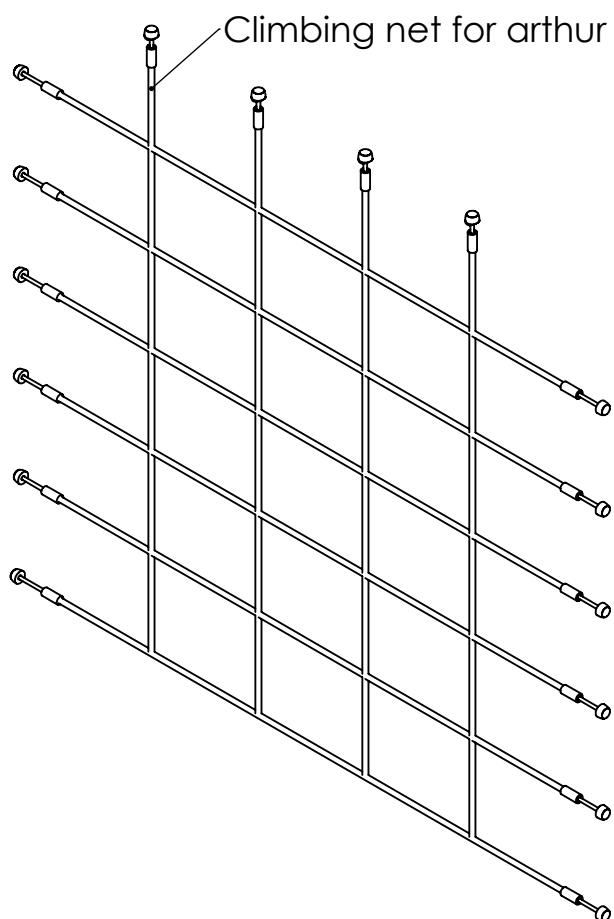
B

C

D

E

F



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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:20

SHEET 10 OF 66

A

B

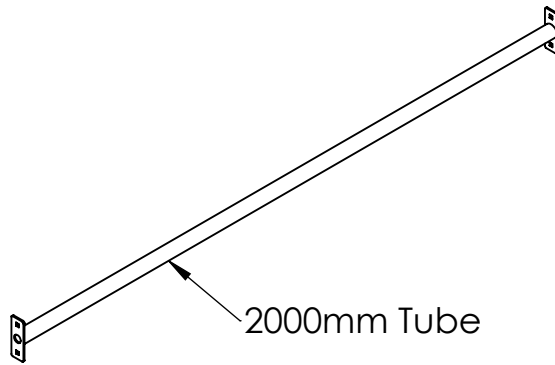
C

D

E

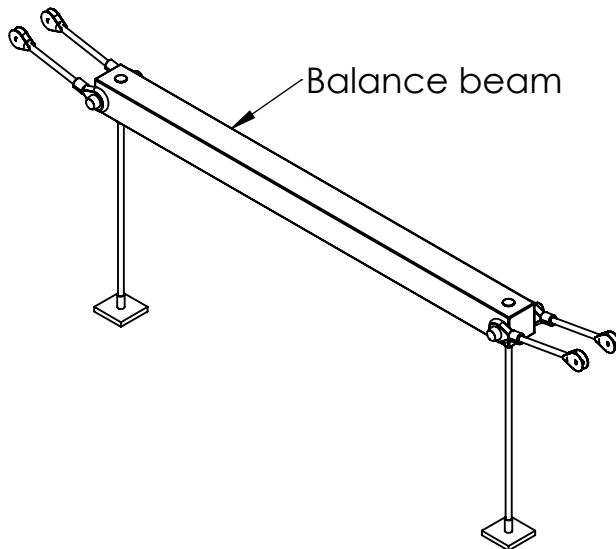
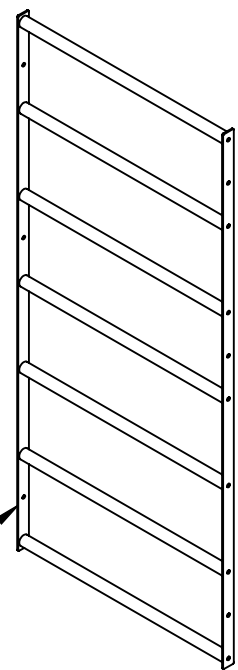
F

3x



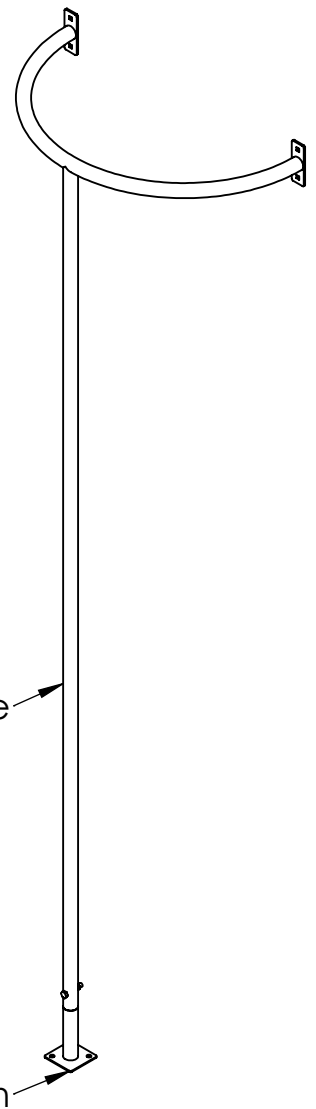
2000mm Tube

770x1732mm ladder, 7 tubes

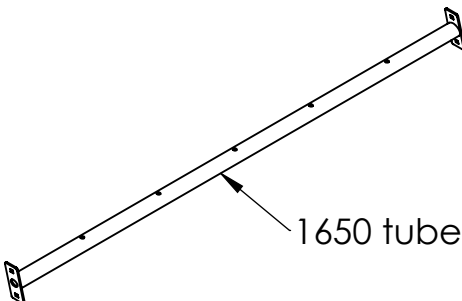


Balance beam

H-1550 climbing pole



2x



1650 tube with 5 holes

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Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:20

SHEET 11 OF 66



IJSLANDER

A

3x

500mm stair tube

6x

Guardrail D25x770

B

2x

Guardrail d.40x770 with 2 holes

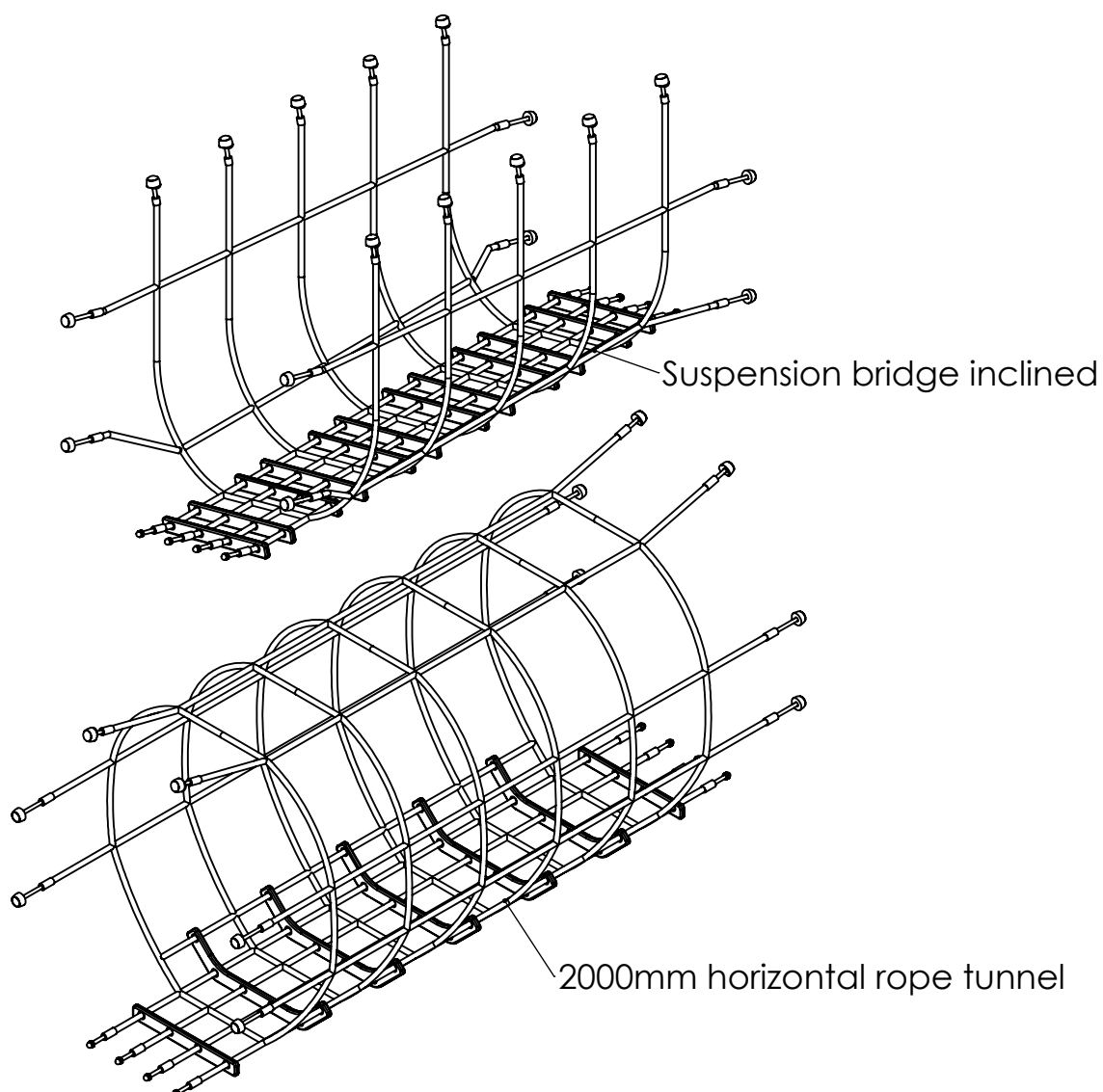
Slide guardrail 1000mm

C

D

E

F



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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

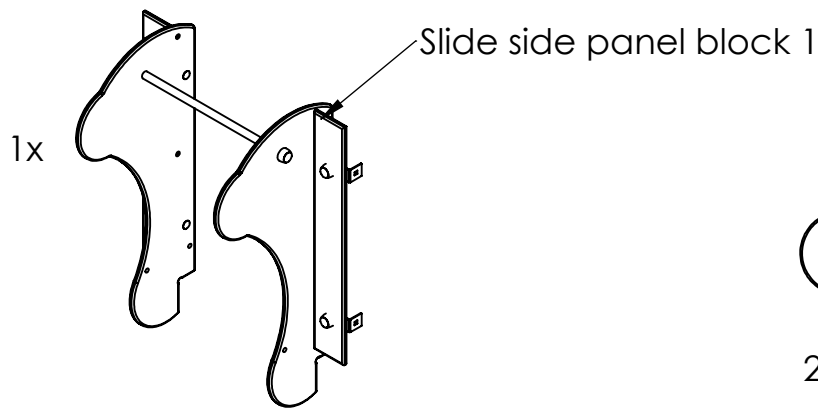
A4

WEIGHT:

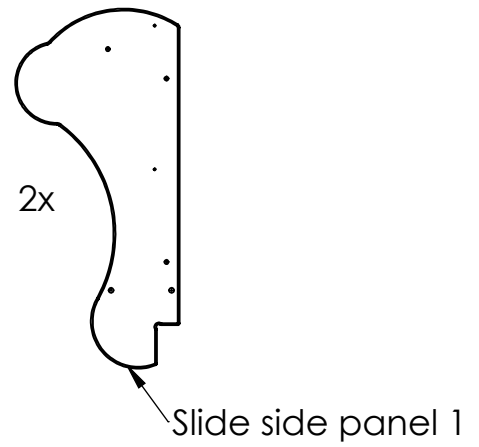
SCALE: 1:20

SHEET 12 OF 66

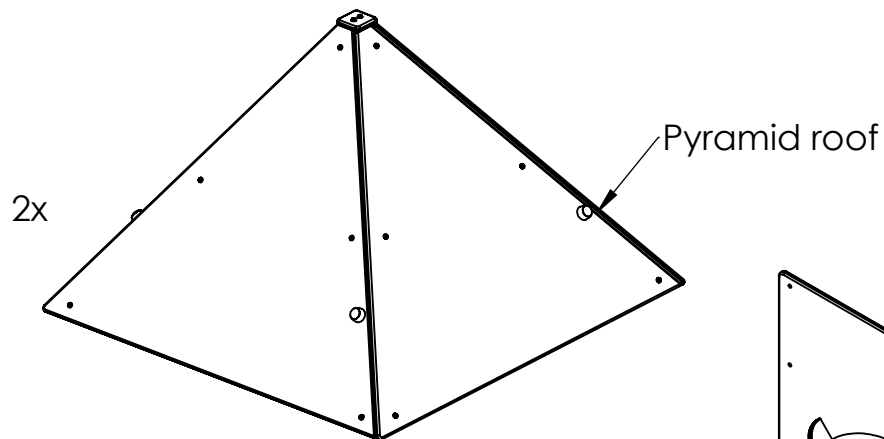
A



B

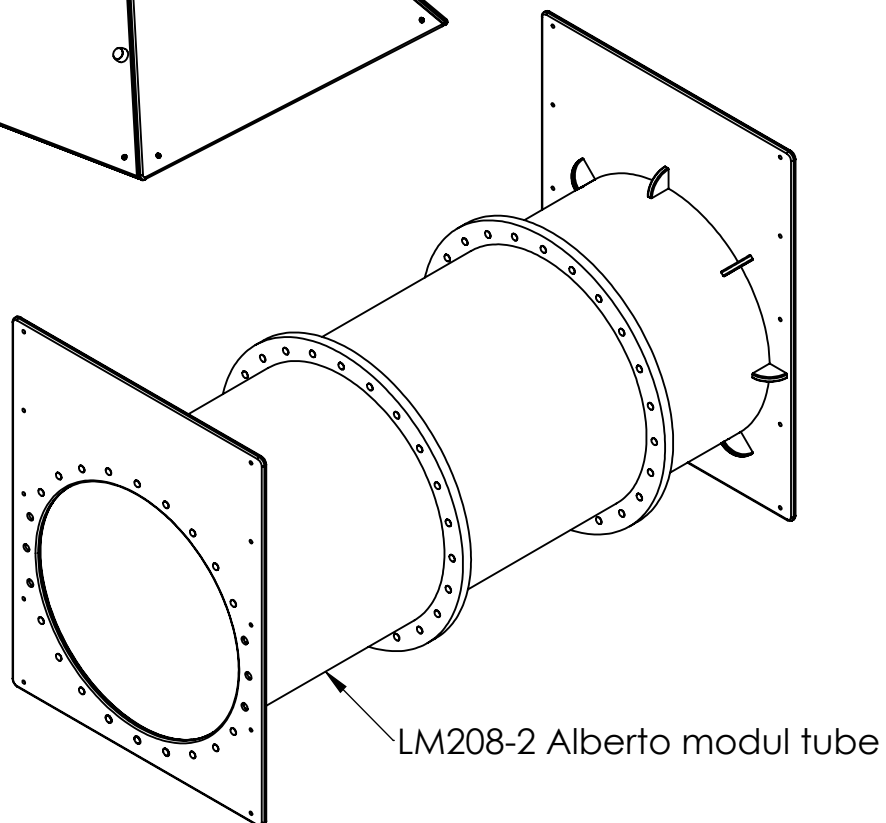


C



D

E



F

UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I. Agar		30.03.2023	
APPV'D				



IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

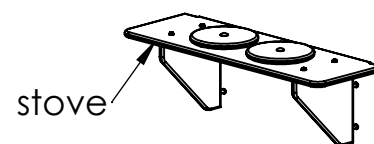
WEIGHT:

SCALE: 1:20

SHEET 13 OF 66

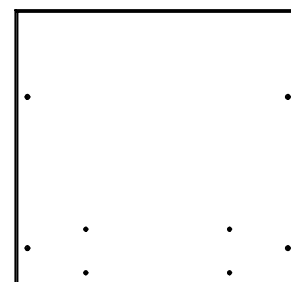
A

LM232 Stair side panel 2

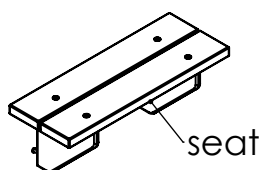


2x

B

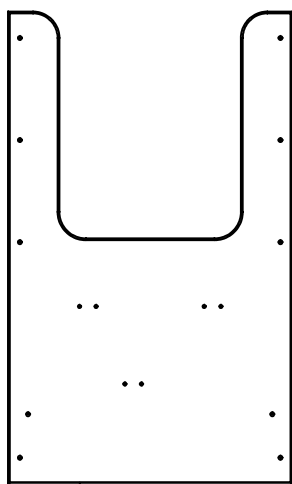


LM232 752x730 seat panel



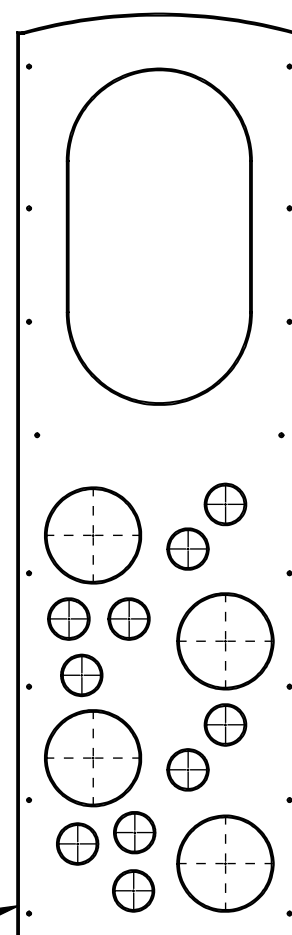
C

D



LM232 752x1250 panel with grips

E



LM232 Big cheese wall

F

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IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:20

SHEET 14 OF 66

A

LM232 climbing pole side panel 126x850mm

2x

3x

B

LM232 handle

LM232 panel between platforms

C

LM232 panel with window

LM232 Small cheese wall

D

LM232 Stair side panel 1

2x

2x

E

LM232 Slide side panel 1

F

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DRAWN	I.Agar		30.03.2023	
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IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:20

SHEET 15 OF 66

A

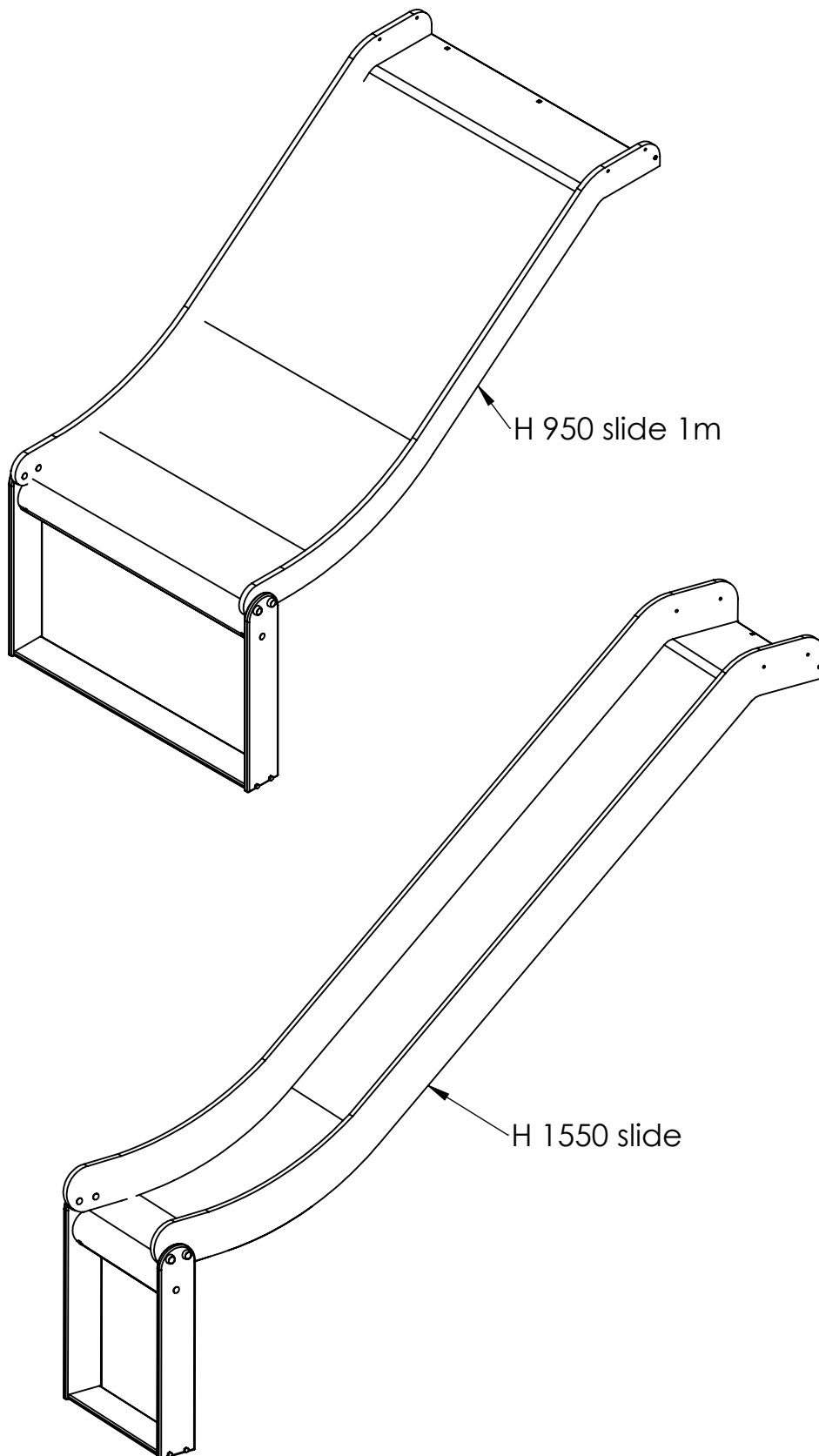
B

C

D

E

F



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WEIGHT ARE IN KILOGRAMM

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DRAWN	I.Agar		30.03.2023	
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

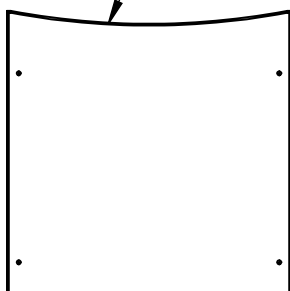
WEIGHT:

SCALE: 1:20

SHEET 16 OF 66

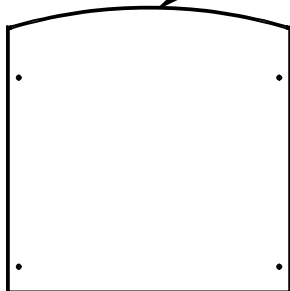
A

Playground downward curve panel, lower hole 85mm



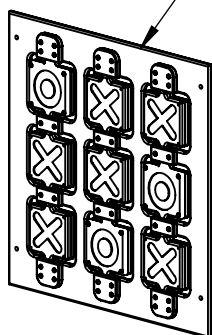
B

Playground upward curved panel, lower hole 70mm



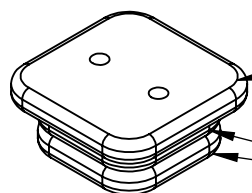
C

tic-tac-toe



D

5x



Climbing grip square(big)

Climbing grip square(small)

E

F

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WEIGHT ARE IN KILOGRAMM

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DRAWN	I.Agar		30.03.2023	
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

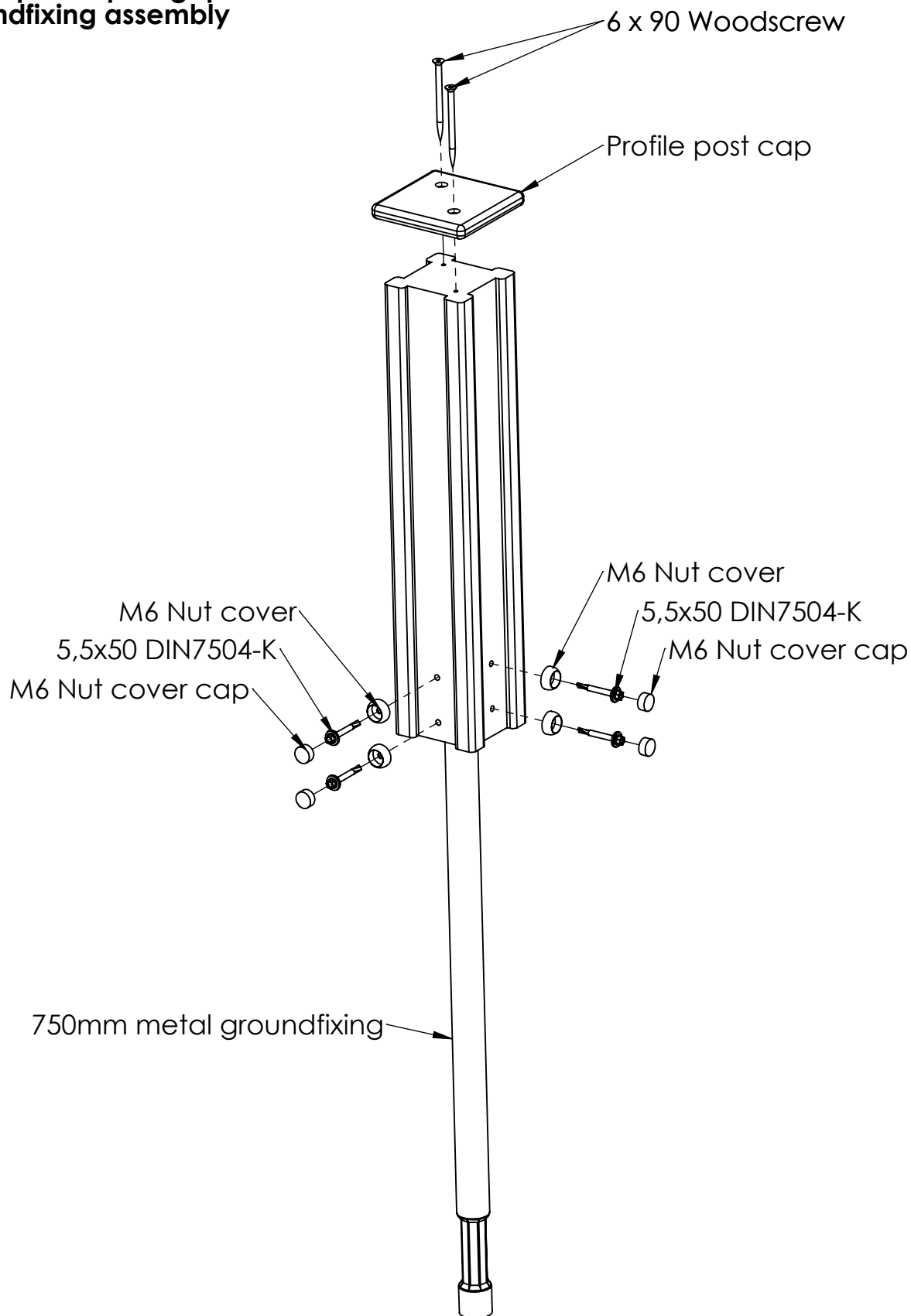
A4

WEIGHT:

SCALE: 1:20

SHEET 17 OF 66

Wood profile post gap and groundfixing assembly



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PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
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DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:6

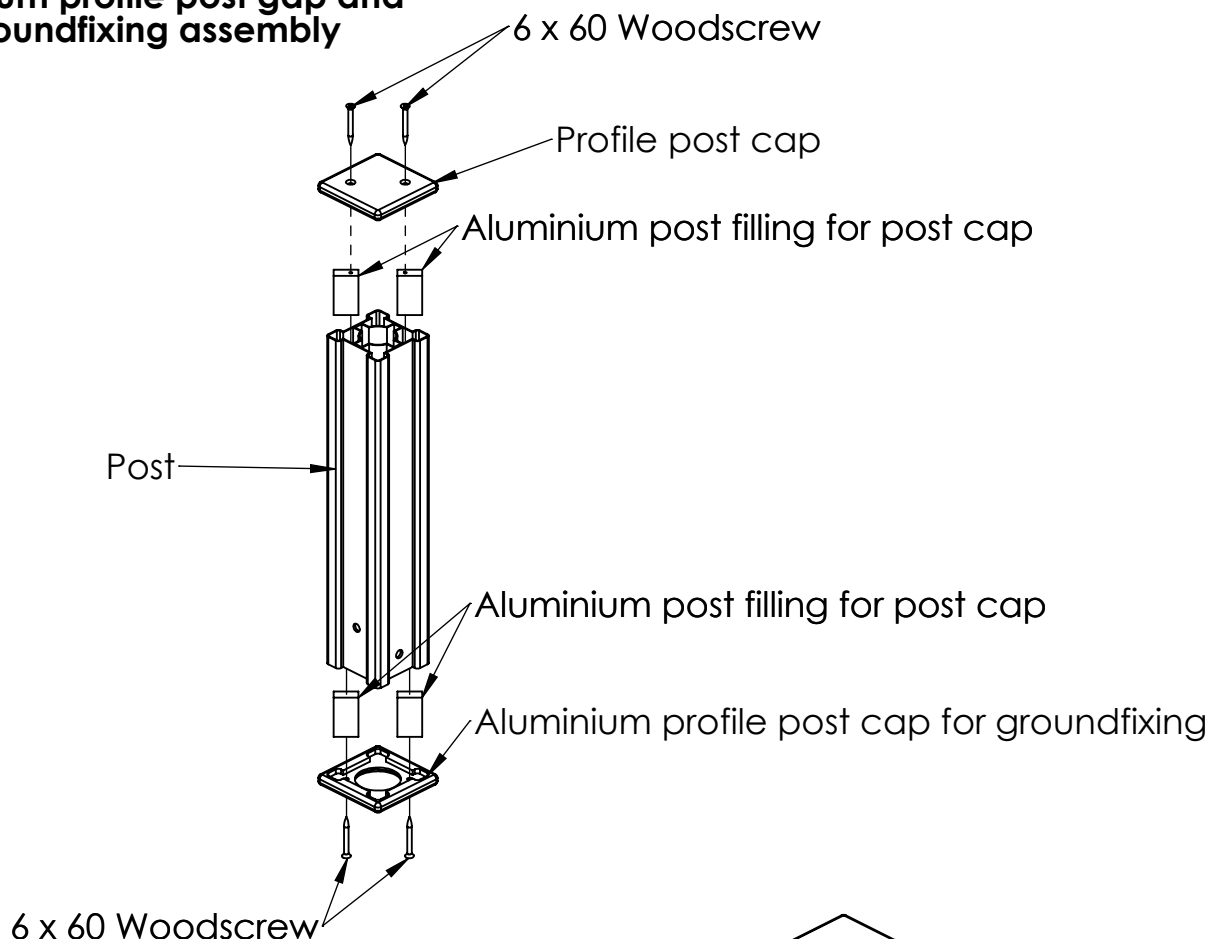
SHEET 18 OF 66



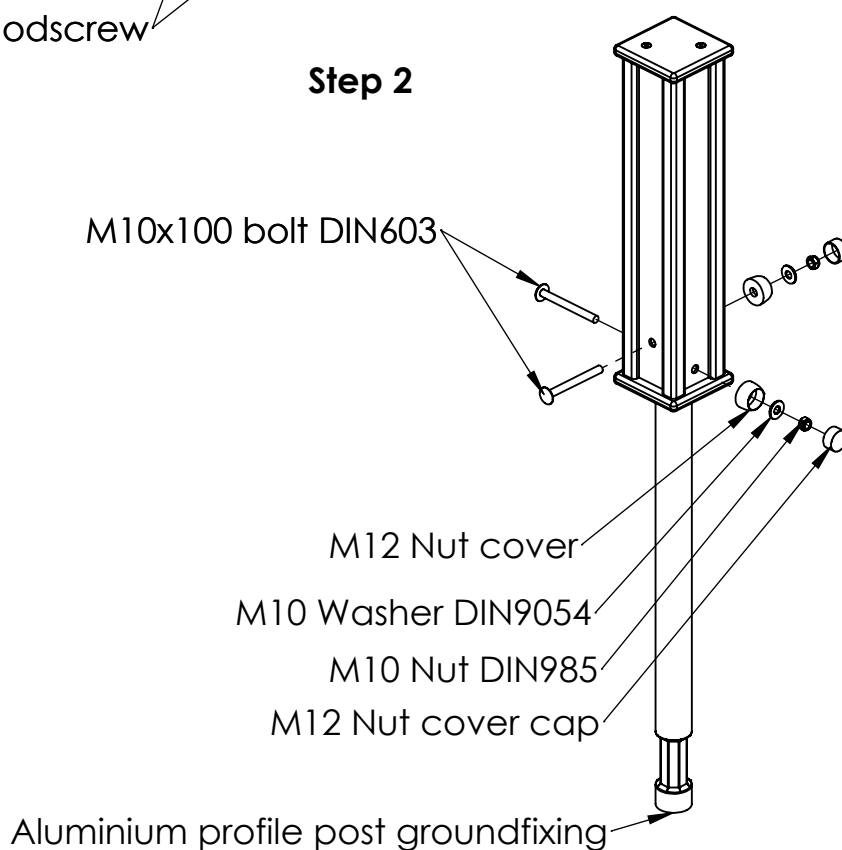
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Aluminium profile post gap and tube groundfixing assembly

Step 1



Step 2



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PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
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APPV'D				

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:10

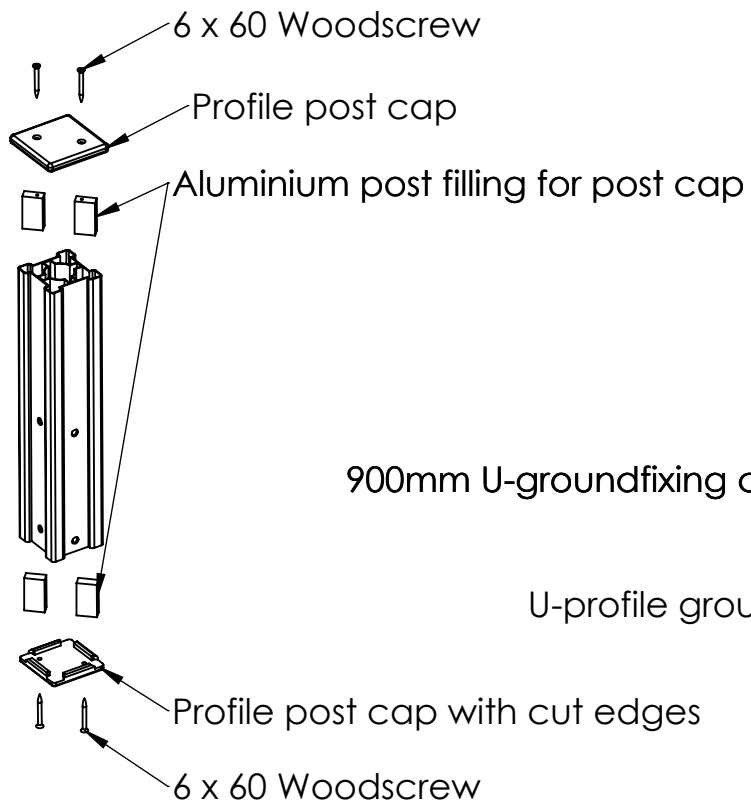
SHEET 19 OF 66



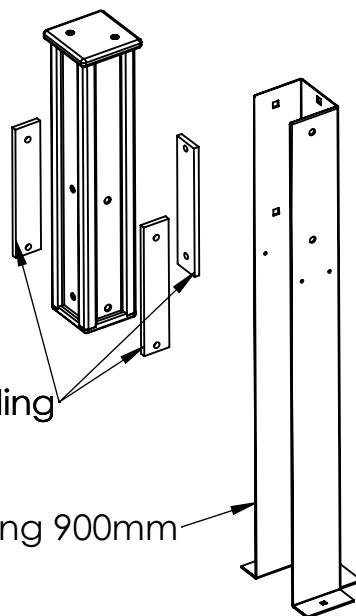
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Aluminium profile post cap and 900mm U-profile groundfixing assembly

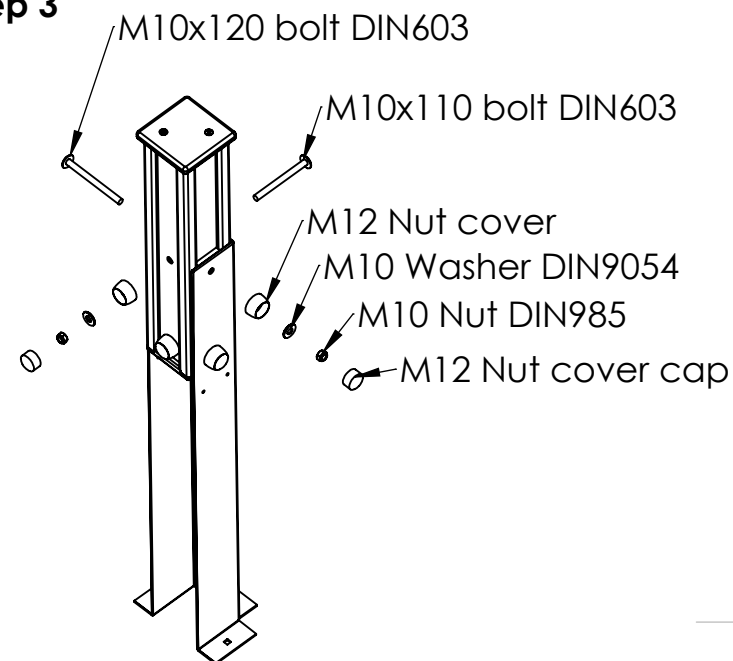
Step 1



Step 2



Step 3



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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

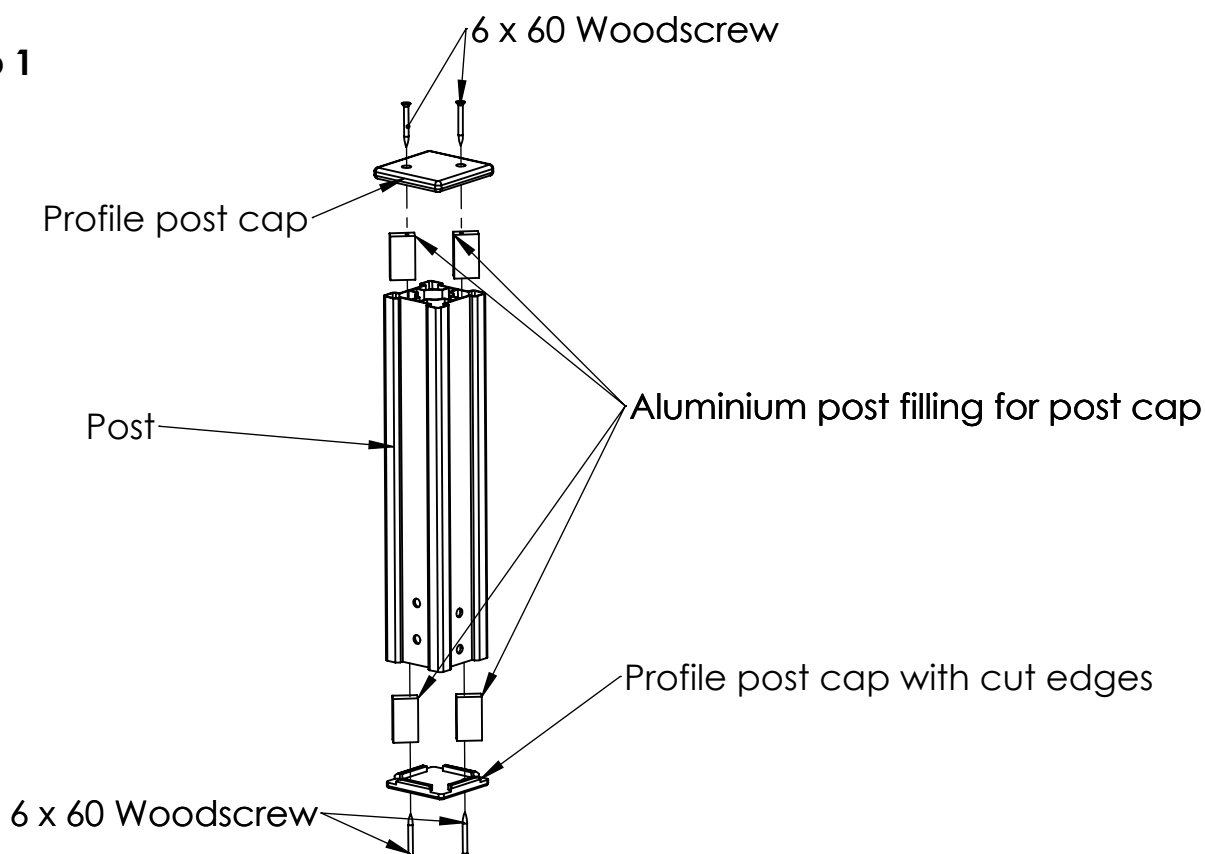
SCALE: 1:12

SHEET 20 OF 66

Aluminium profile post cap and 750mm U-profile groundfixing assembly

A

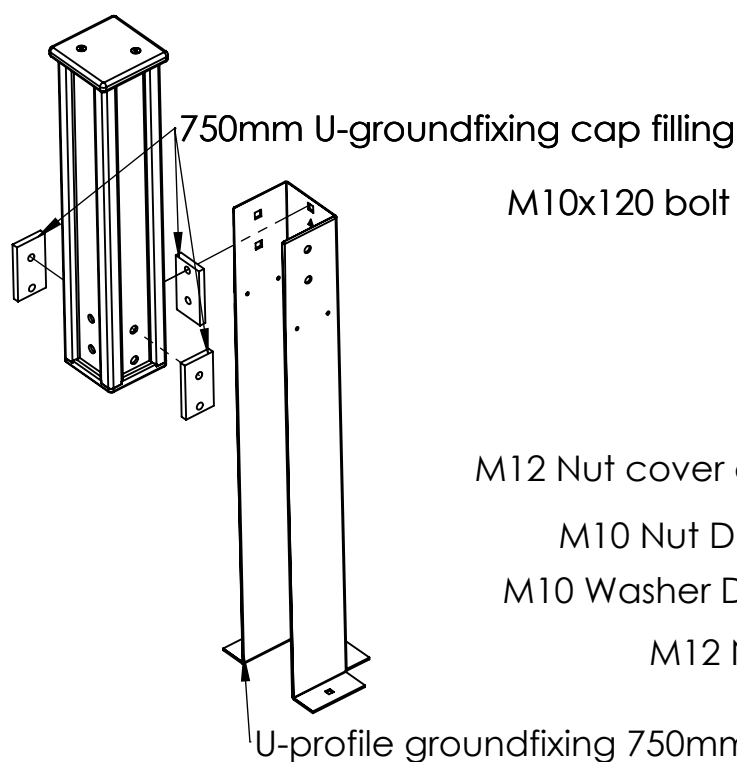
Step 1



B

C

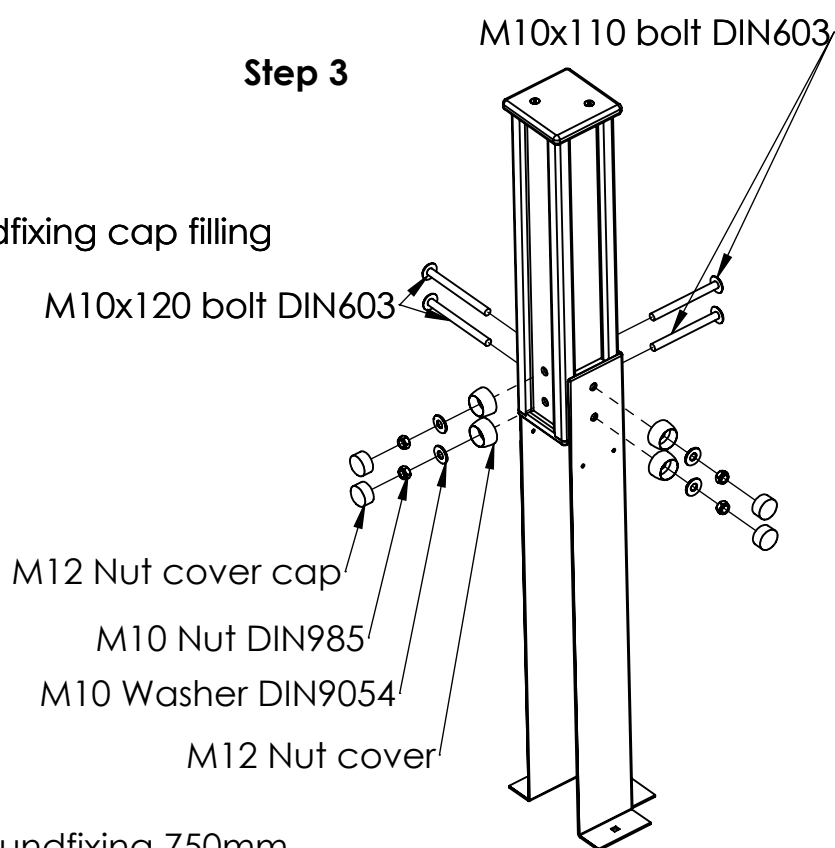
Step 2



D

E

Step 3



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PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				

DESCRIPTION:

Play centre Arthur

F



IJSLANDER

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:10

SHEET 21 OF 66

Platform to post assembly

A

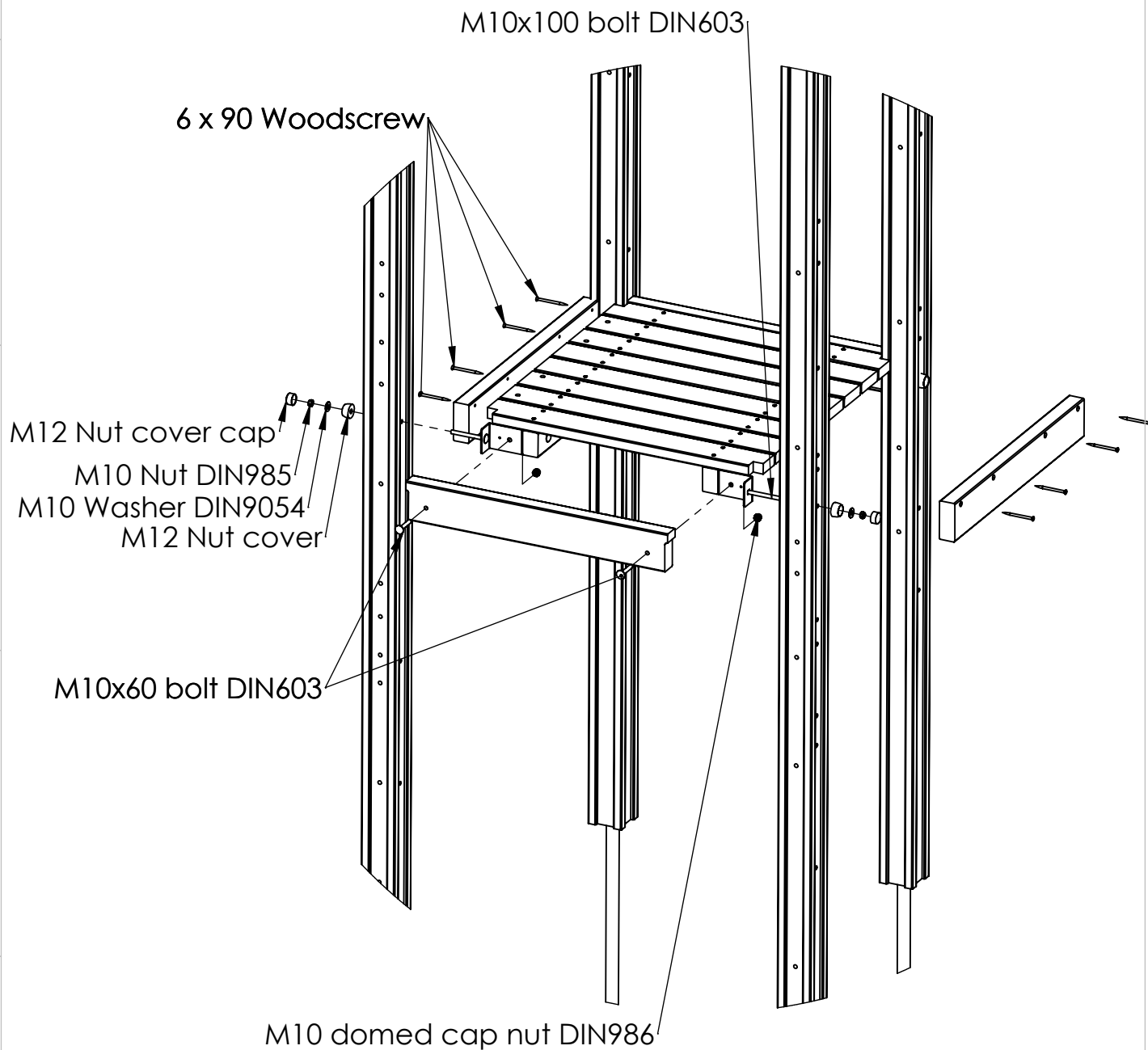
B

C

D

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F



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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

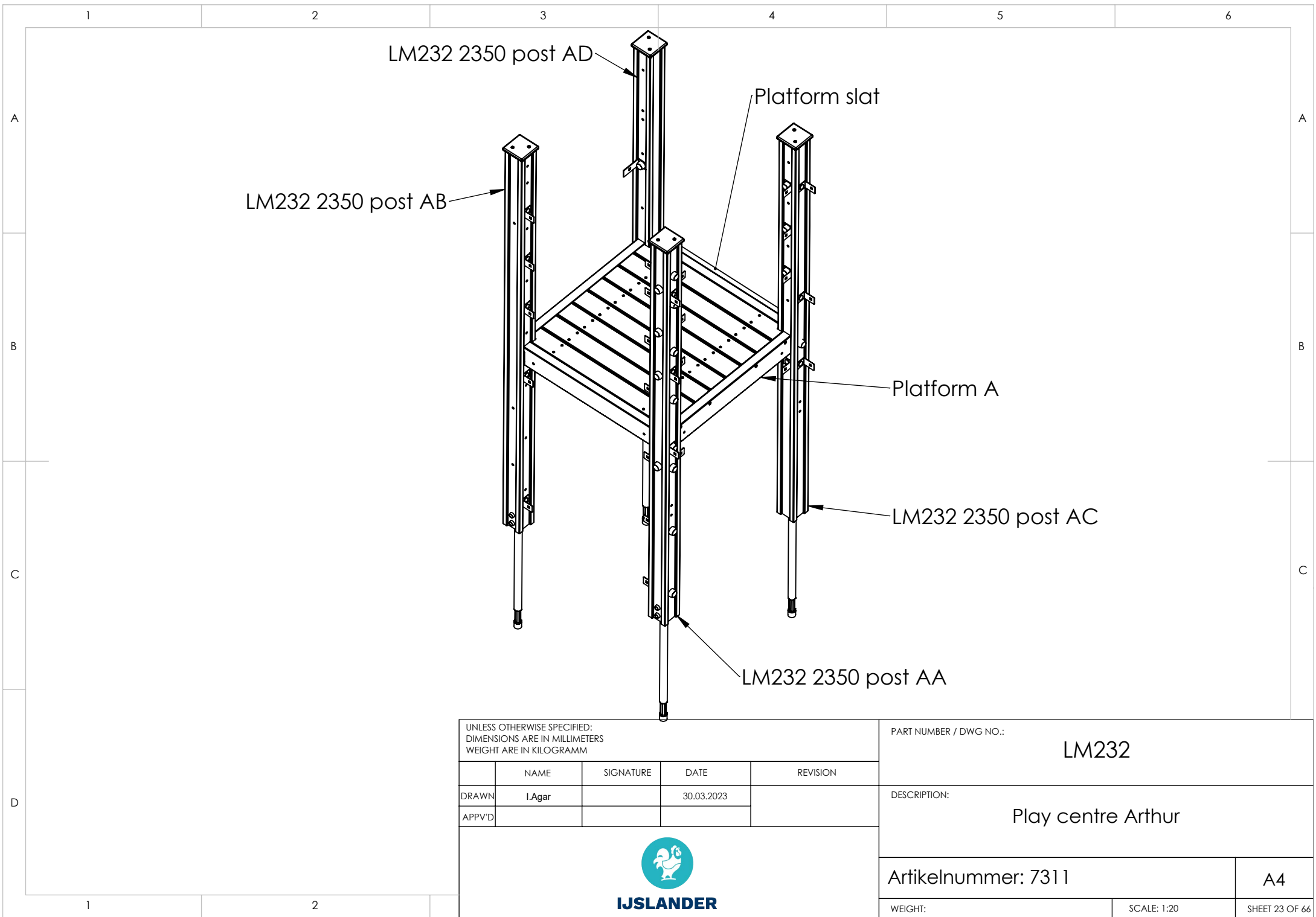
Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:50

SHEET 22 OF 66

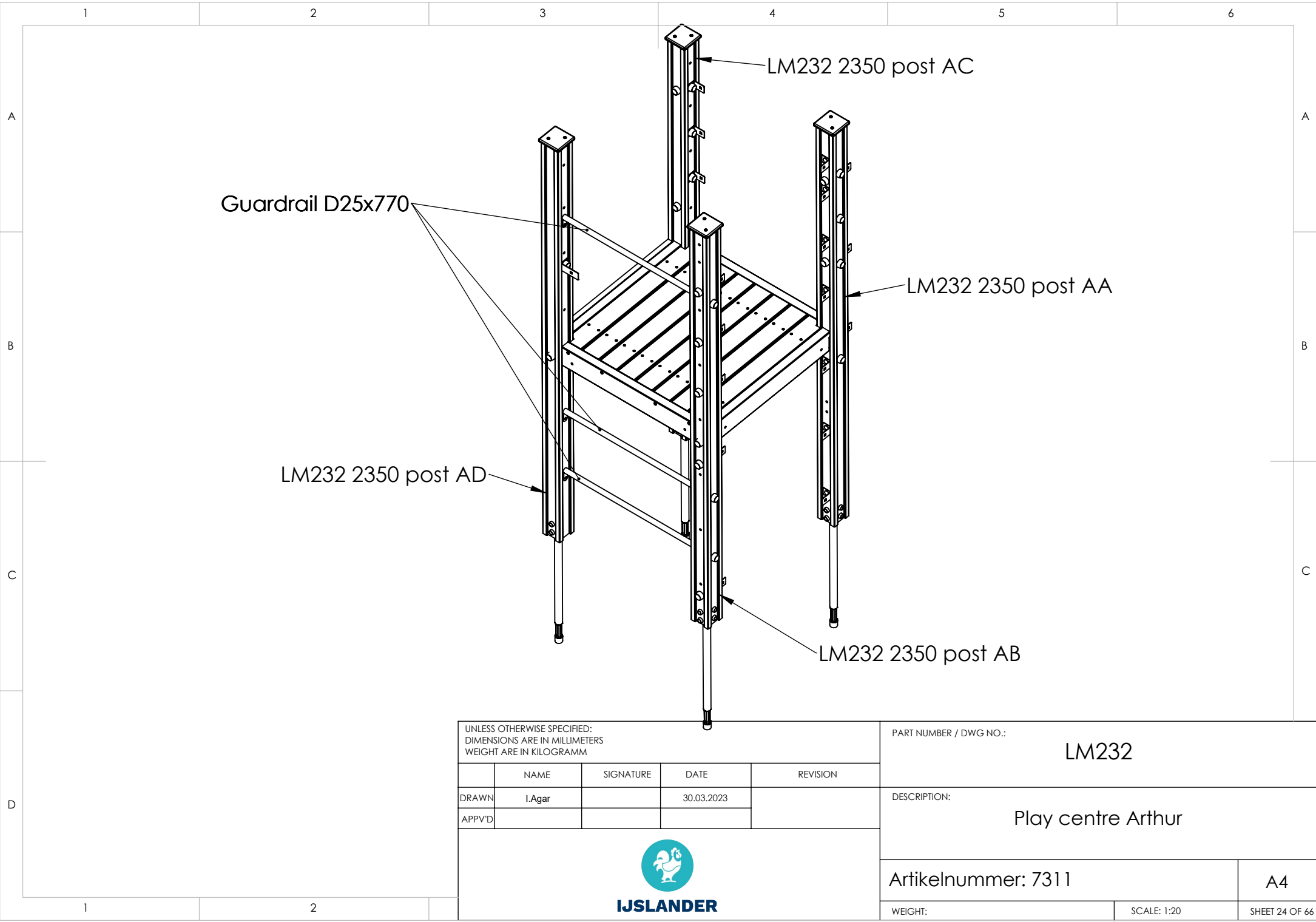


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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				


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PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:20 SHEET 23 OF 66

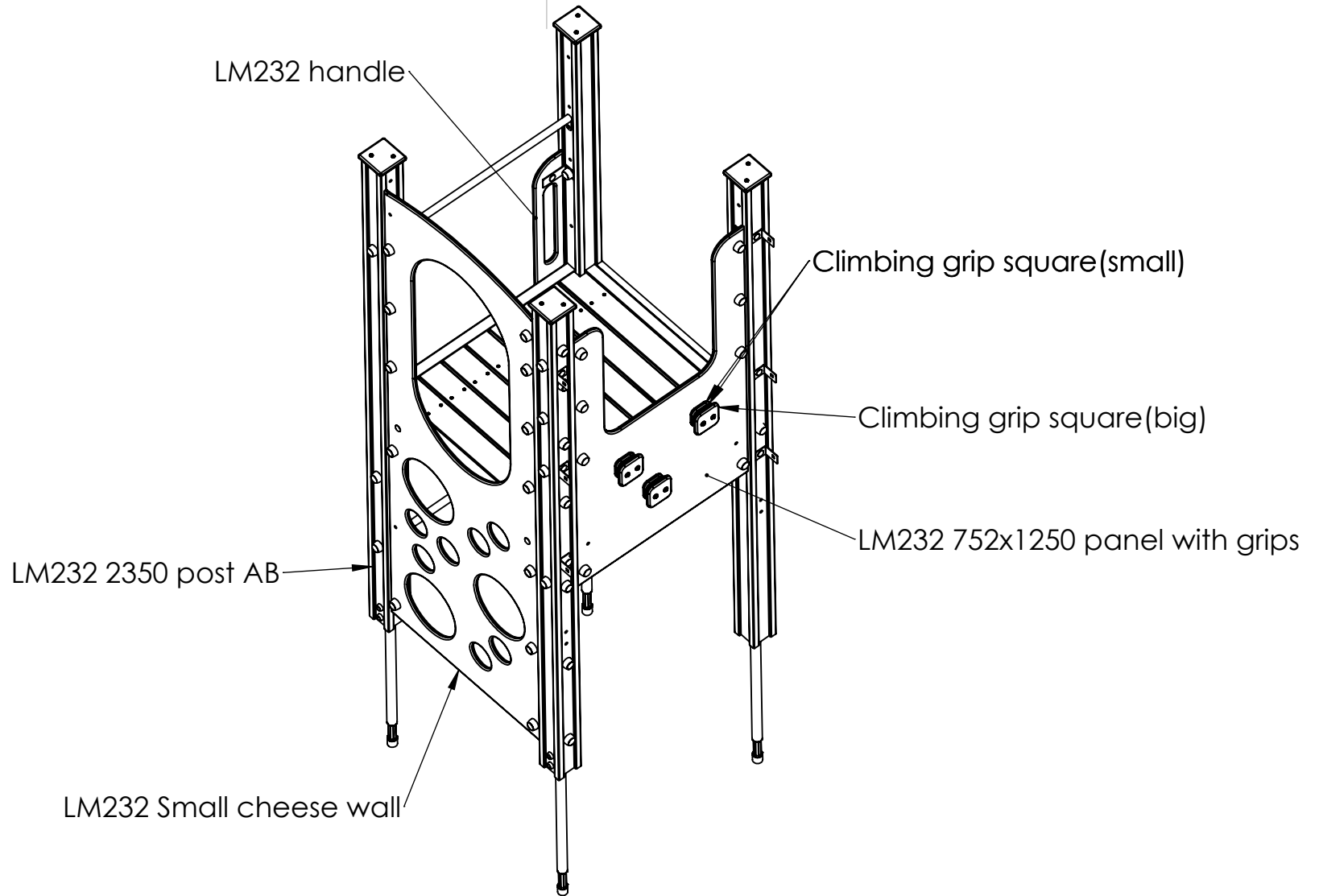


UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				

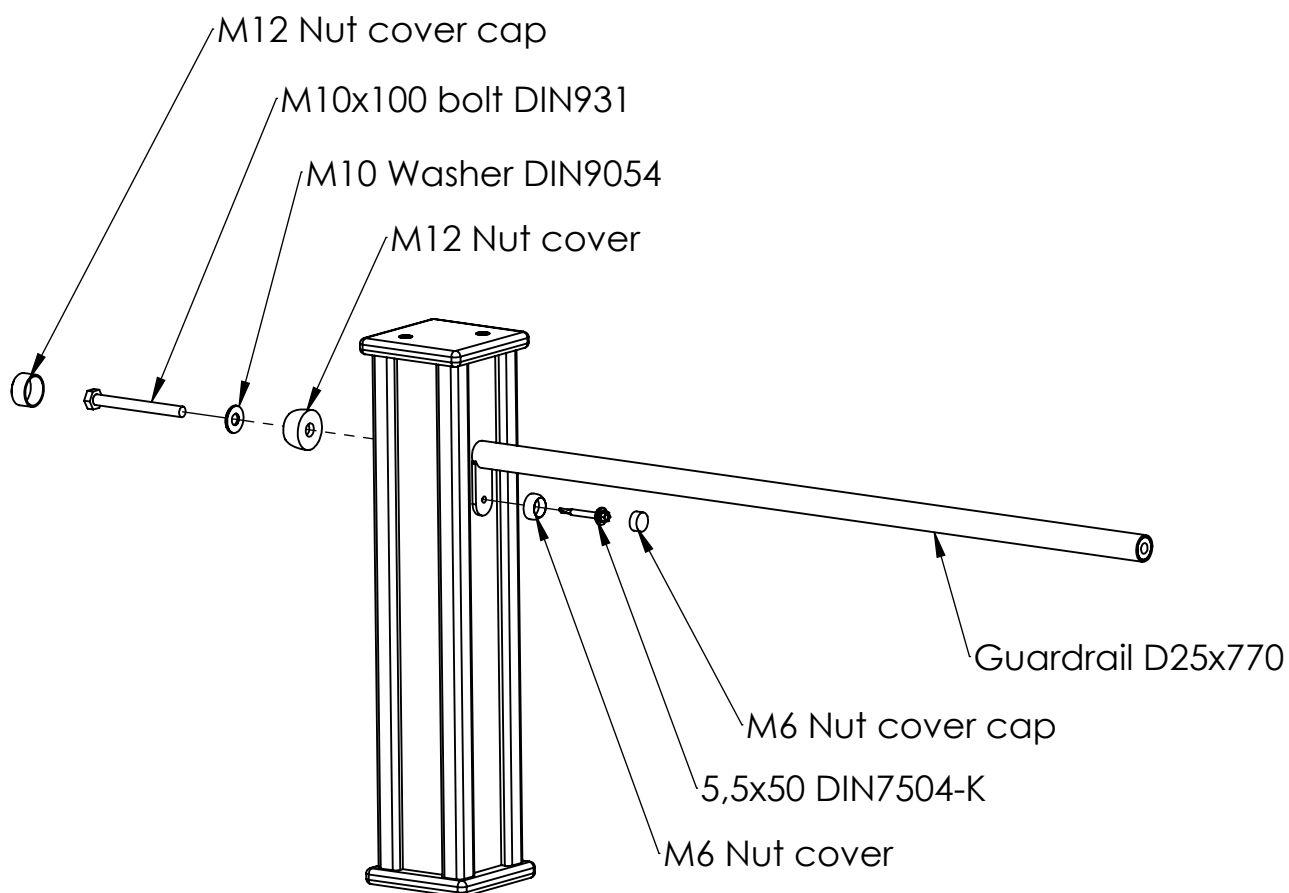


PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:20 SHEET 24 OF 66



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM					PART NUMBER / DWG NO.: LM232	
	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur	
DRAWN	I.Agar		30.03.2023			
APPV'D						
 IJSLANDER					Artikelnummer: 7311	
					A4	
					WEIGHT:	SCALE: 1:20
					SHEET 25 OF 66	

Guardrail installation to aluminium post



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WEIGHT ARE IN KILOGRAMM

PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

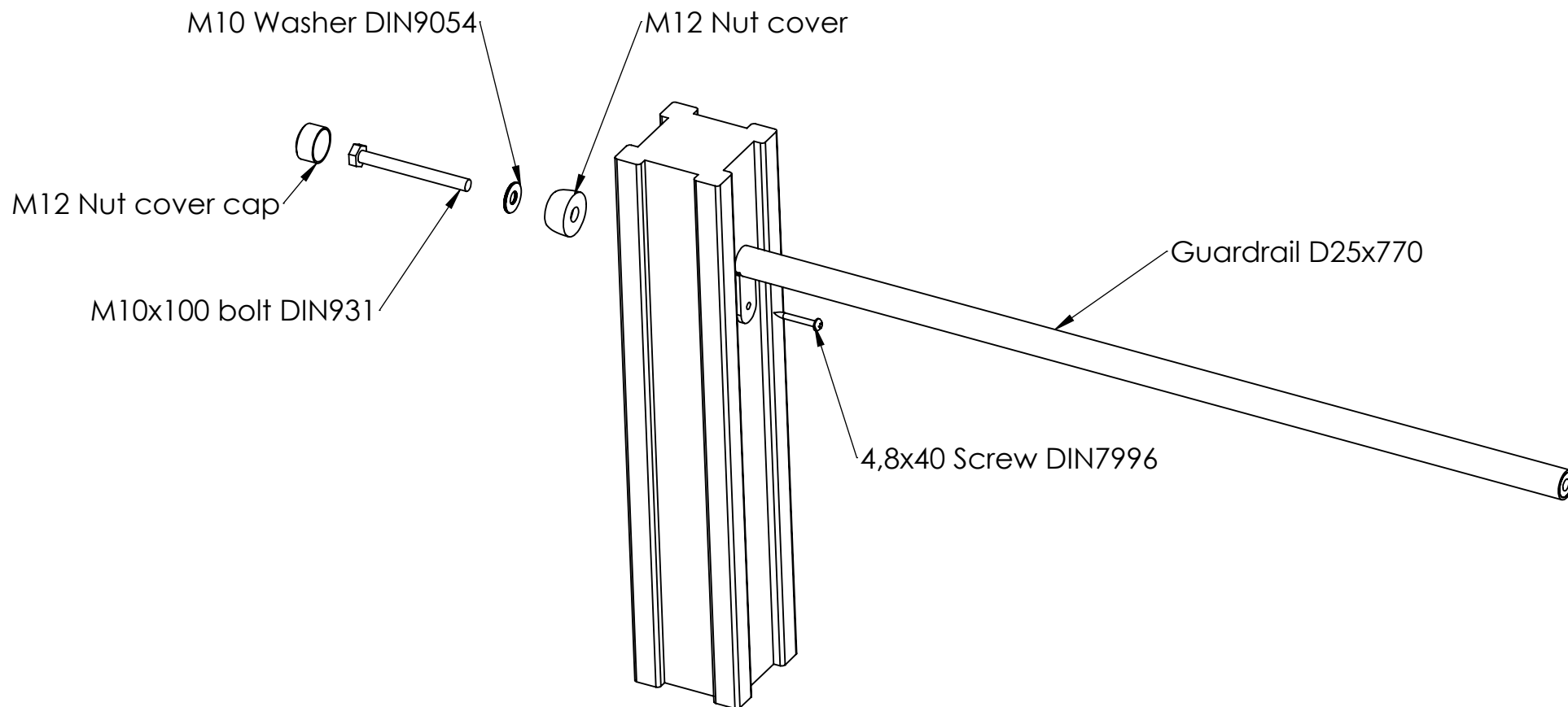
SCALE: 1:7

SHEET 26 OF 66



IJSLANDER

Guardrail to wood post assembly



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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:5

SHEET 27 OF 66

Panel to post assembly

A

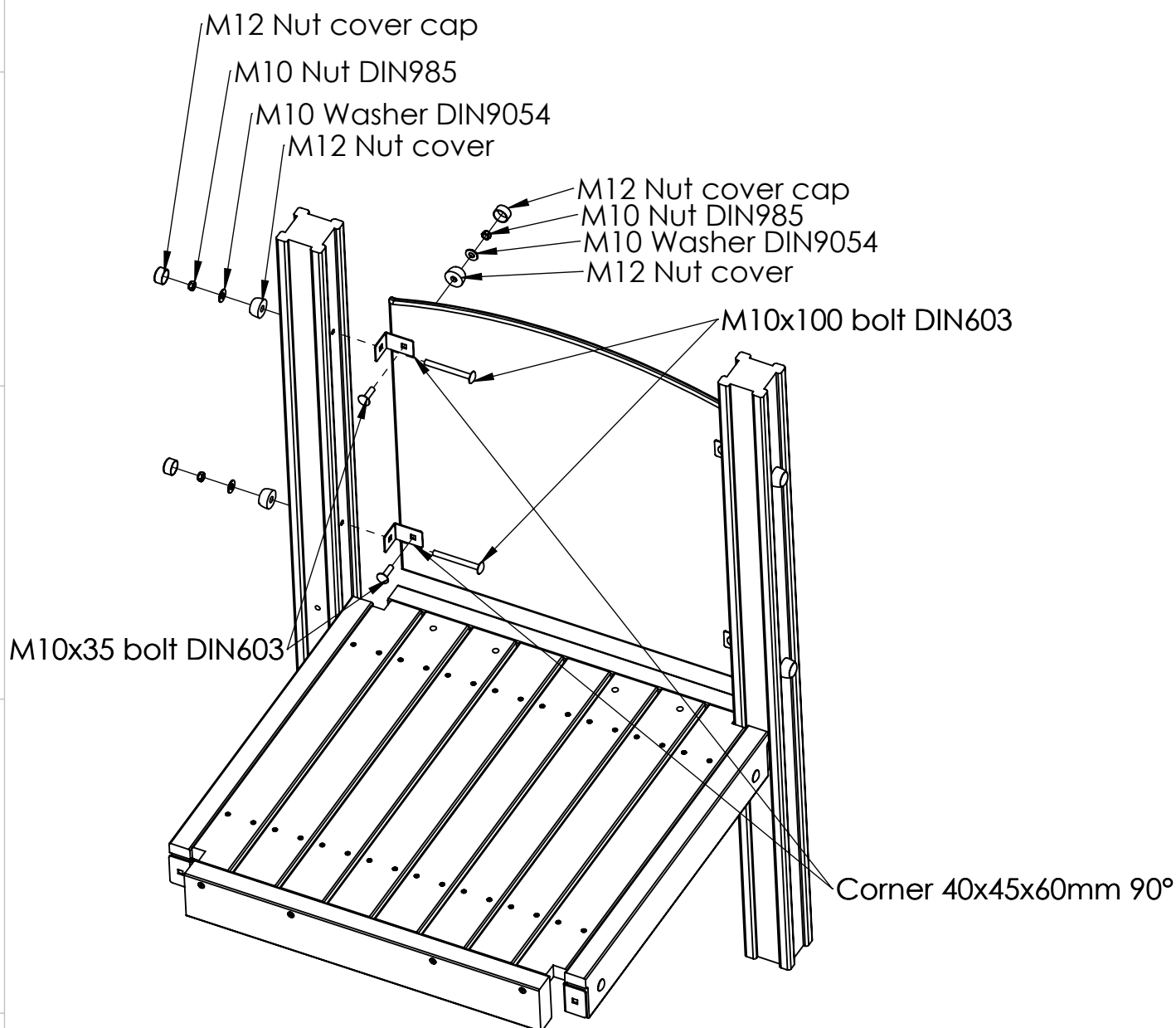
B

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DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

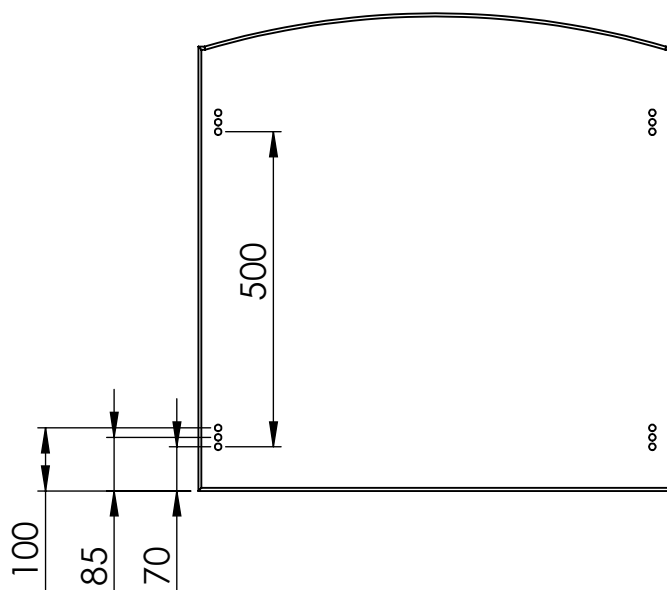
WEIGHT:

SCALE: 1:12

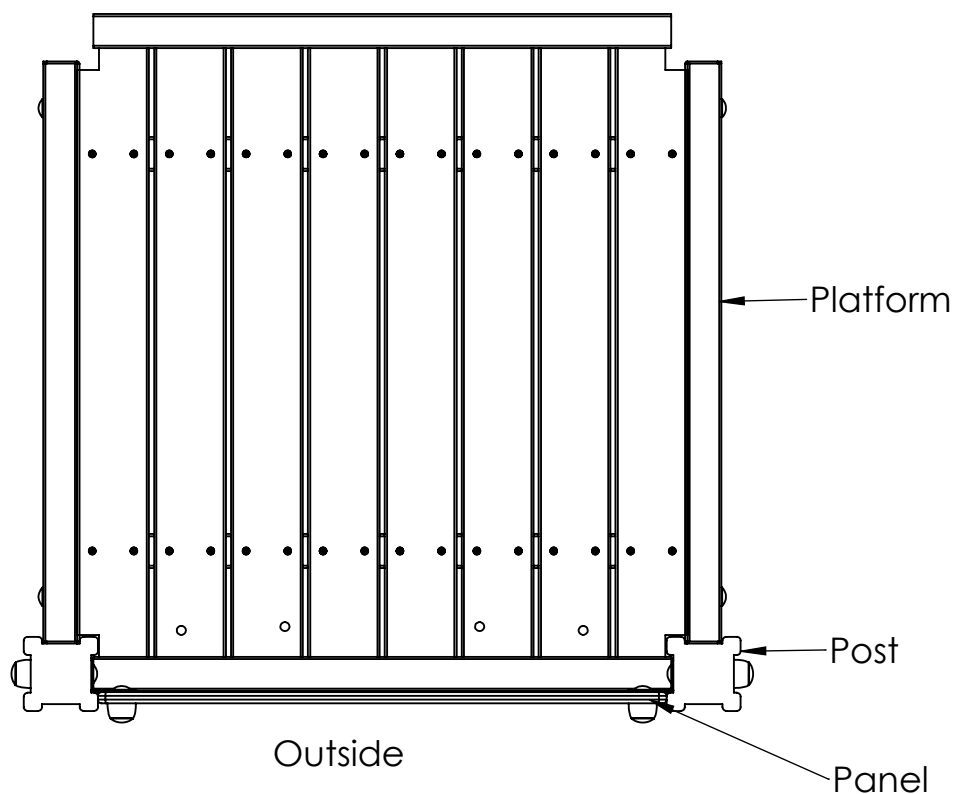
SHEET 28 OF 66

Panel to post assembly

Explanation of the **`lower hole`** behind the panel name:



The panel must be installed on the post as shown in the picture!!!



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WEIGHT ARE IN KILOGRAMM

PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
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APPV'D				

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:10

SHEET 29 OF 66



IJSLANDER

A

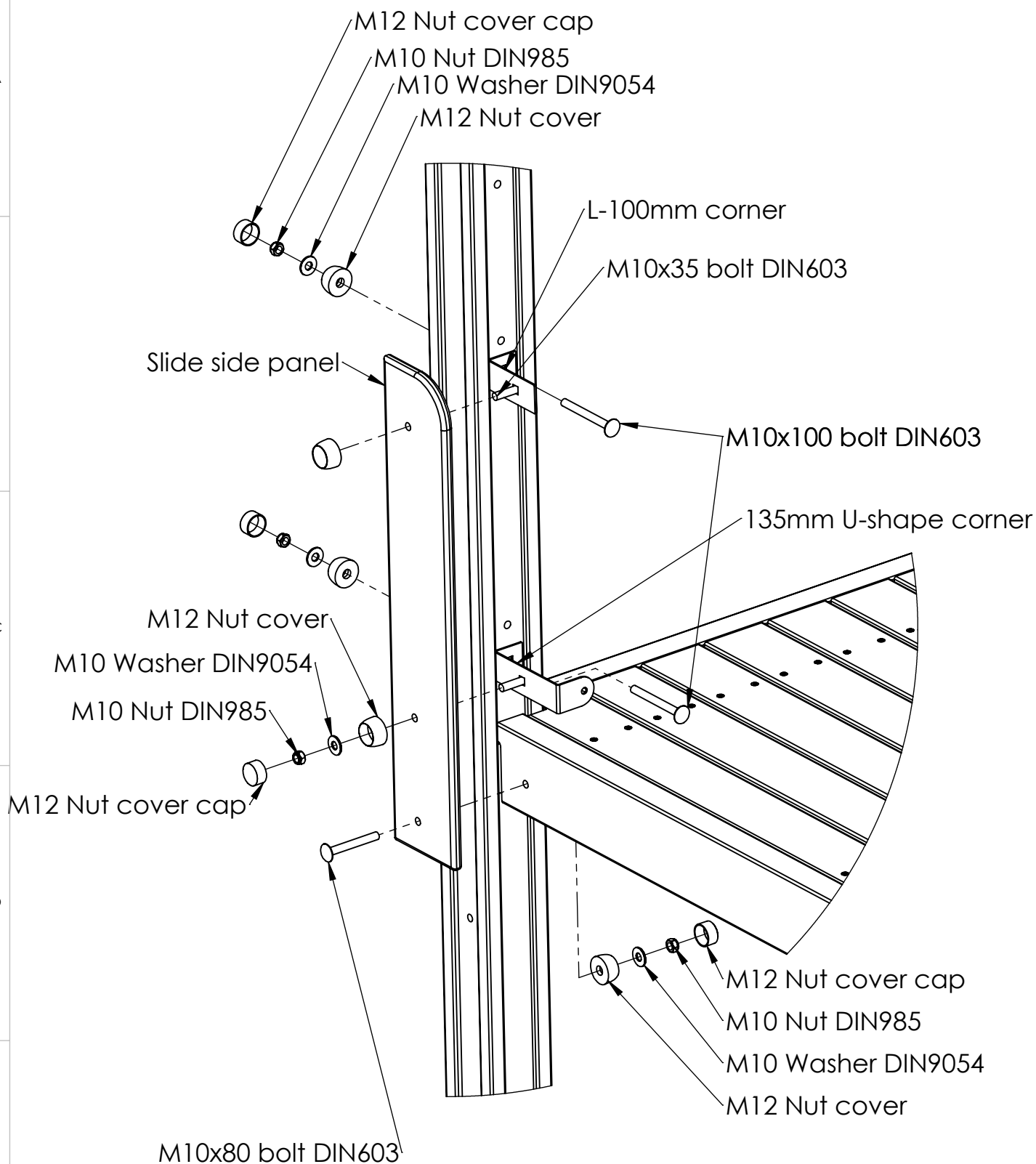
B

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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

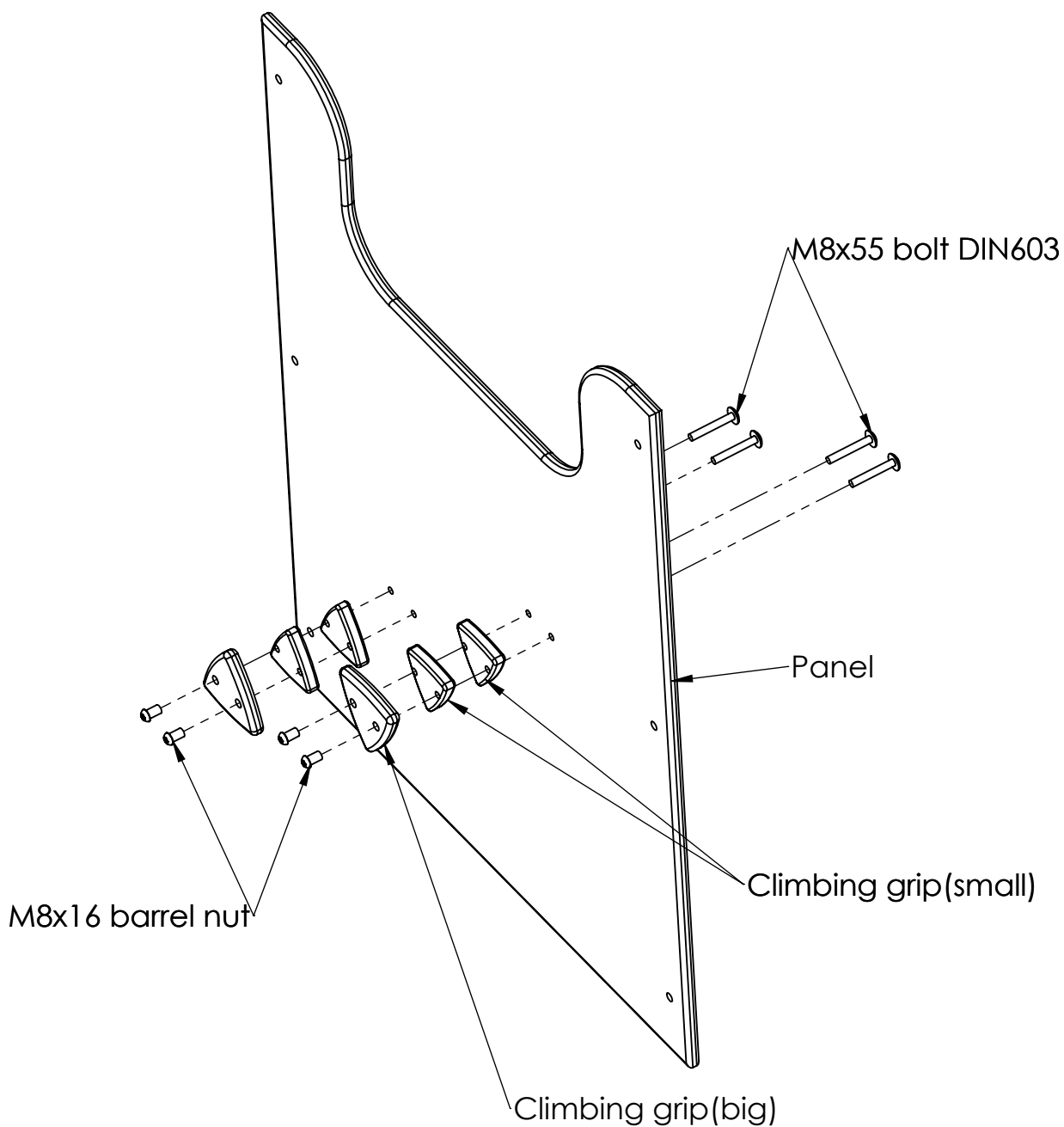
A4

WEIGHT:

SCALE: 1:20

SHEET 30 OF 66

Climbing grip to panel assembly



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PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
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APPV'D				

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:7

SHEET 31 OF 66



IJSLANDER

A

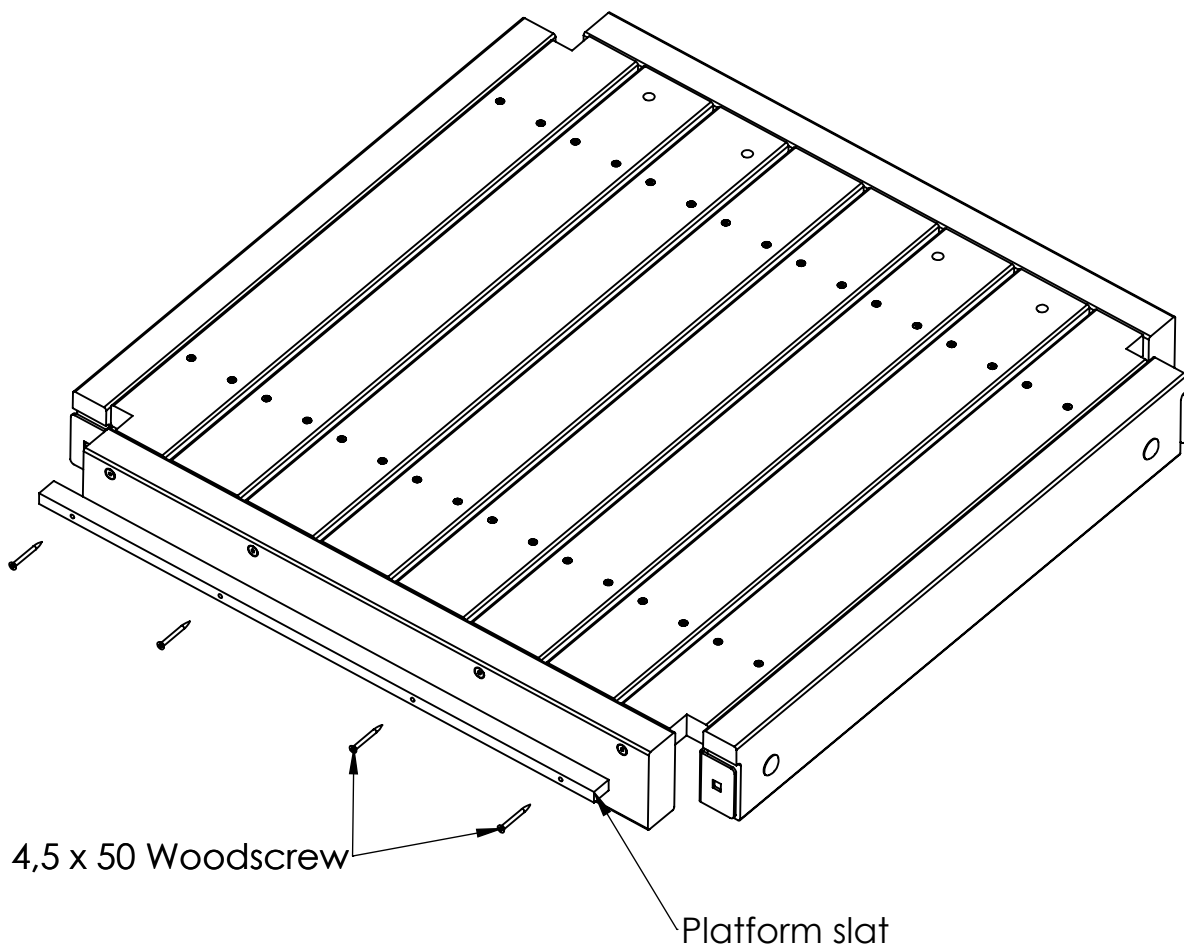
B

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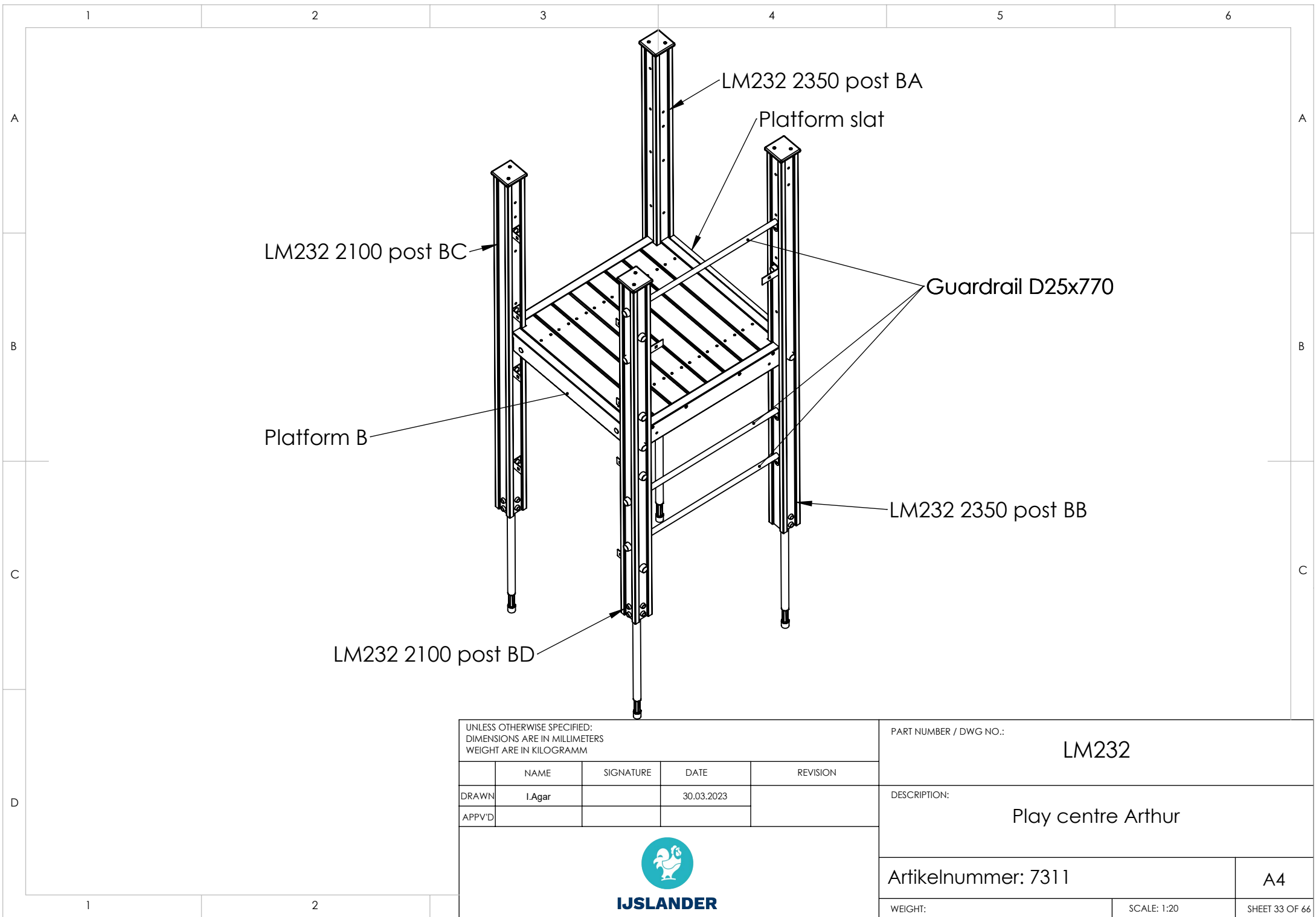


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM				
	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				

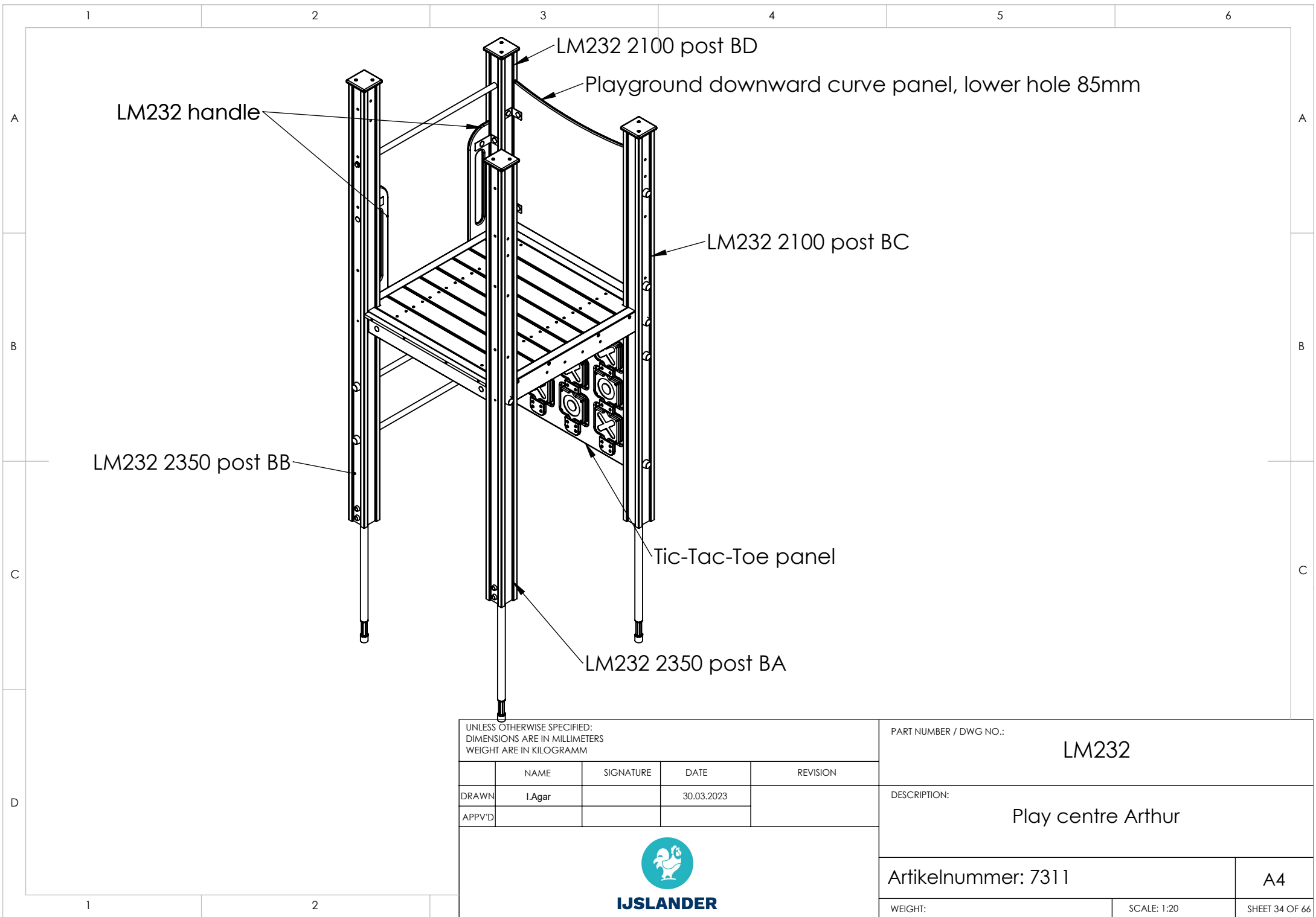


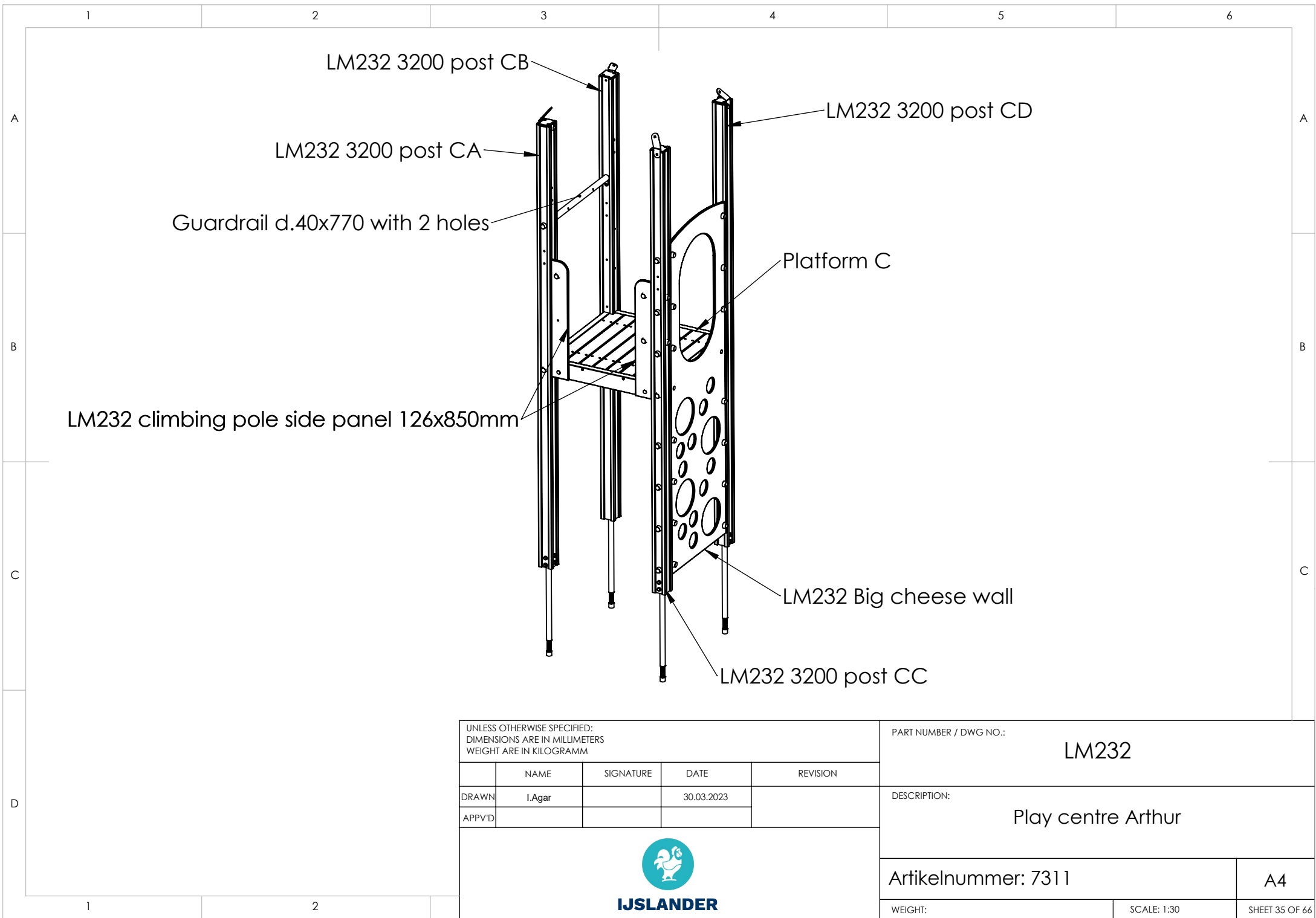
IJSLANDER

PART NUMBER / DWG NO.:		LM232	
DESCRIPTION:		Play centre Arthur	
Artikelnummer: 7311		A4	
WEIGHT:		SCALE: 1:8	SHEET 32 OF 66

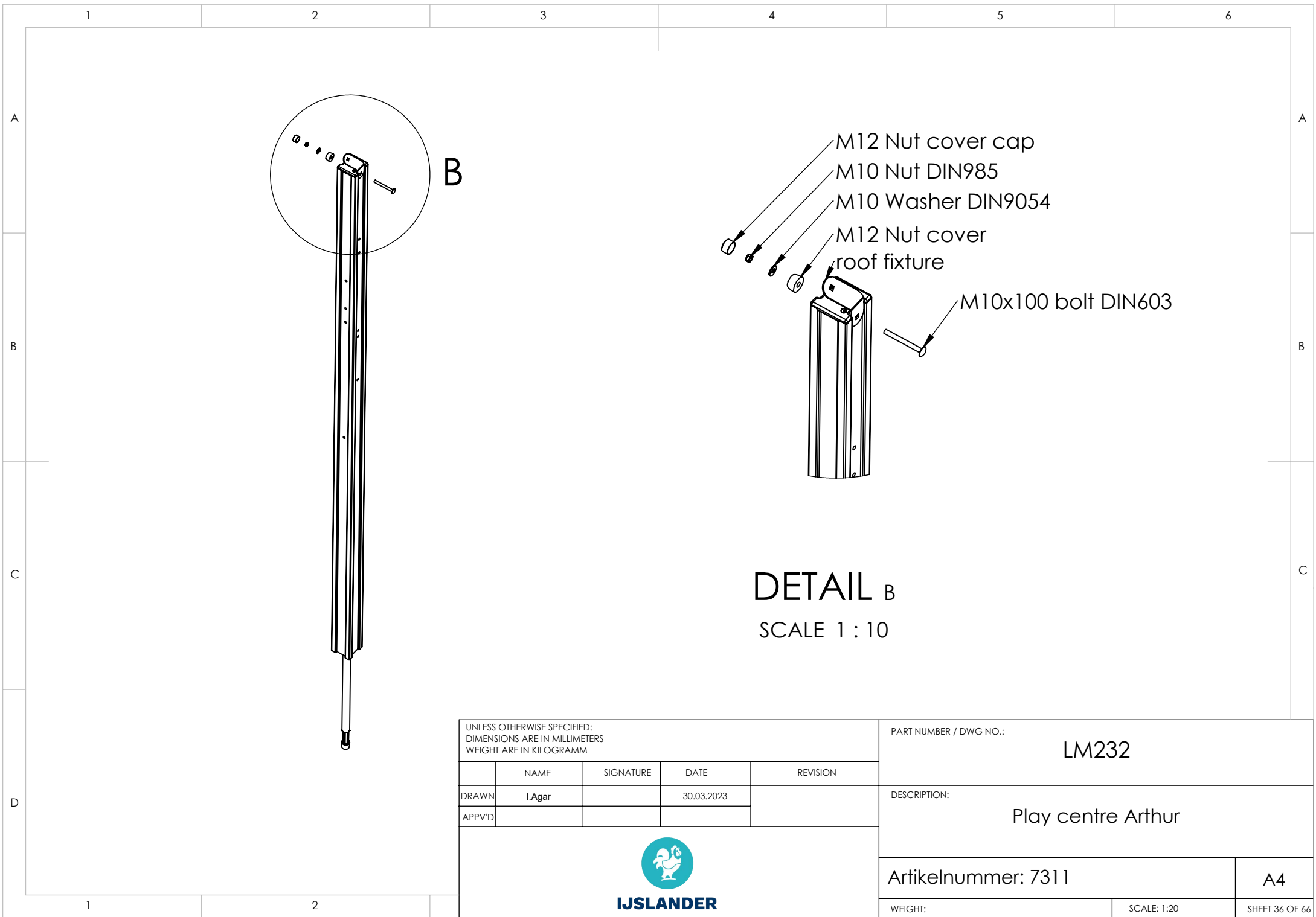


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM					PART NUMBER / DWG NO.: LM232	
	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur	
DRAWN	I.Agar		30.03.2023			
APPV'D						
 IJSLANDER					Artikelnummer: 7311	
					WEIGHT:	A4
					SCALE: 1:20	SHEET 33 OF 66



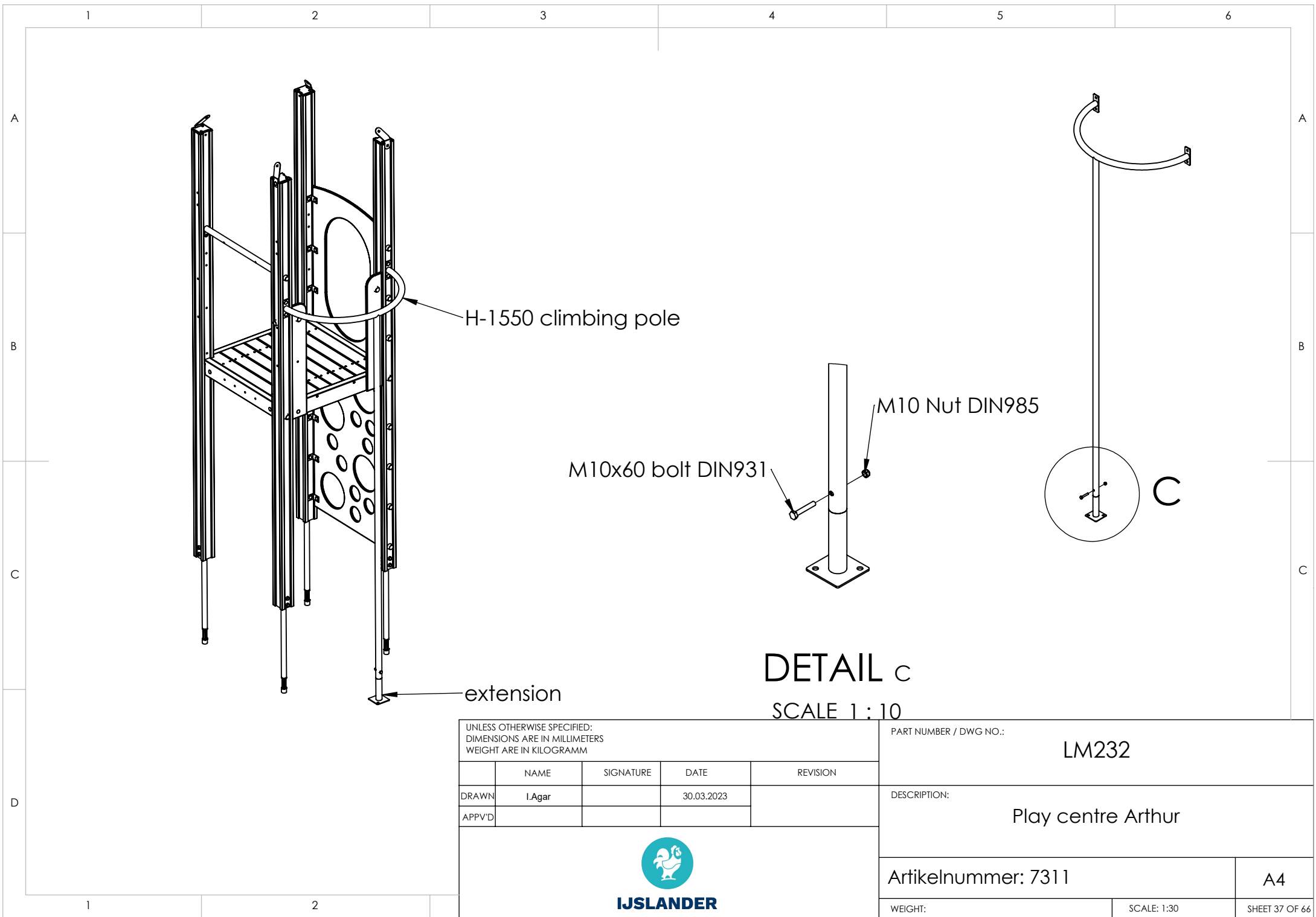


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	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur	
DRAWN	I.Agar		30.03.2023			
APPV'D						
 IJSLANDER					Artikelnummer: 7311	
					WEIGHT:	A4
					SCALE: 1:30	SHEET 35 OF 66



DETAIL B
SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM					PART NUMBER / DWG NO.: LM232		
	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur		
DRAWN	I.Agar		30.03.2023				
APPV'D							
 IJSLANDER					Artikelnummer: 7311		A4
					WEIGHT:		SCALE: 1:20
							SHEET 36 OF 66



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:30 SHEET 37 OF 66

A

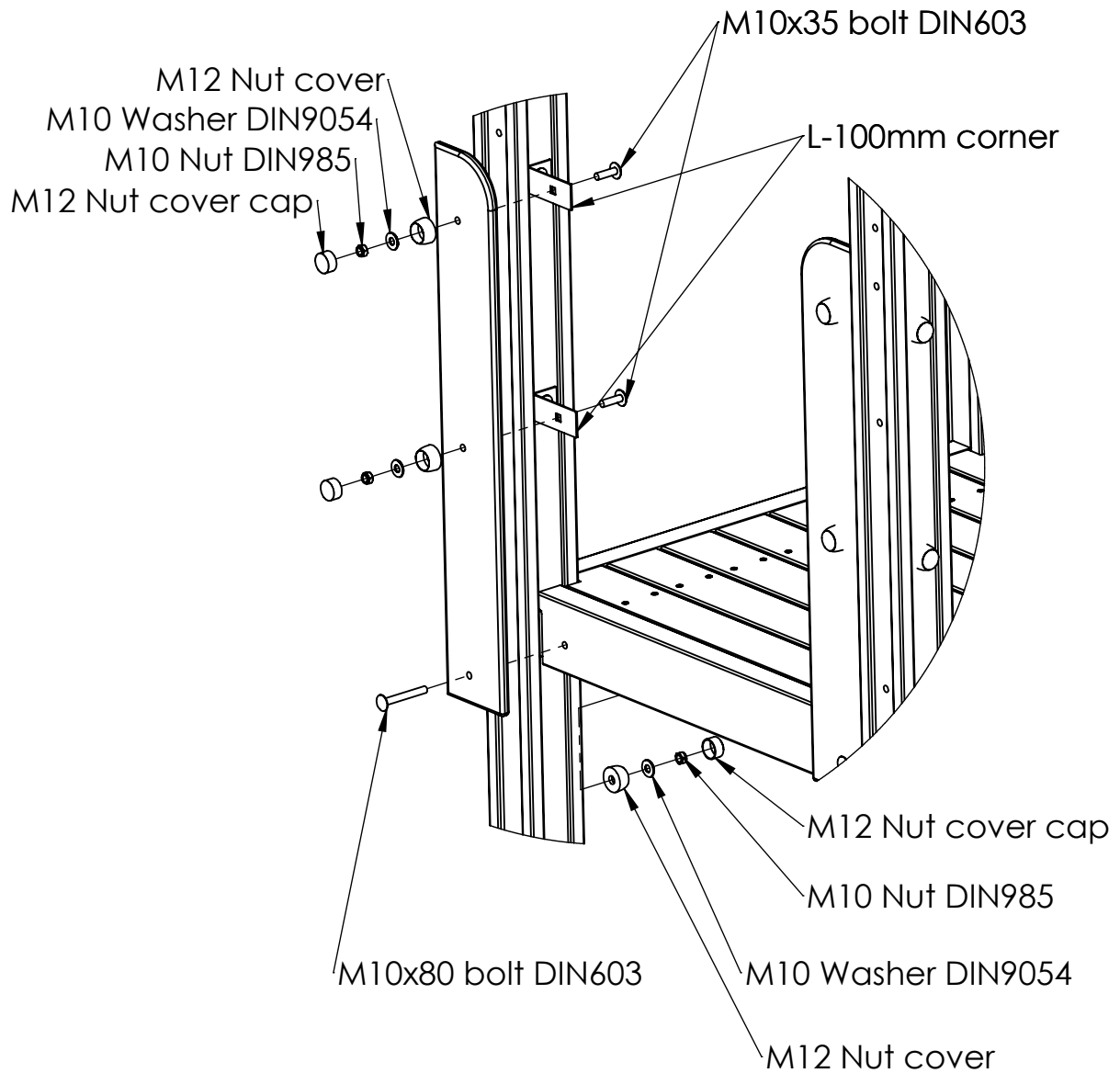
B

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

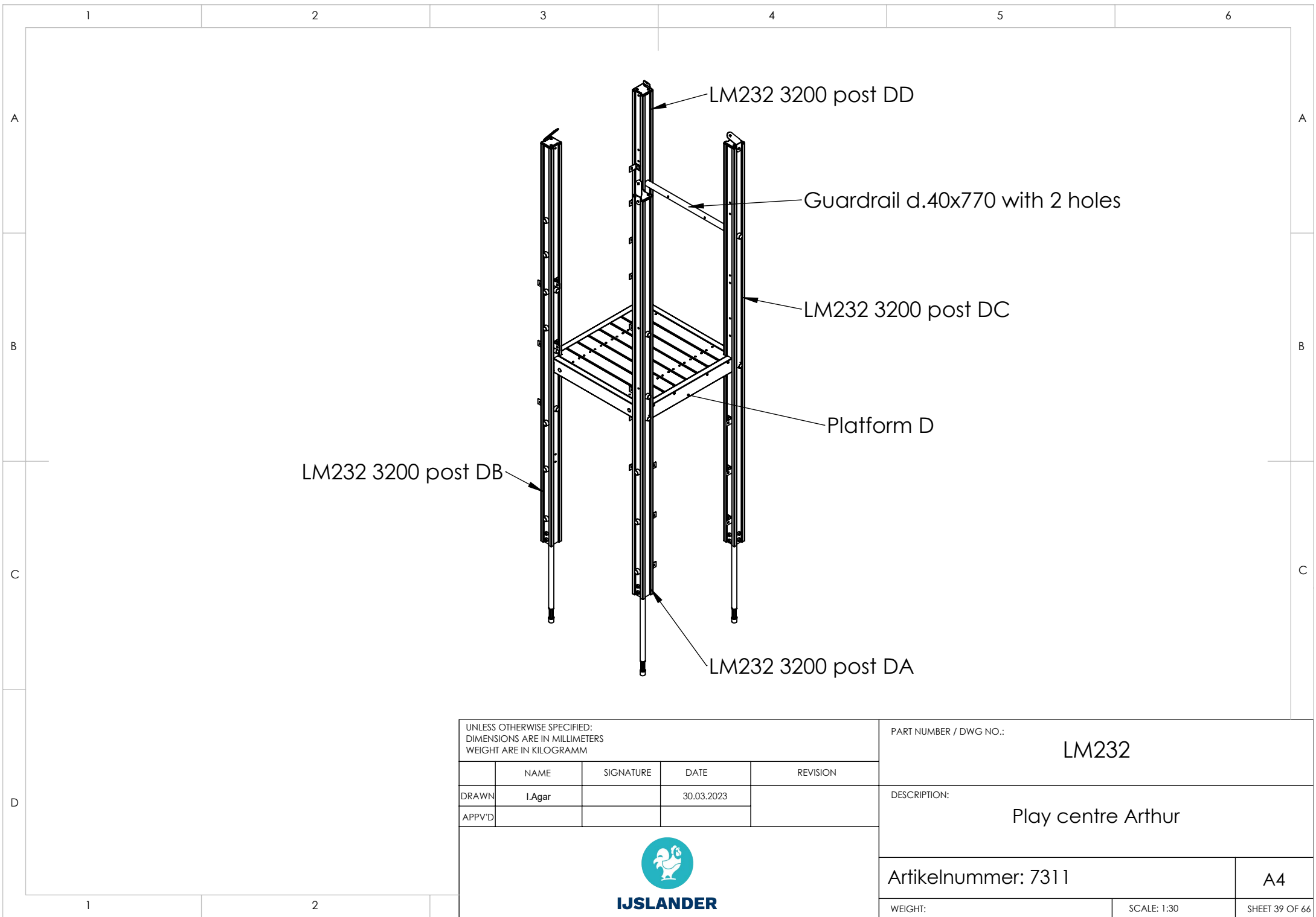
Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:50

SHEET 38 OF 66



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	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur		
DRAWN	I.Agar		30.03.2023				
APPV'D							
 IJSLANDER					Artikelnummer: 7311		A4
					WEIGHT:	SCALE: 1:30	SHEET 39 OF 66

LM232 panel between platforms

Slide side panel block 1

Climbing grip

Playground upward curved panel, lower hole 70mm

LM232 panel with window

Stove

LM232 752x730 seat panel

Seat

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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:30

SHEET 40 OF 66

Seat MF assembly

A

B

C

D

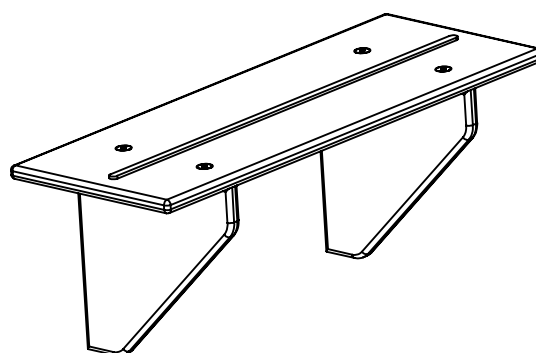
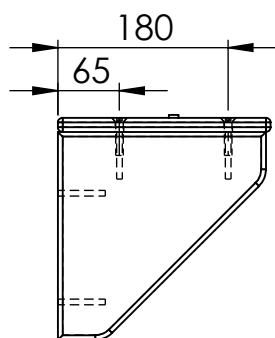
E

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M8x40 DIN7991

Playgrounds seat panel MF

Plastic corner 90° 220x220mm



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PART NUMBER / DWG NO.:

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DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:8

SHEET 41 OF 66

Seat assembly

A

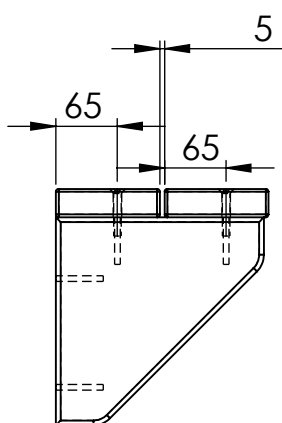
M8x50 DIN7991

Seat beam 30x110x600mm

B

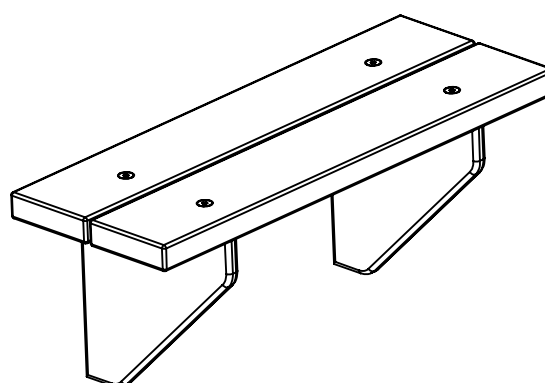
Plastic corner 90° 220x220mm

C



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F

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WEIGHT ARE IN KILOGRAMM

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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:8

SHEET 42 OF 66

1

2

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4

Seat MF assembly

A

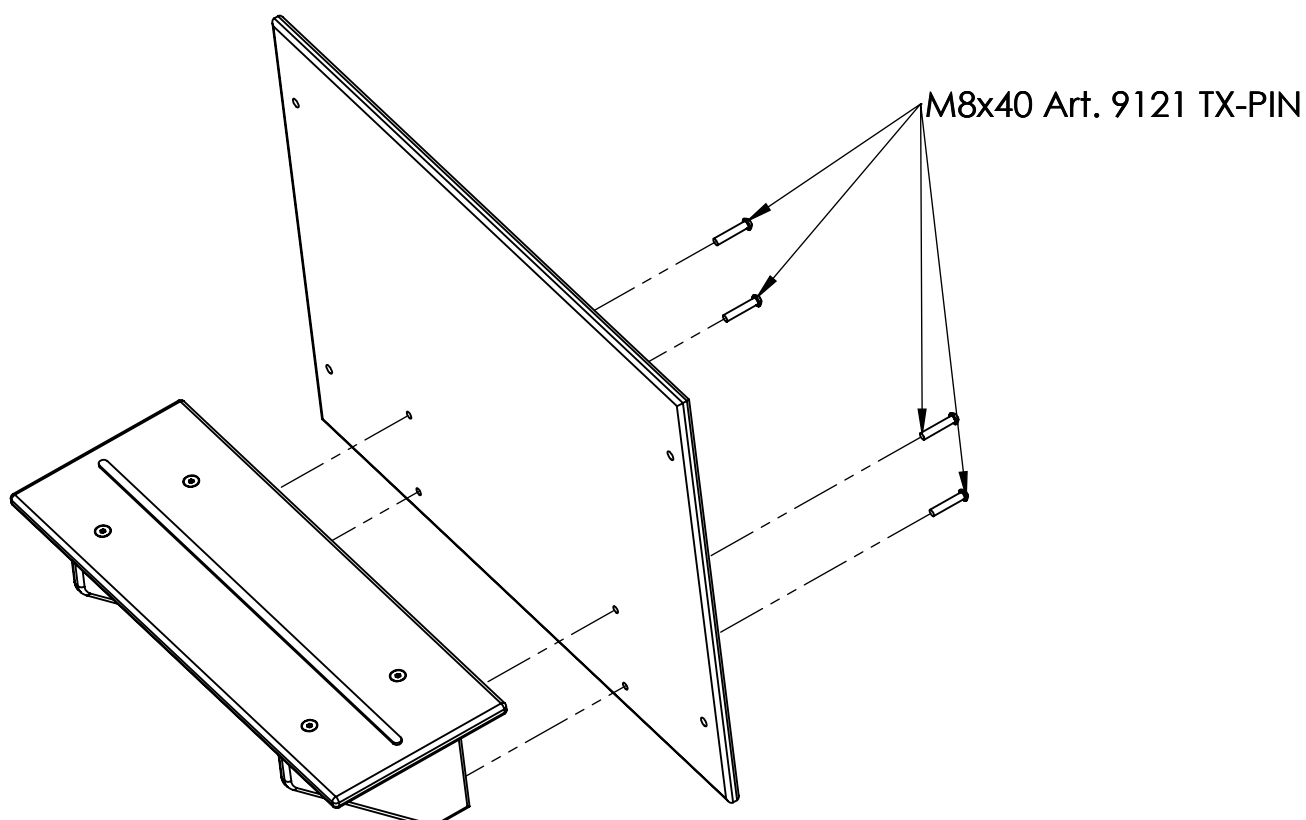
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WEIGHT ARE IN KILOGRAMM

PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
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APPV'D				

DESCRIPTION:

Play centre Arthur



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Artikelnummer: 7311

A4

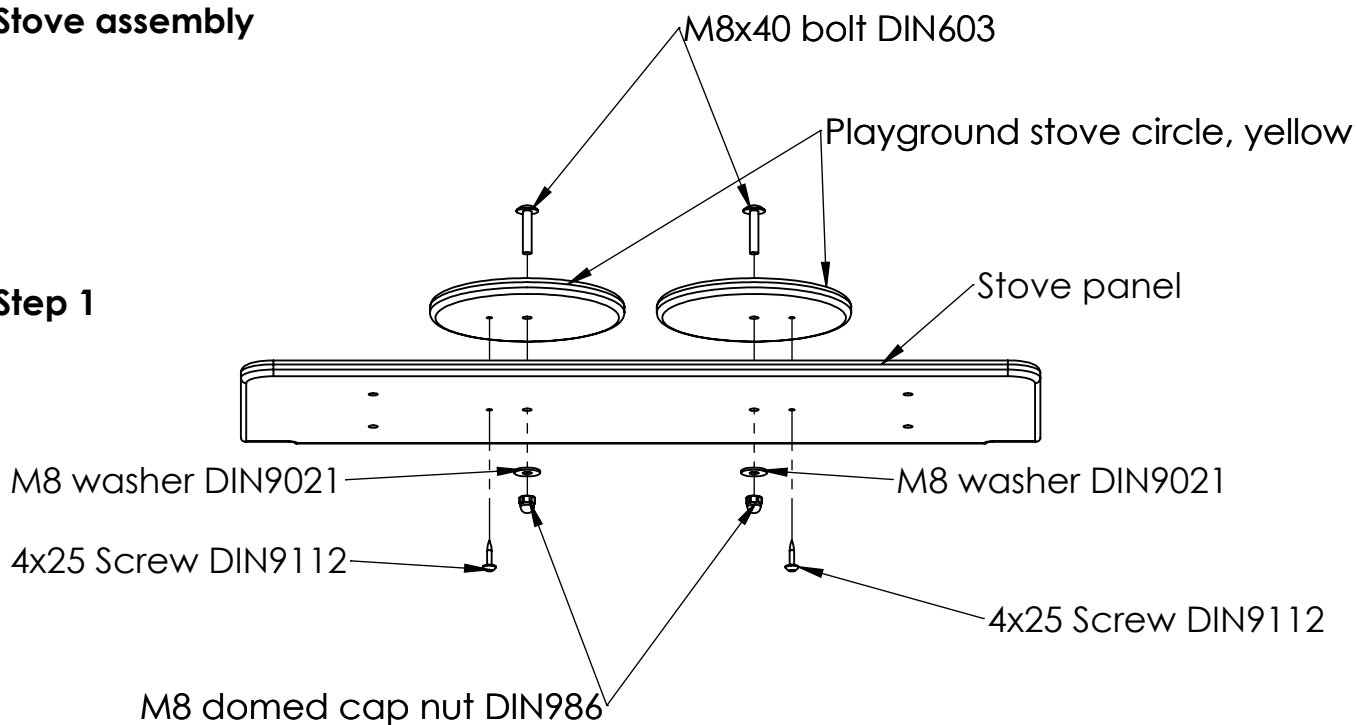
WEIGHT:

SCALE: 1:8

SHEET 43 OF 66

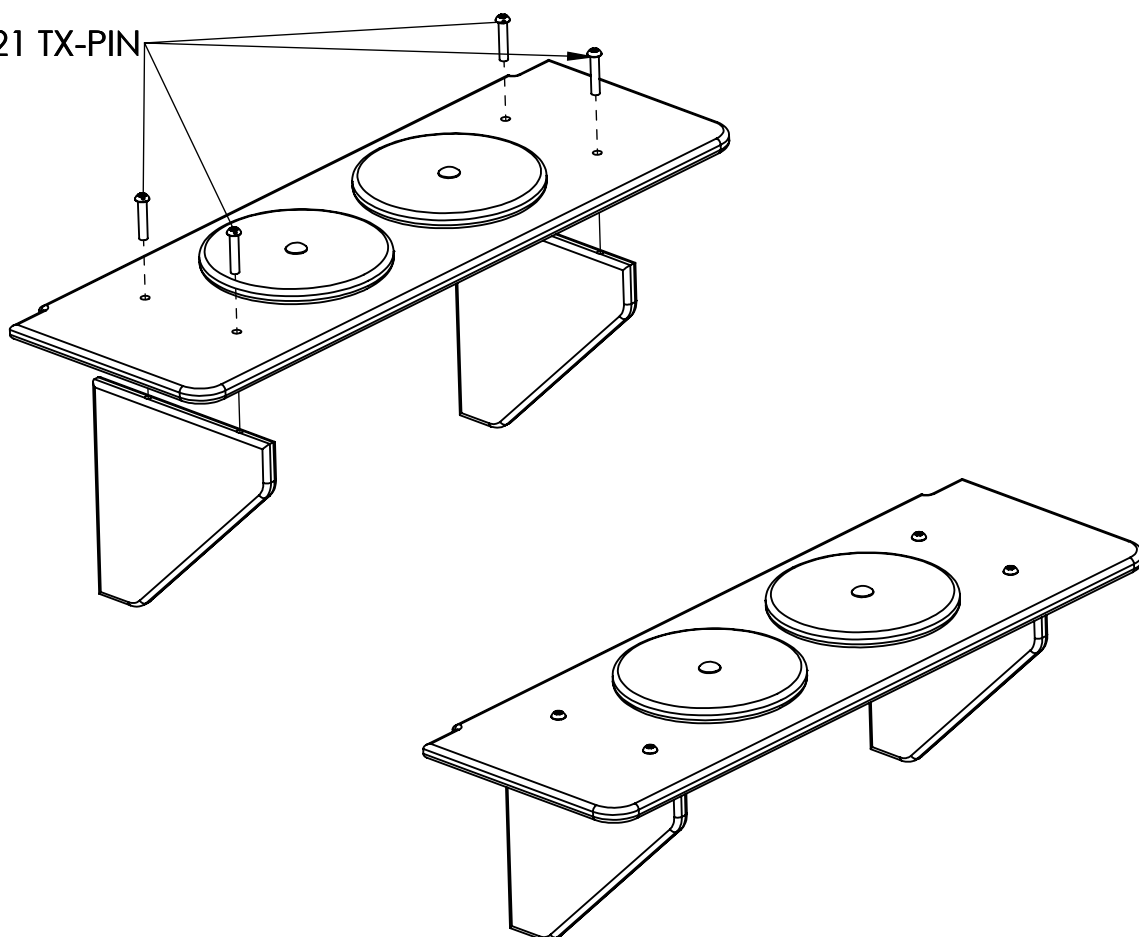
Stove assembly

Step 1



M8x40 Art. 9121 TX-PIN

Step 2



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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:7

SHEET 44 OF 66

Stove assembly

A

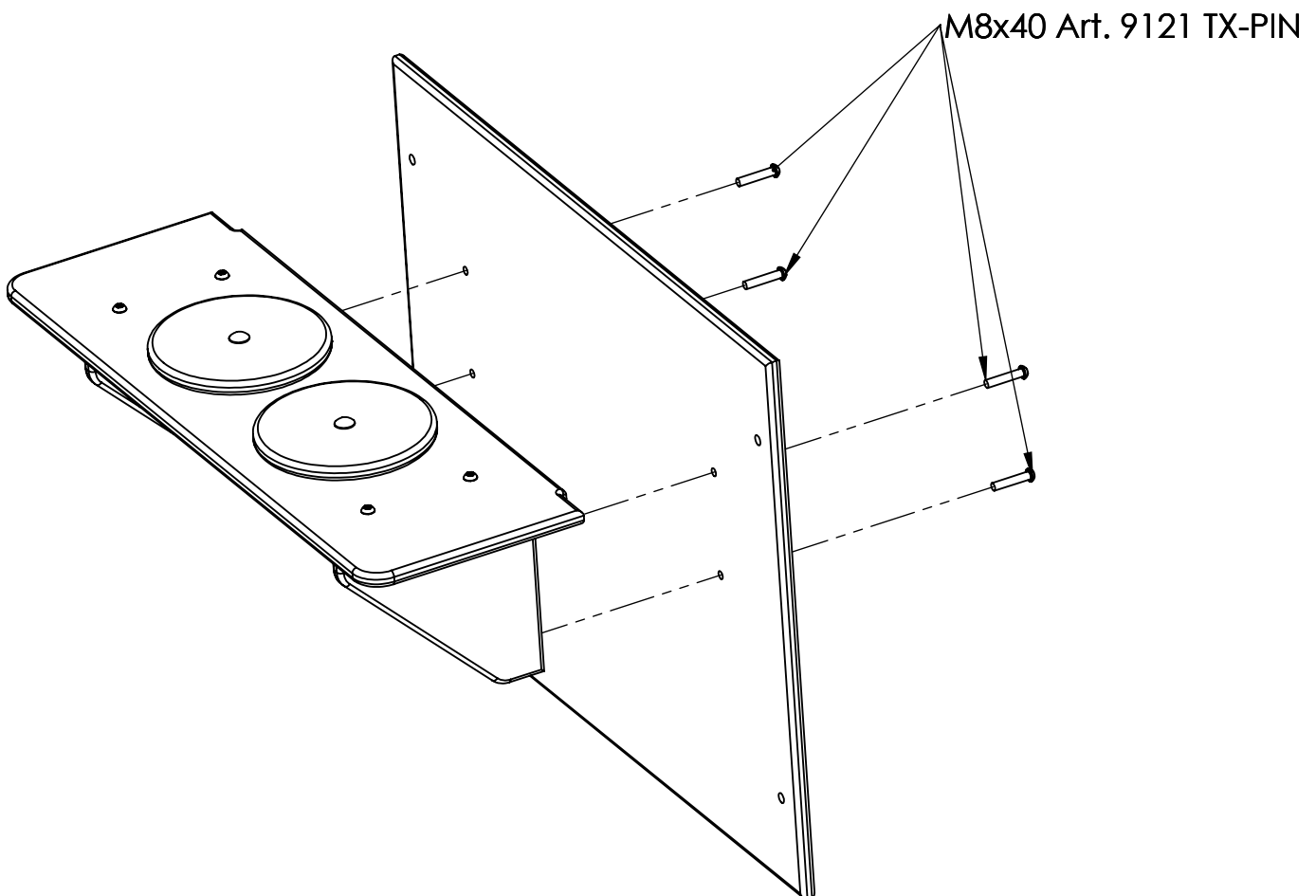
B

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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

PART NUMBER / DWG NO.:

LM232

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				

DESCRIPTION:

Play centre Arthur

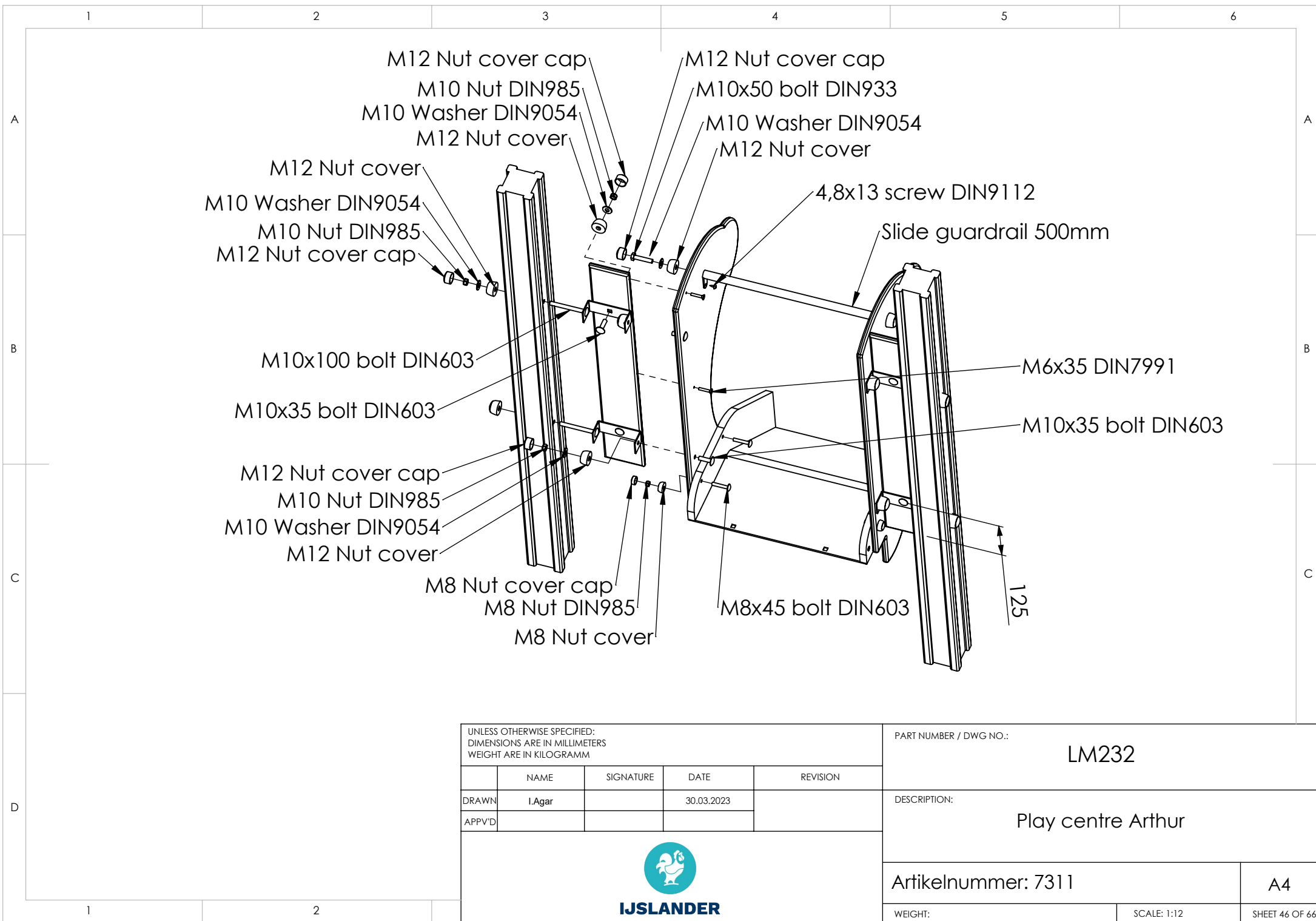
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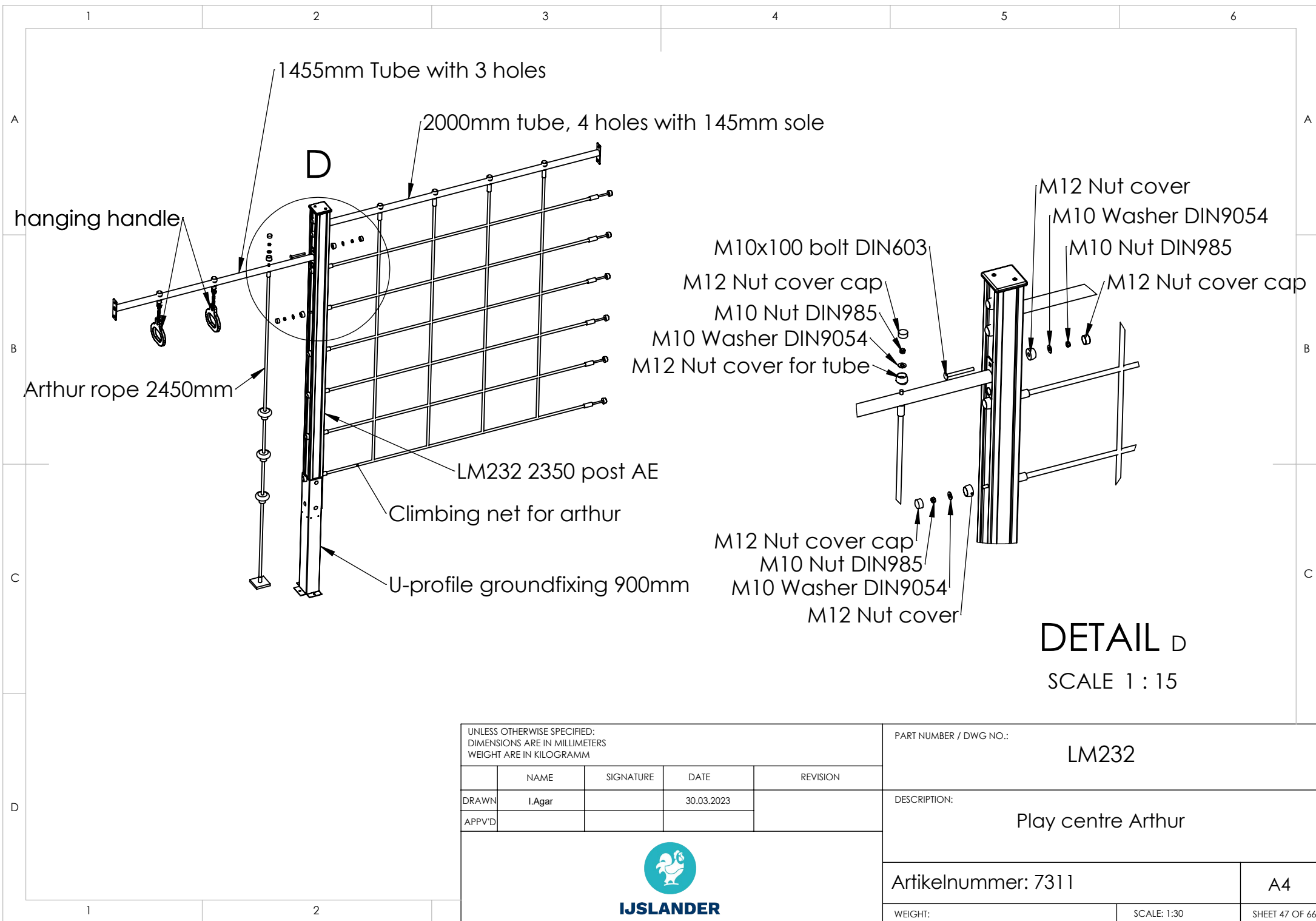
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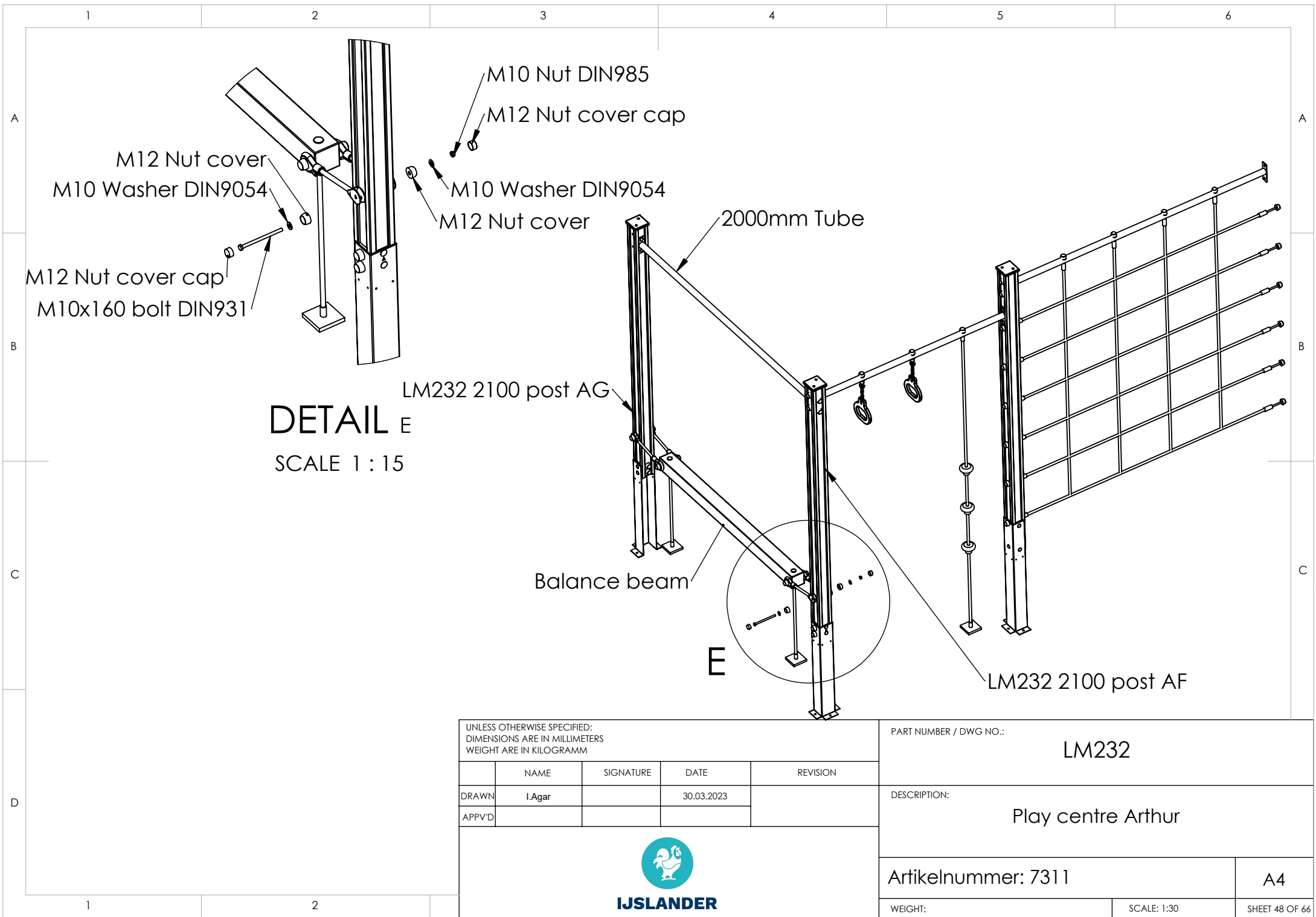
WEIGHT:

SCALE: 1:7

SHEET 45 OF 66





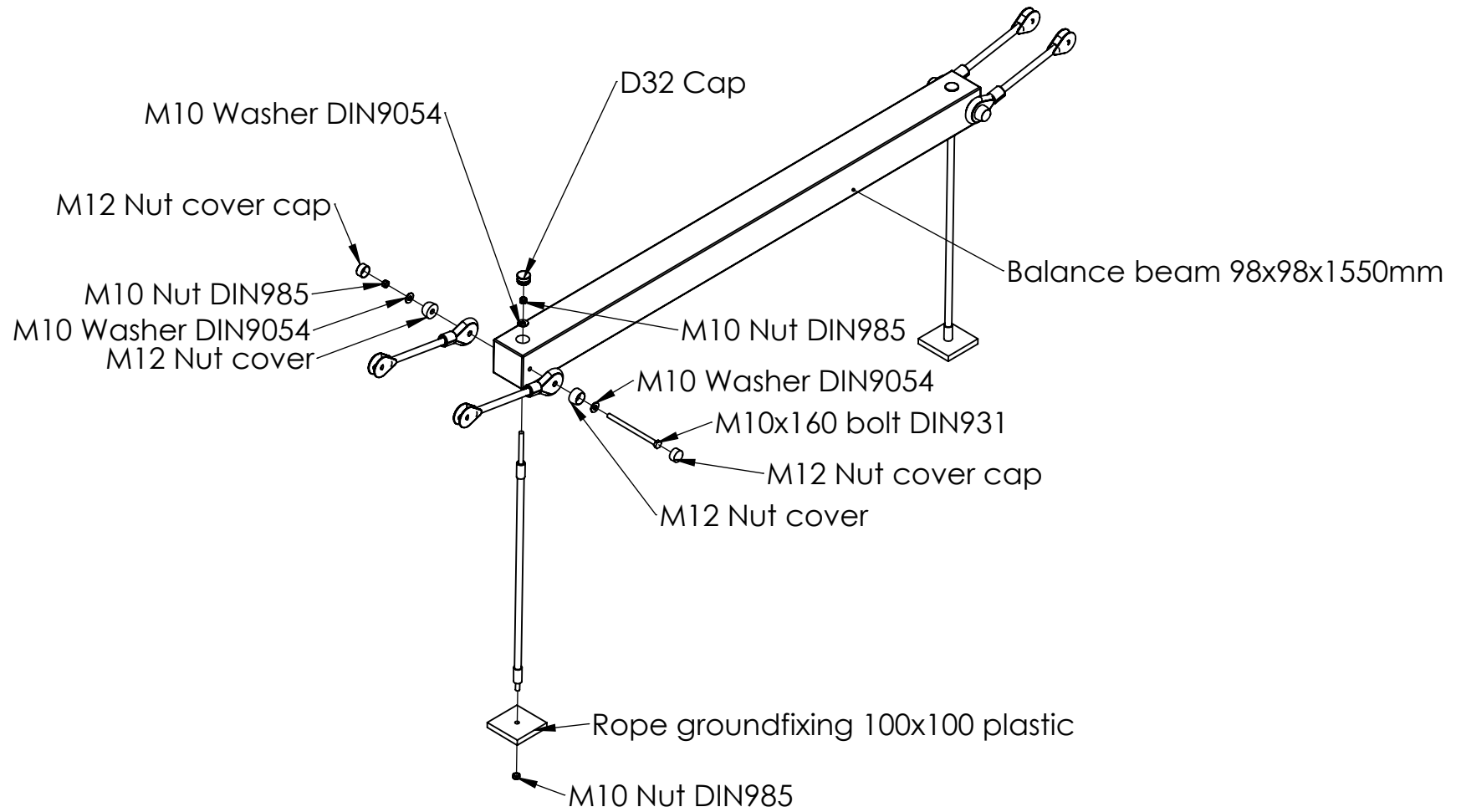


UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:30 SHEET 48 OF 66



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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				



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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

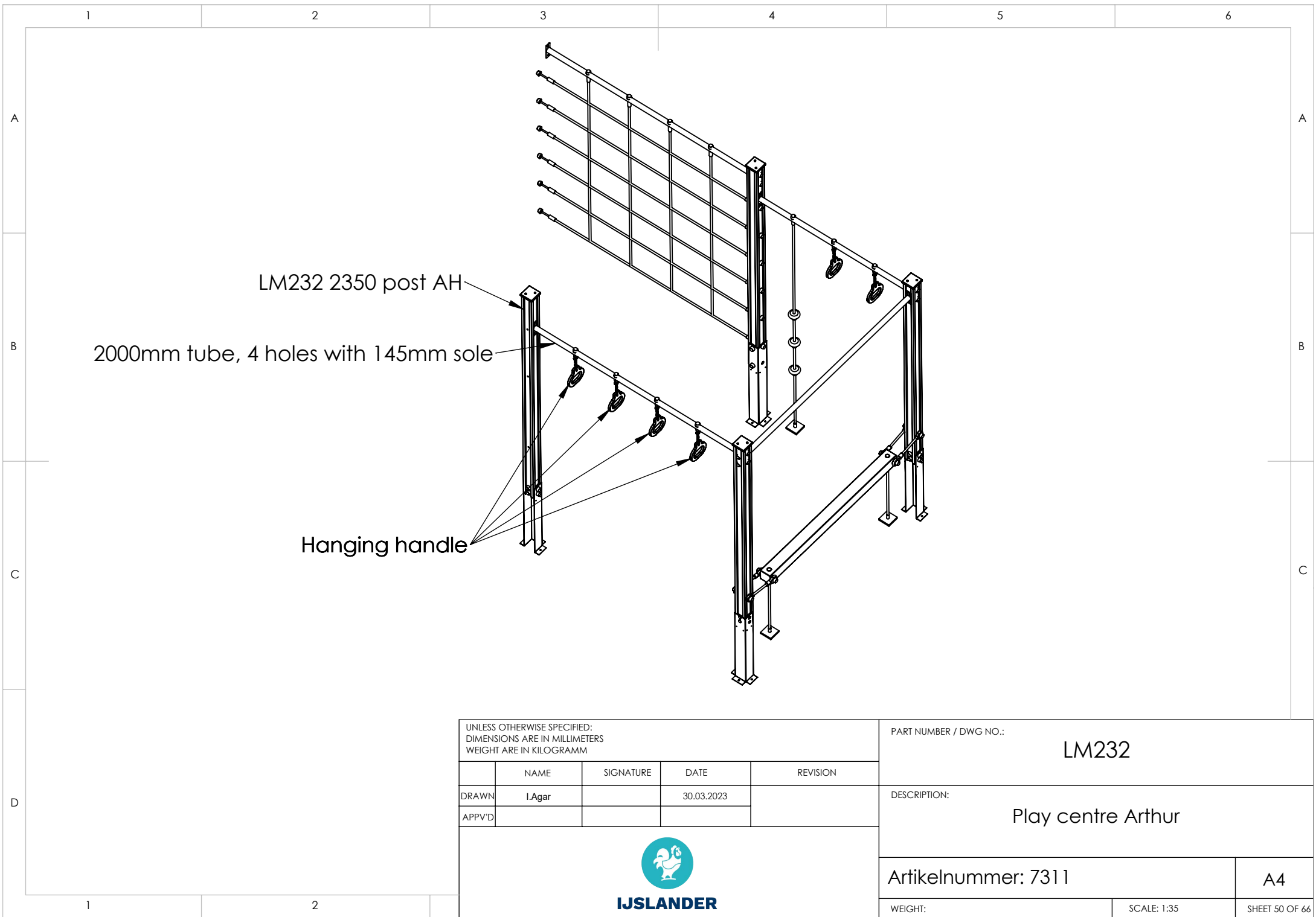
Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:15

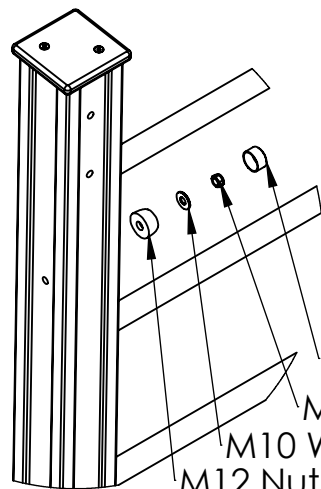
SHEET 49 OF 66



UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM					PART NUMBER / DWG NO.: LM232	
	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur	
DRAWN	I.Agar		30.03.2023			
APPV'D						
 IJSLANDER					Artikelnummer: 7311	A4
					WEIGHT:	SCALE: 1:35 SHEET 50 OF 66

DETAIL F SCALE 1 : 10

M10x100 bolt DIN603



M12 Nut cover cap
M10 Nut DIN985
M10 Washer DIN9054
M12 Nut cover

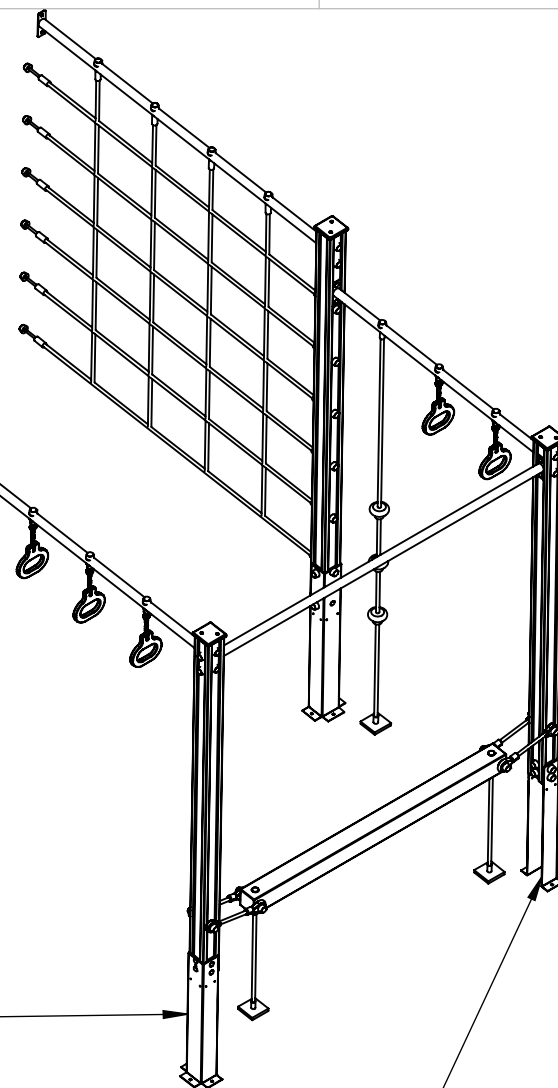
770x1732mm ladder, 7 tubes

F

LM232 2350 post Al

U-profile groundfixing 750mm

U-profile groundfixing 750mm



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WEIGHT ARE IN KILOGRAMM

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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

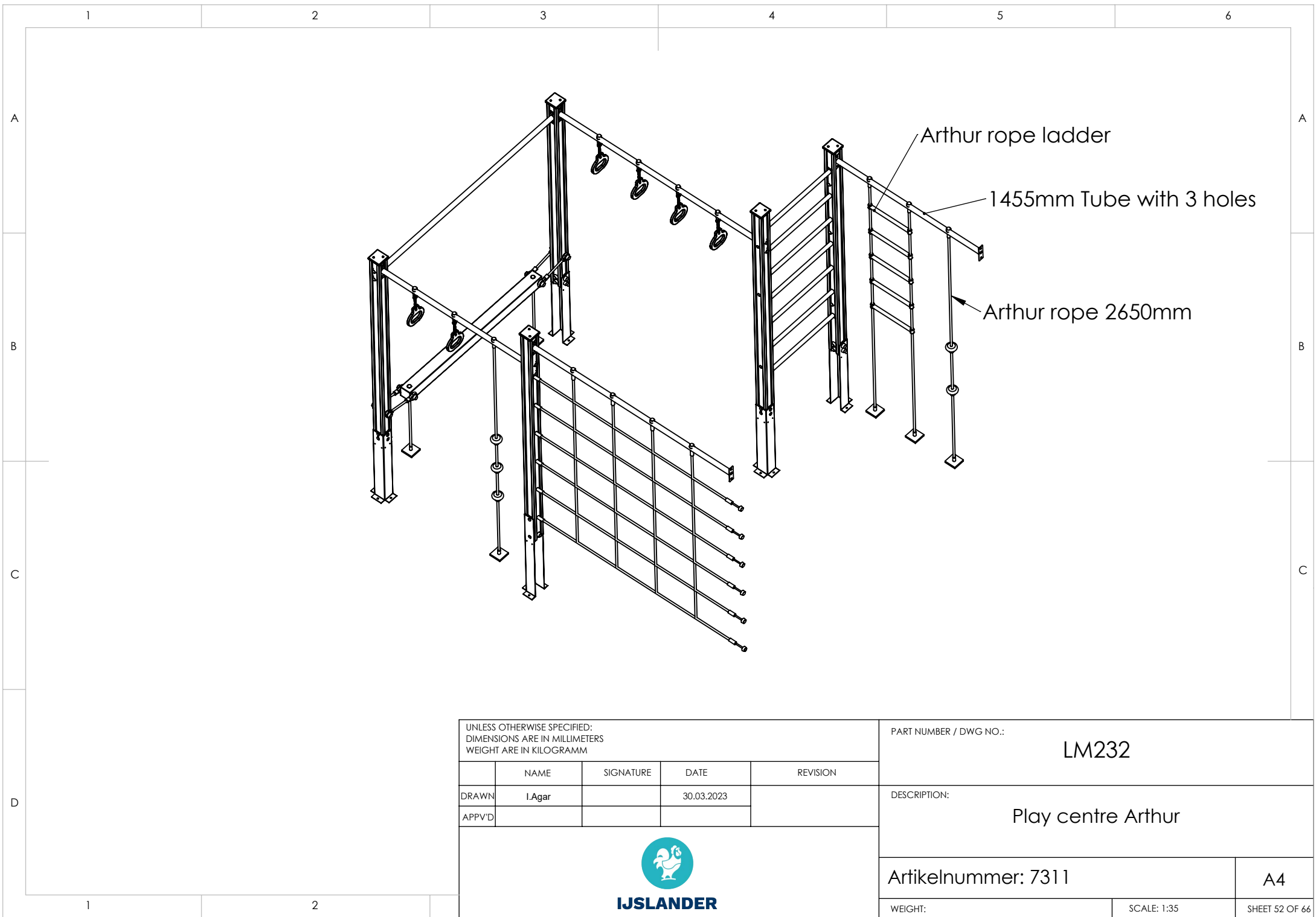
Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:35

SHEET 51 OF 66



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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				

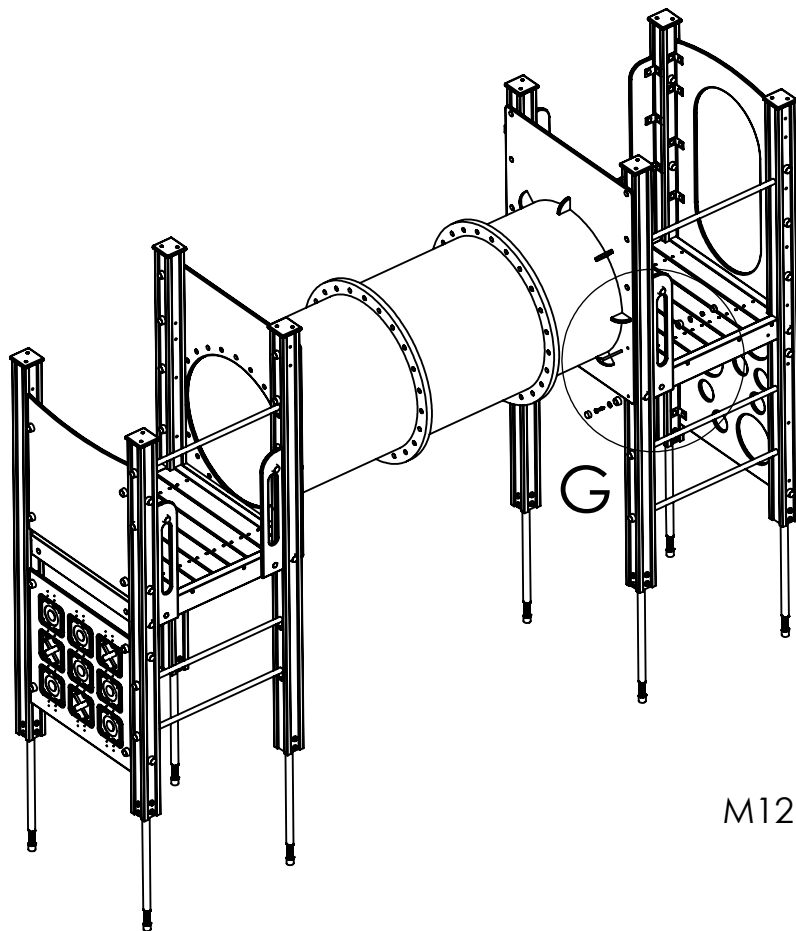


PART NUMBER / DWG NO.:
LM232

DESCRIPTION:
Play centre Arthur

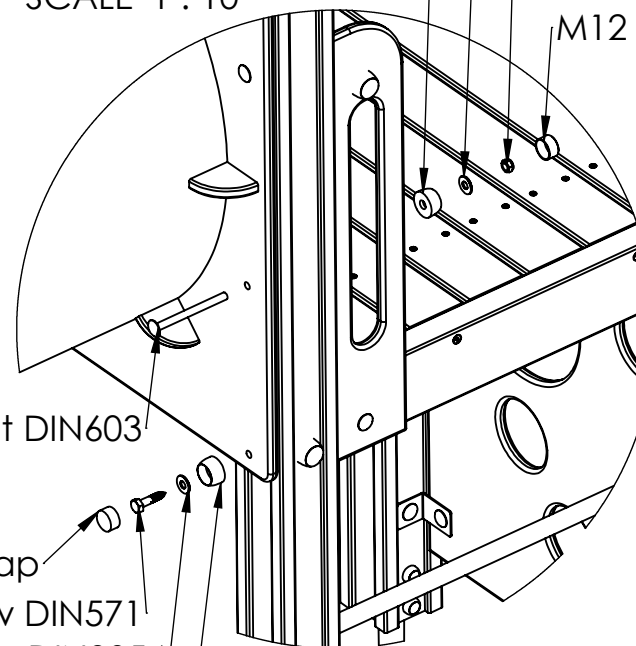
Artikelnummer: 7311
A4

WEIGHT: SCALE: 1:35 SHEET 52 OF 66



DETAIL G

SCALE 1 : 10



M12 Nut cover

M10 Washer DIN9054

M10 Nut DIN985

M12 Nut cover cap

M10x120 bolt DIN603

M12 Nut cover cap

10x45 screw DIN571

M10 Washer DIN9054

M12 Nut cover

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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

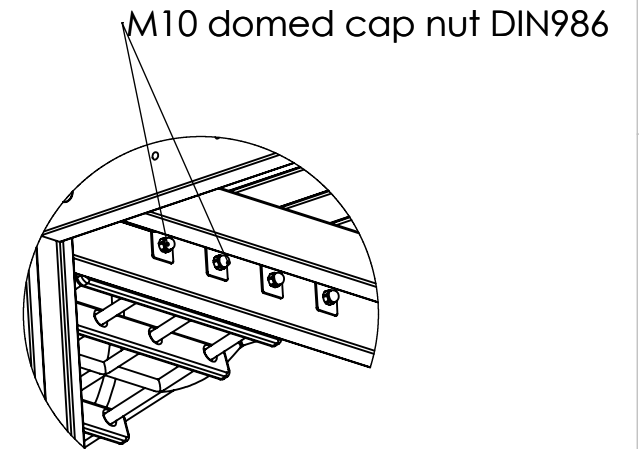
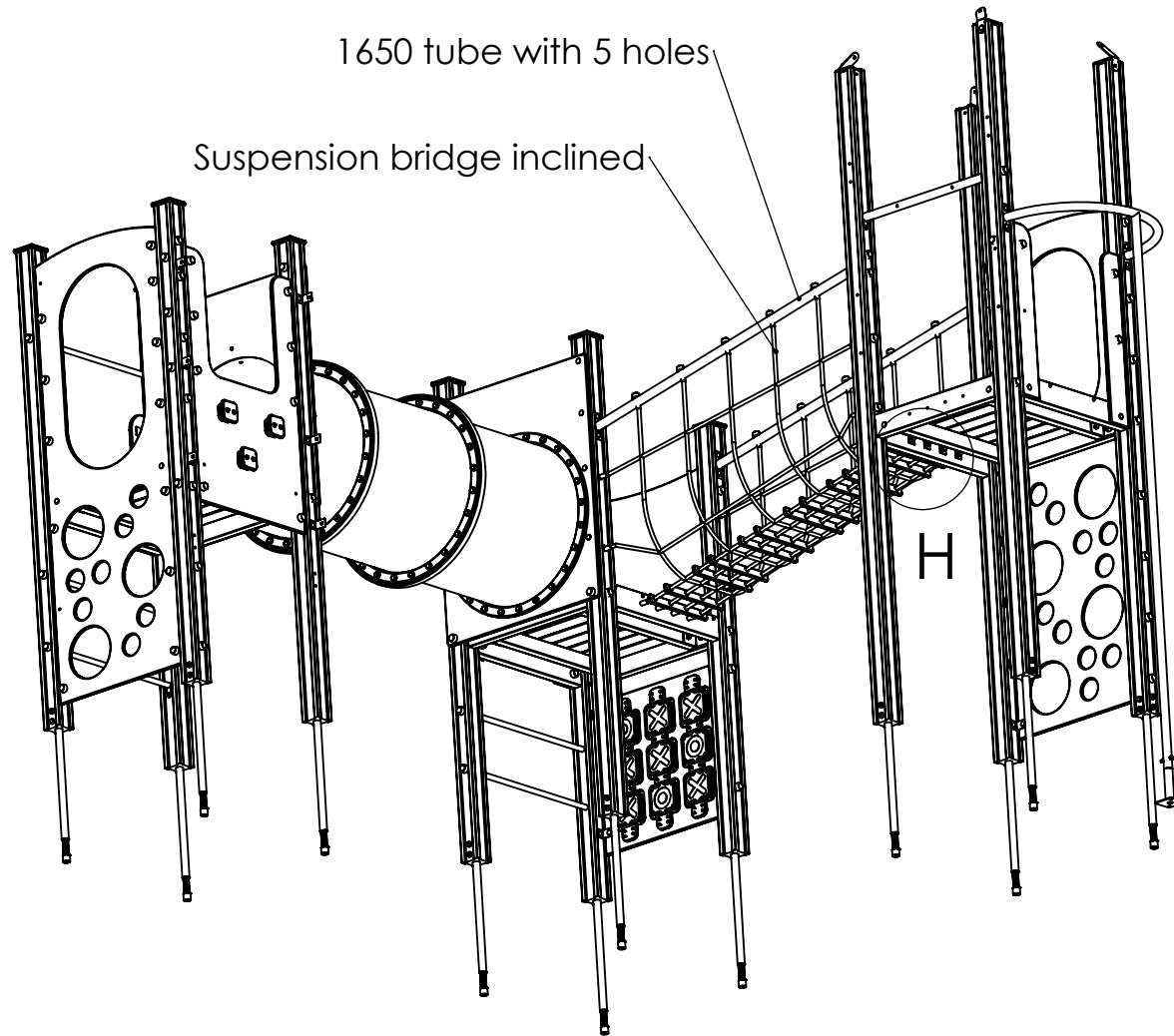
Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:35

SHEET 53 OF 66



DETAIL H
SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				



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PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

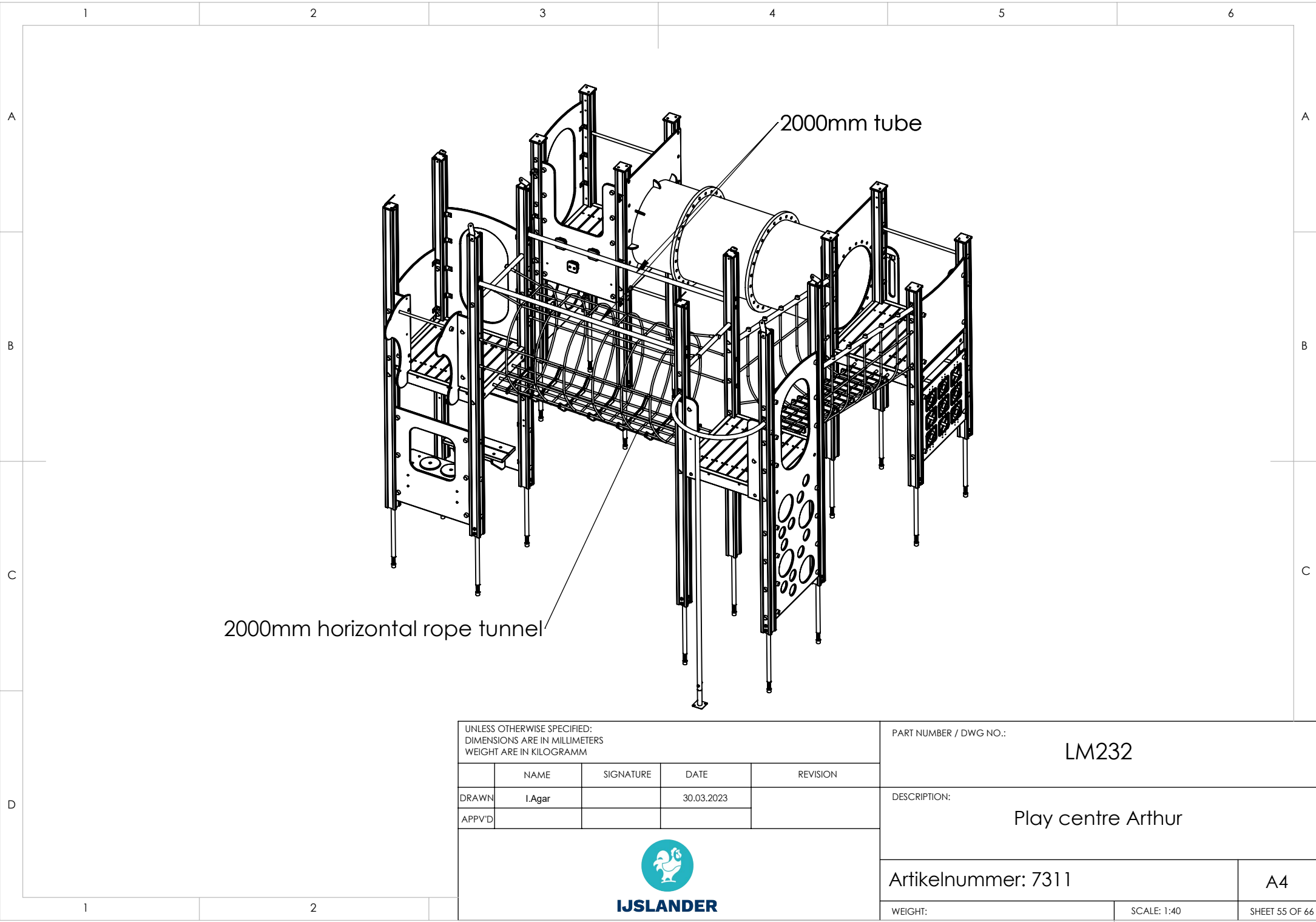
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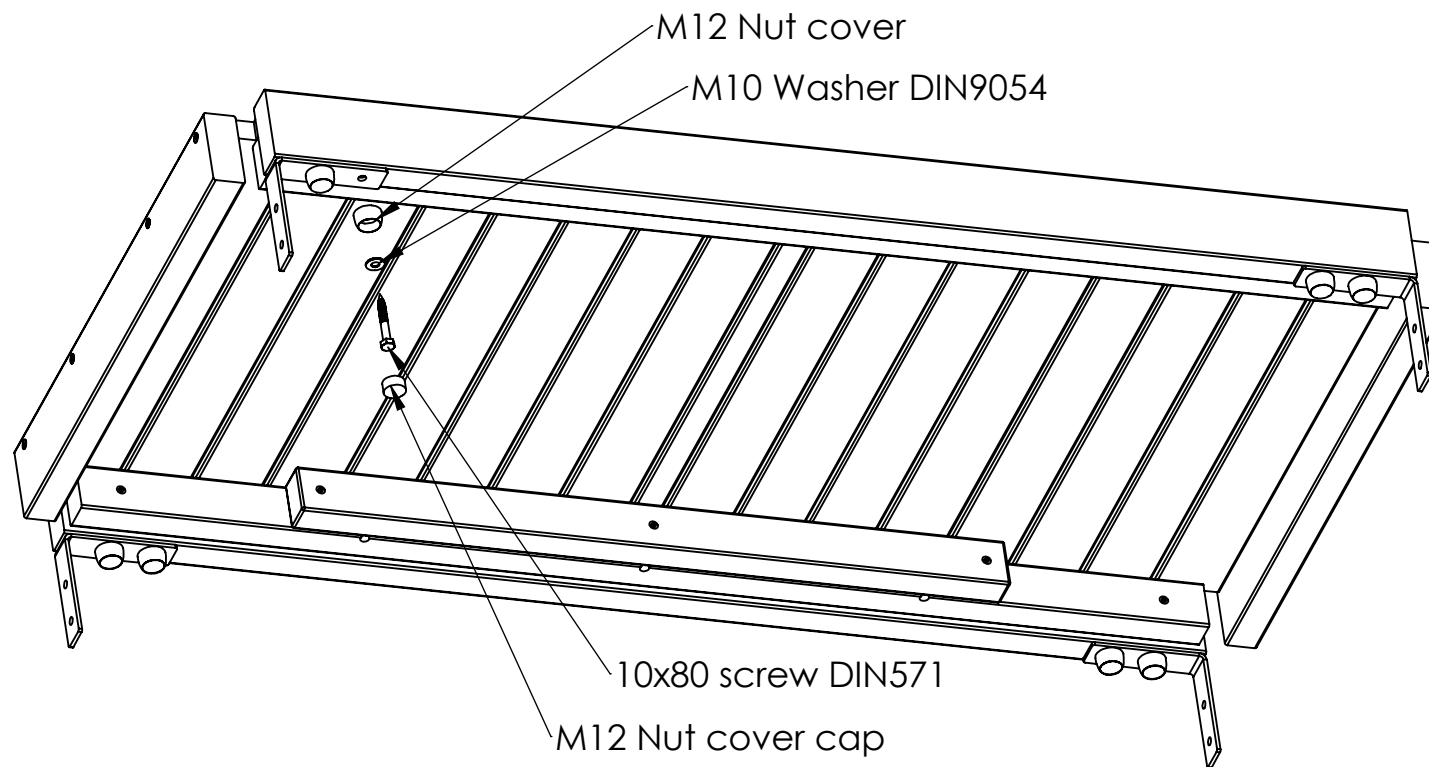
A4

WEIGHT:

SCALE: 1:35

SHEET 54 OF 66





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DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
APPV'D				



IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

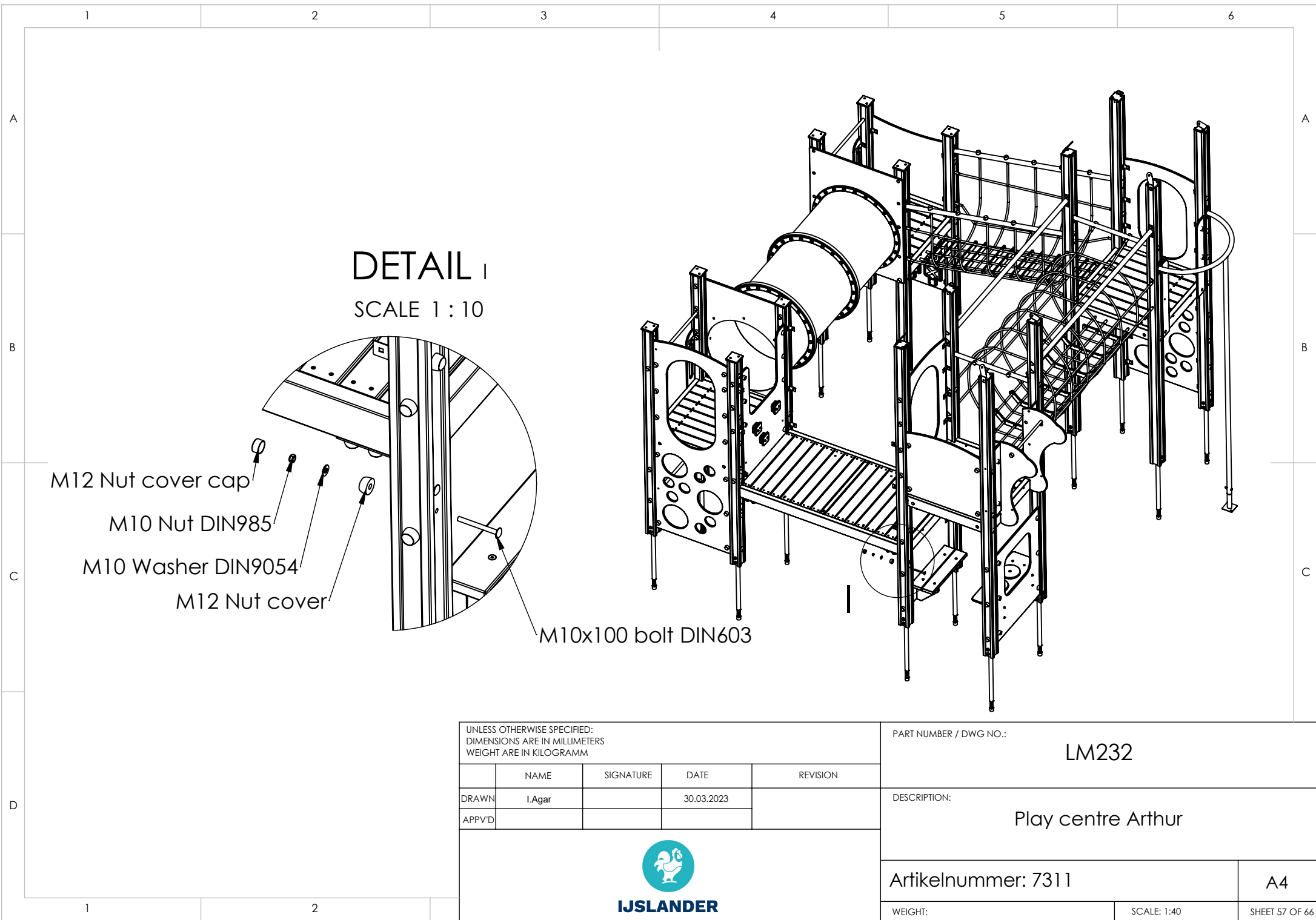
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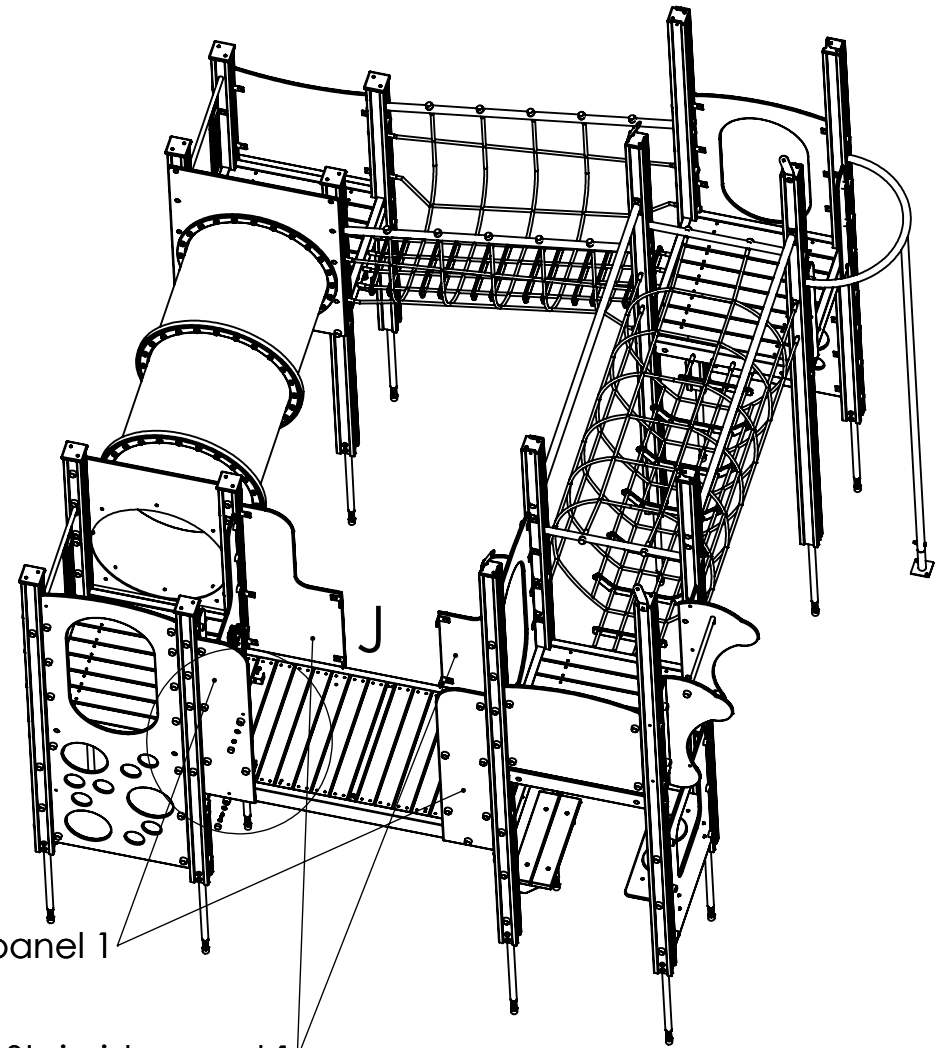
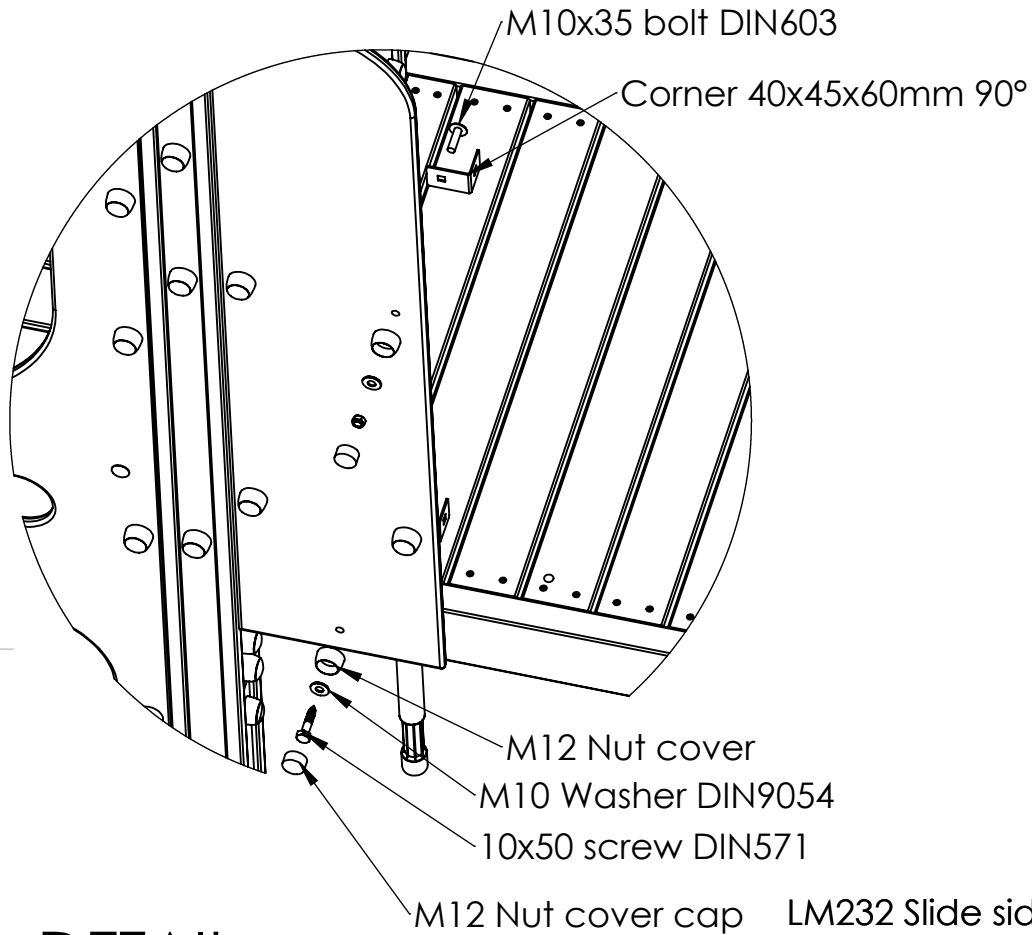
A4

WEIGHT:

SCALE: 1:10

SHEET 56 OF 66





DETAIL J

SCALE 1 : 10

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
DRAWN	I.Agar		30.03.2023	
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IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

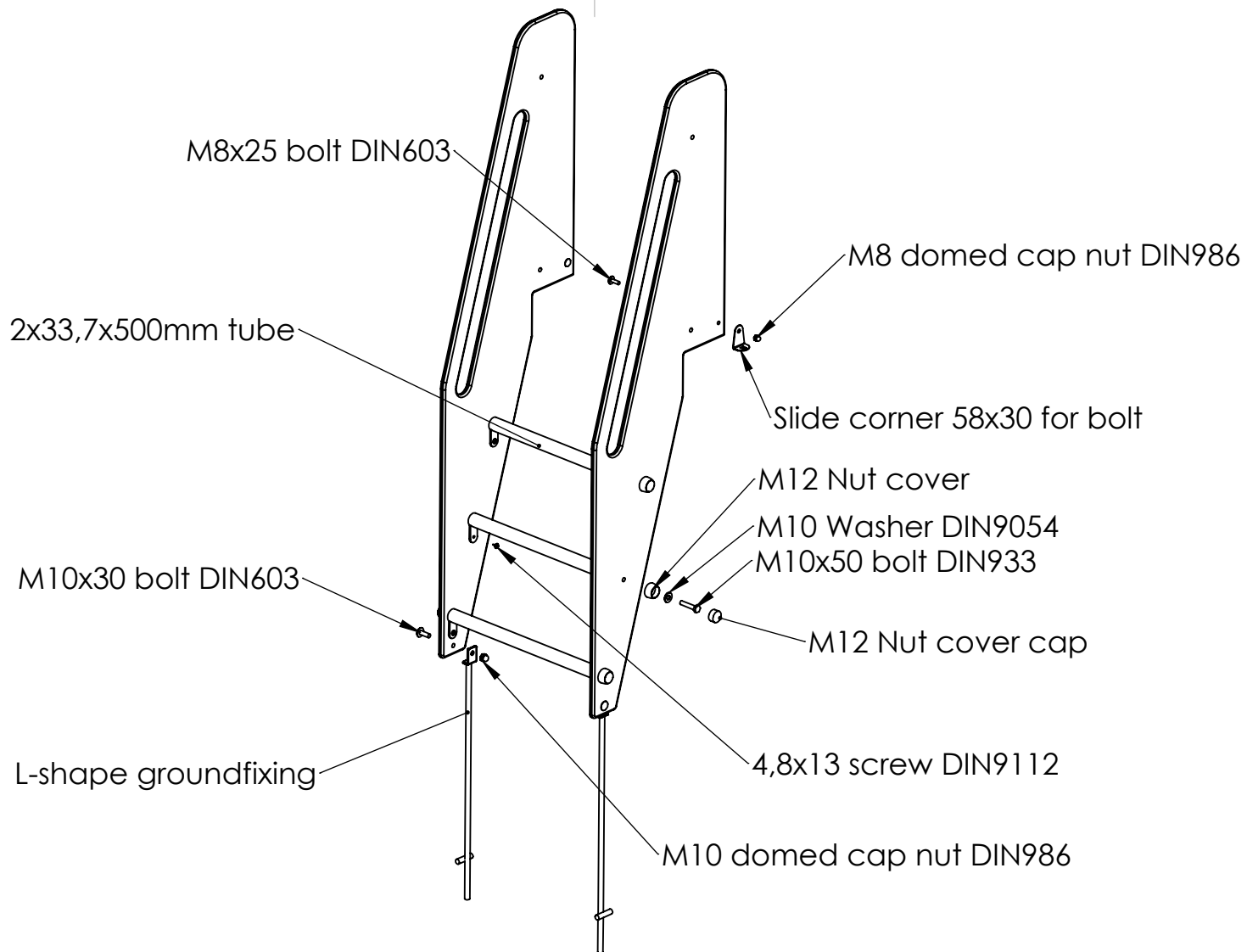
Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:40

SHEET 58 OF 66

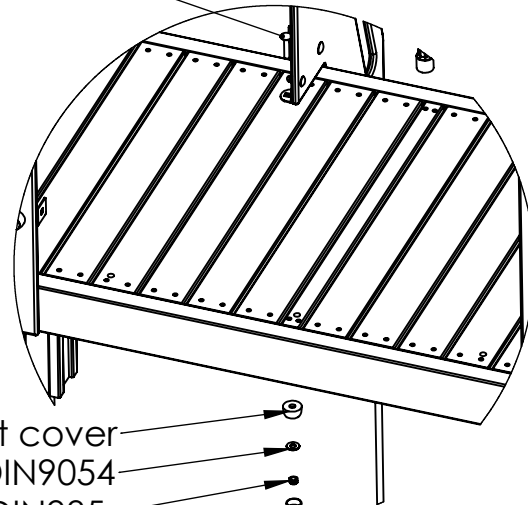


UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS WEIGHT ARE IN KILOGRAMM					PART NUMBER / DWG NO.: LM232	
	NAME	SIGNATURE	DATE	REVISION	DESCRIPTION: Play centre Arthur	
DRAWN	I.Agar		30.03.2023			
APPV'D						
 IJSLANDER					Artikelnummer: 7311	A4
					WEIGHT:	SCALE: 1:16
					SHEET 59 OF 66	

DETAIL K

SCALE 1 : 15

M10x50 bolt DIN603

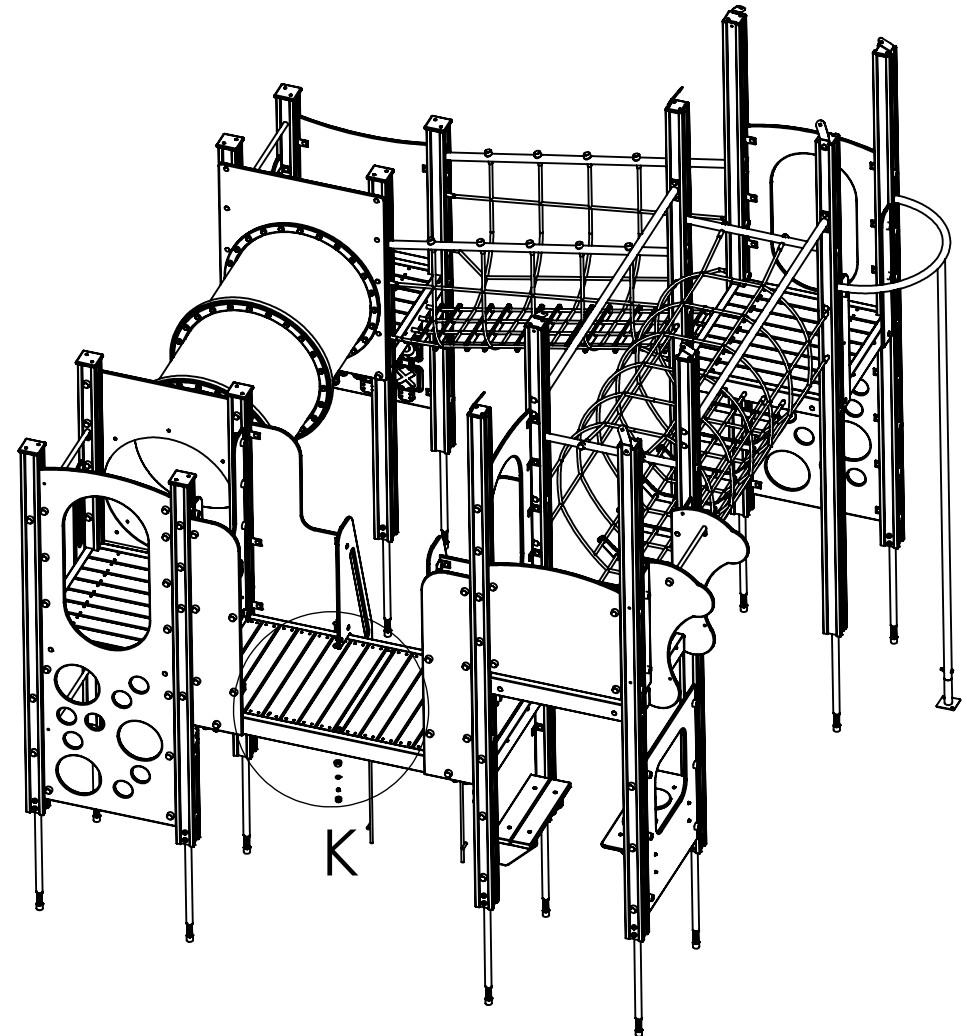


M12 Nut cover

M10 Washer DIN9054

M10 Nut DIN985

M12 Nut cover cap



UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

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APPV'D				

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

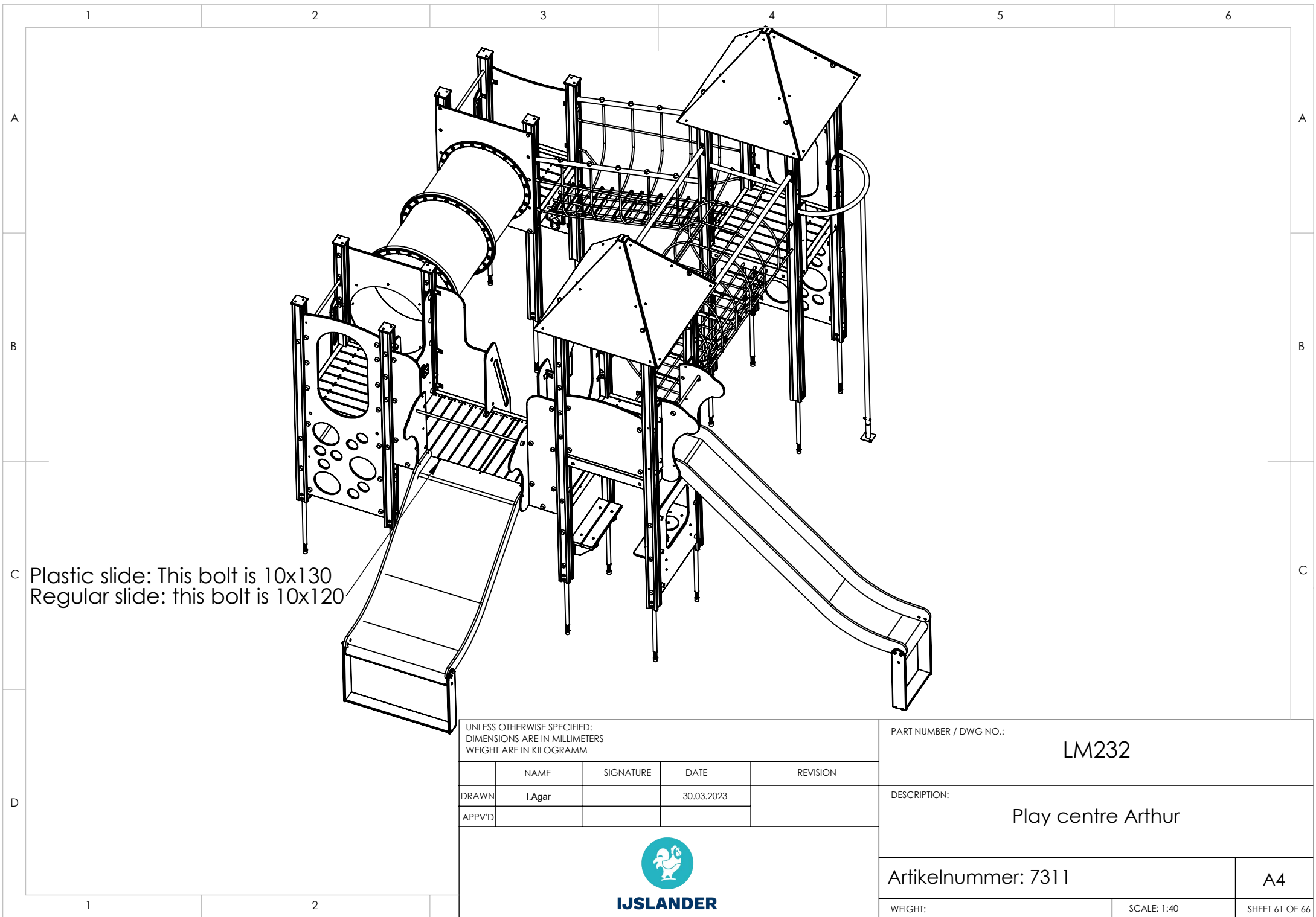
WEIGHT:

SCALE: 1:40

SHEET 60 OF 66



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PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:40 SHEET 61 OF 66

Slide to platform assembly

In the case of plastic slide, these bolts are M10x60 DIN603

M10x50 bolt DIN603

DETAIL A
SCALE 1 : 8

M8x16 DIN7380

Slide corner 58x30 for bolt

M8x45 bolt DIN603

M8 Nut cover

M8 Nut DIN985

M8 Nut cover cap

M8 Nut DIN985

M8x30 bolt DIN603

DETAIL B
SCALE 1 : 10

M8x50 bolt DIN933

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PART NUMBER / DWG NO.:

LM232

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DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:14

SHEET 62 OF 66



IJSLANDER

Slide to platform assembly

DETAIL B SCALE 2 : 15

In the case of plastic slide, these bolts are M10x60 DIN603

4,8x40 Screw DIN7996
M10x50 bolt DIN603

M8x16 DIN7380

Slide corner 58x30 for screw

M12 Nut cover
M10 Washer DIN9054
M10 Nut DIN985
M12 Nut cover cap

M8x45 bolt DIN603
M8 Nut DIN985
M8 Nut cover
M8 Nut DIN985
M8 Nut cover cap

M8x30 bolt DIN603

DETAIL C SCALE 1 : 12

M8x50 bolt DIN933

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WEIGHT ARE IN KILOGRAMM

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

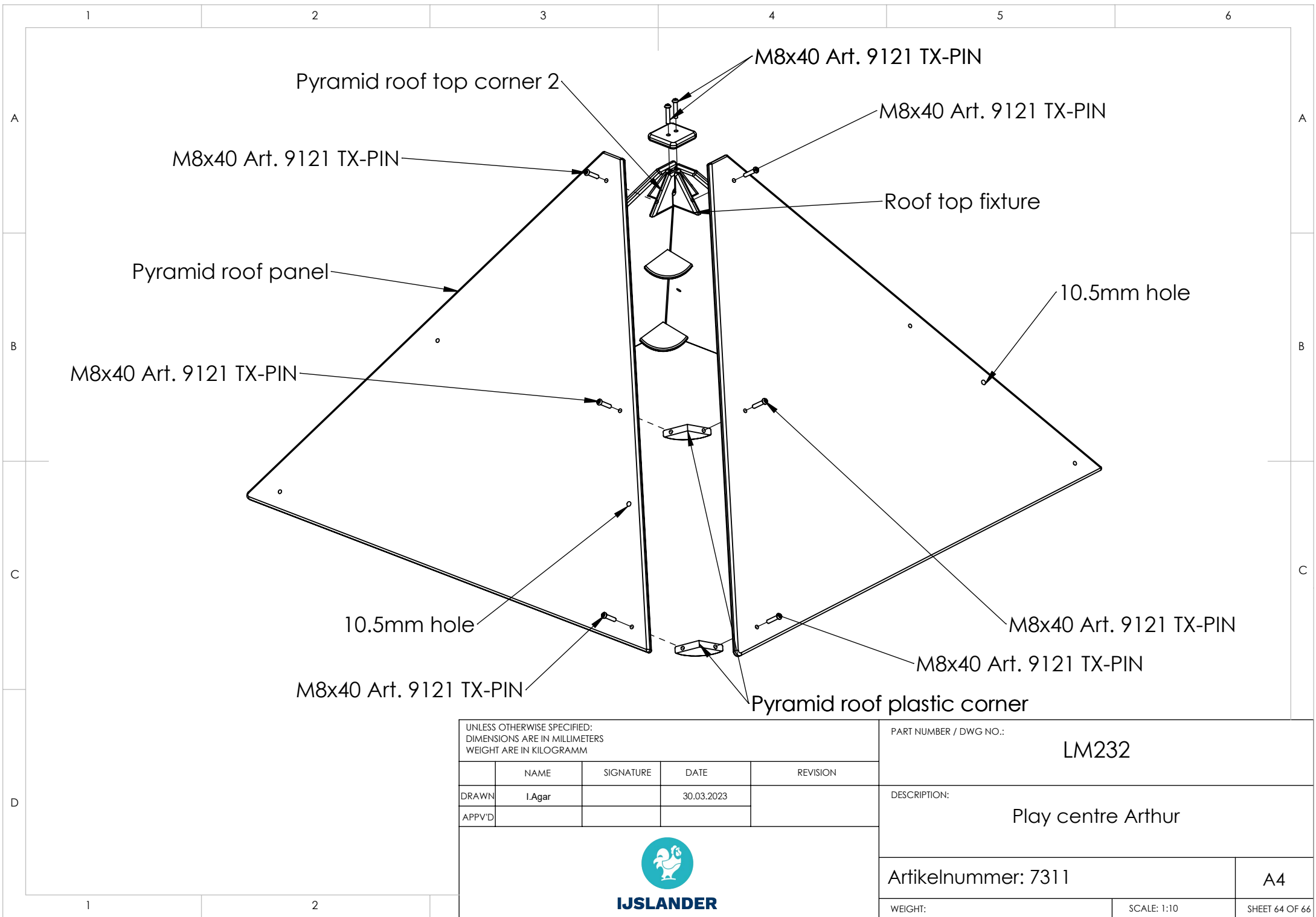
WEIGHT:

SCALE: 1:15

SHEET 63 OF 66



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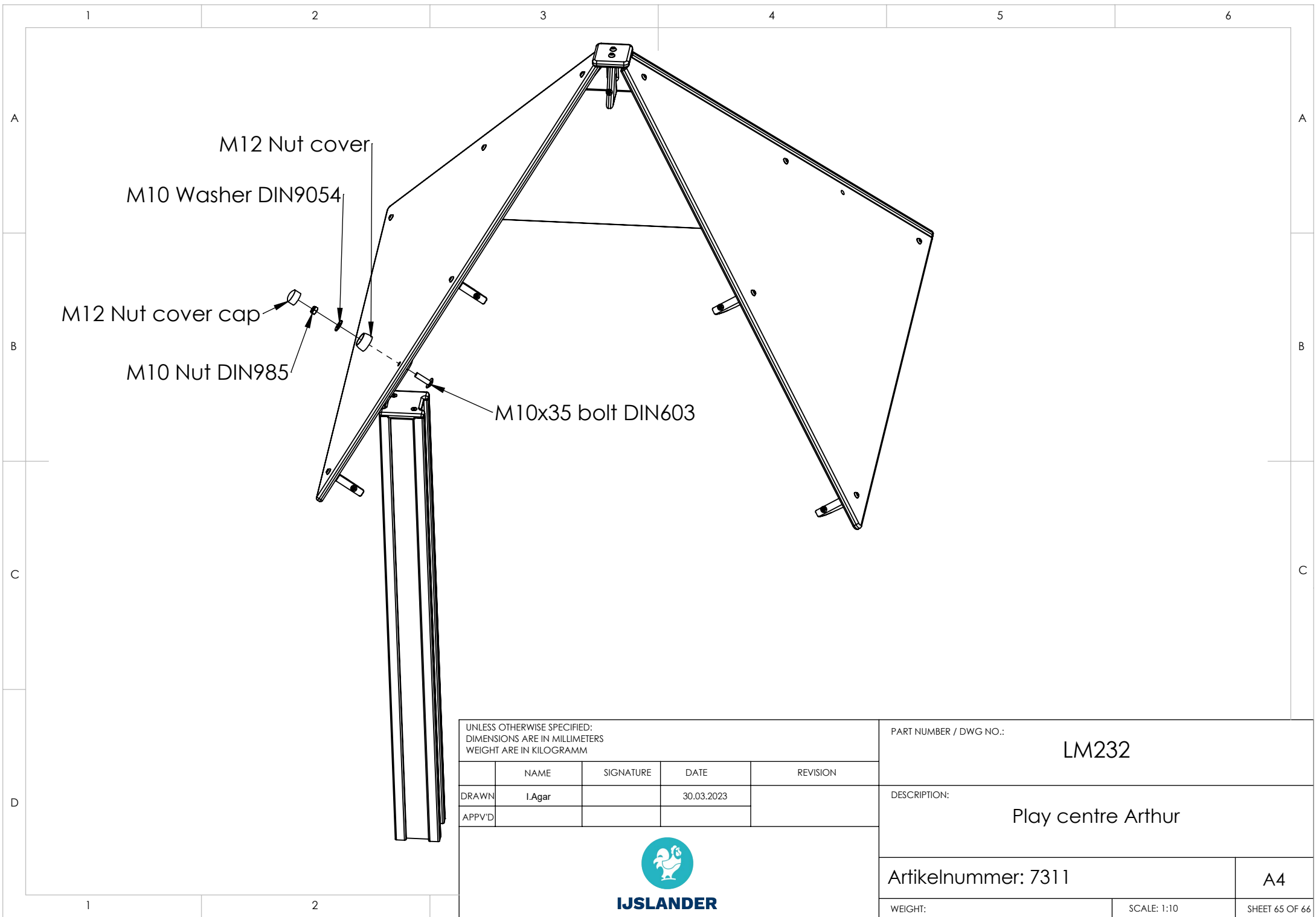


UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN MILLIMETERS
 WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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APPV'D				



PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:10
SHEET 64 OF 66	

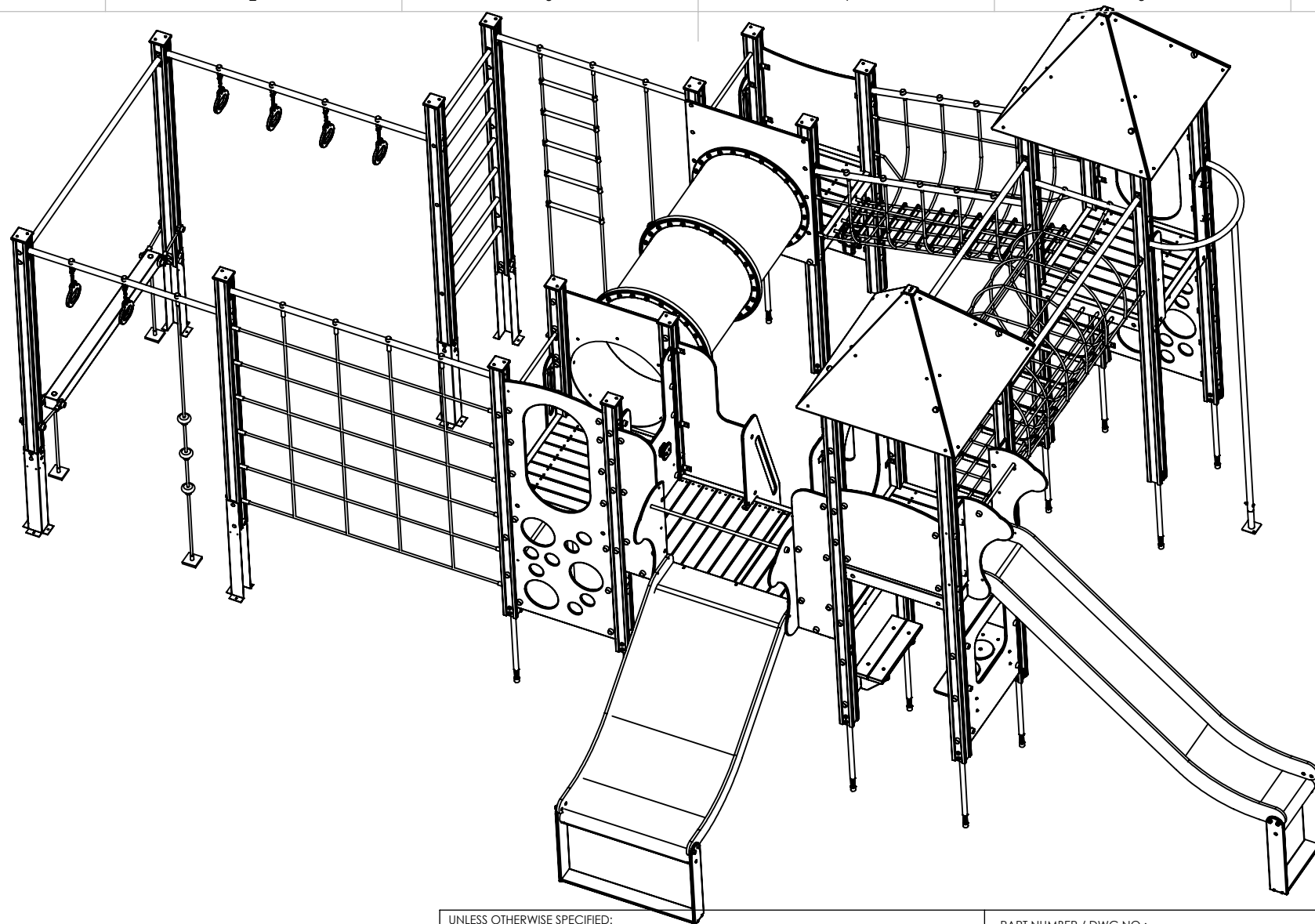


UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

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APPV'D				


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PART NUMBER / DWG NO.: LM232	
DESCRIPTION: Play centre Arthur	
Artikelnummer: 7311	A4
WEIGHT:	SCALE: 1:10 SHEET 65 OF 66



UNLESS OTHERWISE SPECIFIED:
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WEIGHT ARE IN KILOGRAMM

	NAME	SIGNATURE	DATE	REVISION
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APPV'D				



IJSLANDER

PART NUMBER / DWG NO.:

LM232

DESCRIPTION:

Play centre Arthur

Artikelnummer: 7311

A4

WEIGHT:

SCALE: 1:40

SHEET 66 OF 66