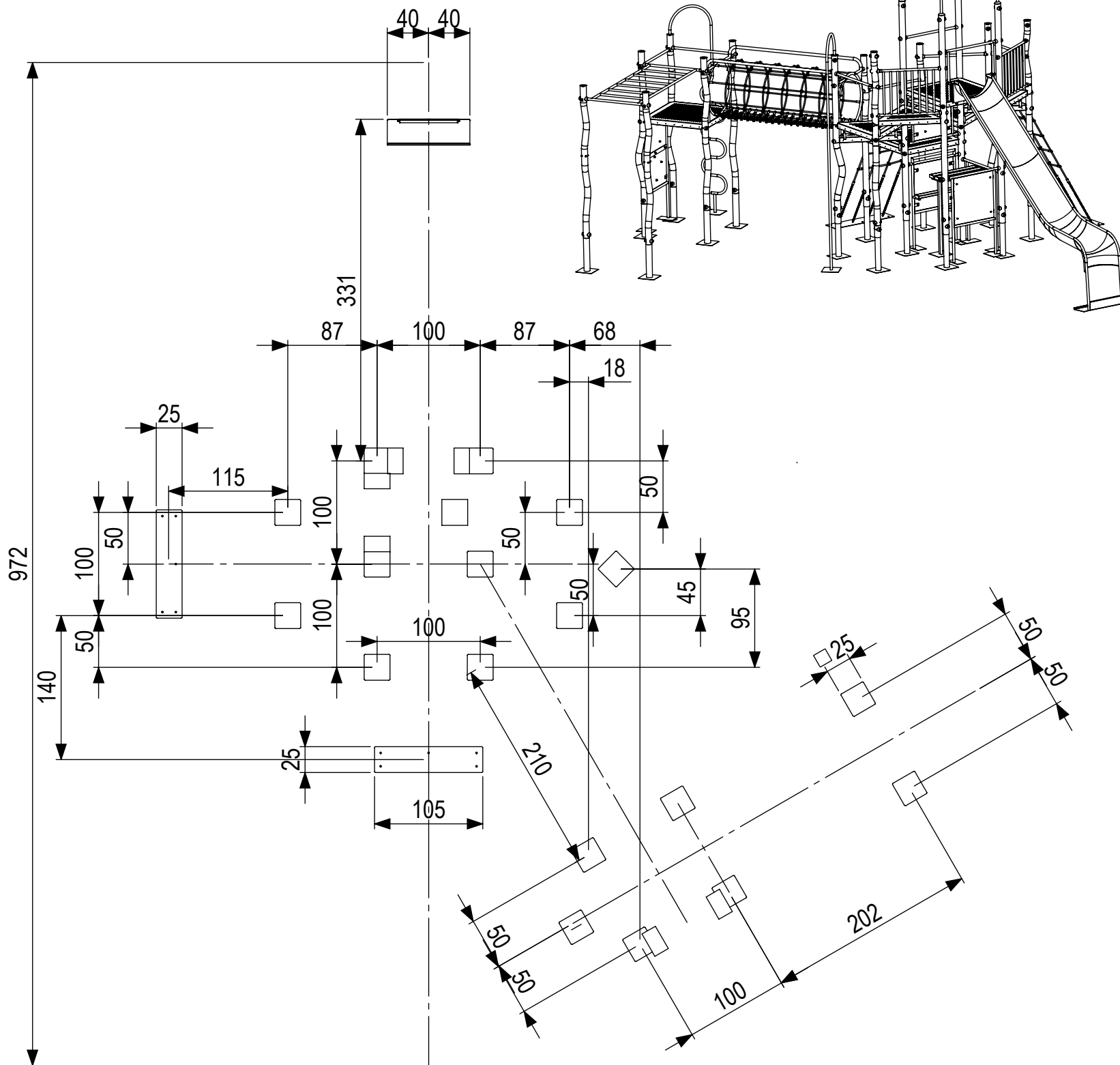
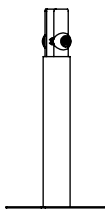
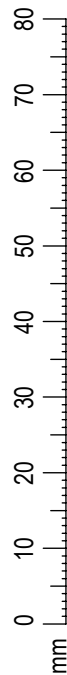
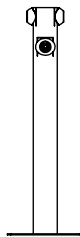




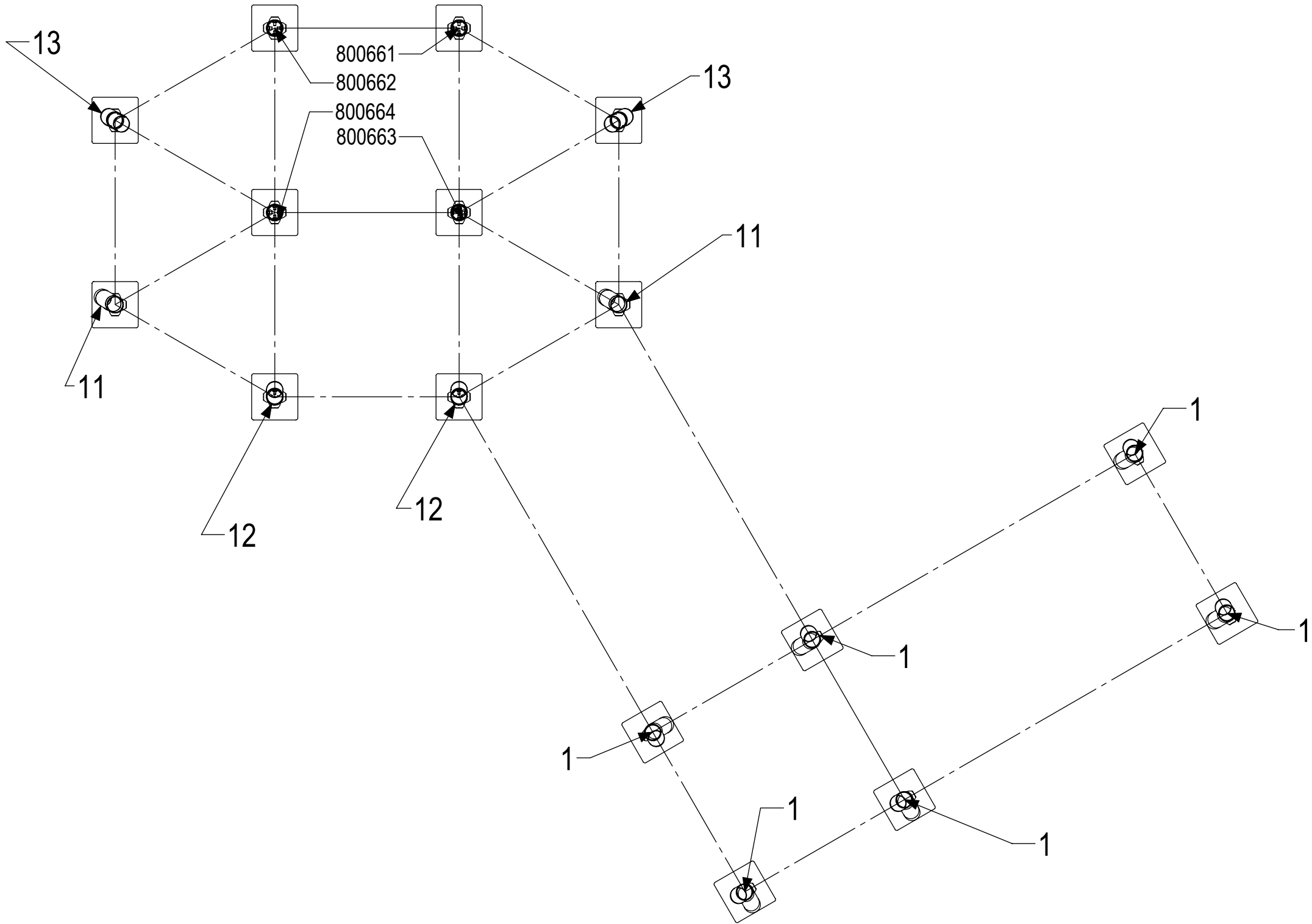
|                                                                                                           |  |                                                                                                                                                                   |                                                                                                                                              |                                                                                                                                |                   |                            |                                                  |                     |            |                  |              |                  |              |
|-----------------------------------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|-------------------|----------------------------|--------------------------------------------------|---------------------|------------|------------------|--------------|------------------|--------------|
| <br><b>IJSLANDER</b> |  | <b>IJslander BV</b><br>Oude Dijk 10<br>8096 RK Oldebroek   The Netherlands<br>T +31 (0)525 633420   F +31 (0)525 631067<br>info@ijslander.com   www.ijslander.com | alg. ruwheid<br>gen. roughness<br>DIN ISO 1302<br>      | alg. ruwheid<br>gen. roughness<br>3.2<br> | eenhed/unit<br>cm | datum<br>date<br>7-10-2025 | naam<br>name<br>SK                               |                     |            |                  |              |                  |              |
|                                                                                                           |  | vorm- en plaatstoleranties<br>geometrical tolerancing<br>DIN ISO 1101<br>    | telaaftbare afwijkingen voor lineaire maten (m.u.v. gebroken kanten)<br>admissible deviations for linear dimensions (excepting broken edges) |                                                                                                                                |                   |                            |                                                  |                     |            |                  |              |                  |              |
|                                                                                                           |  | alg. toleranties<br>gen. tolerancing<br>DIN 7168-m                                                                                                                | lineaire maat<br>linear dimension                                                                                                            |                                                                                                                                | ><br>≤            | 0,5<br>6                   | 6<br>30                                          | 30<br>120           | 120<br>400 | 400<br>1000      | 1000<br>2000 | 2000<br>4000     | 4000<br>8000 |
|                                                                                                           |  |                                                                                                                                                                   | afwijking/deviation                                                                                                                          |                                                                                                                                |                   | ±0.1                       | ±0.2                                             | ±0.3                | ±0.5       | ±0.8             | ±1.2         | ±2               | ±3           |
| proj.<br>            |  | omschrijving/description                                                                                                                                          | Totaal gewicht:                                                                                                                              |                                                                                                                                | 998.496           | kg                         | Zwaarste onderdeel:                              | 116                 | kg         |                  |              |                  |              |
| schaal/scale<br>1:75                                                                                      |  | Madera Combitoestel XXL<br>vario                                                                                                                                  | Leeftijd van:                                                                                                                                |                                                                                                                                | 5 - 12            | jaar                       | Valondergrond klasse: C - Valondergrond benodigd |                     |            |                  |              |                  |              |
|                                                                                                           |  |                                                                                                                                                                   | tekeningnummer/drawingnumber<br>1418-01-R07-INS                                                                                              |                                                                                                                                |                   |                            |                                                  | blad/sheet<br>1 - 4 |            | wijz./rev.<br>07 |              | form./size<br>A3 |              |



Onder staanders nr 1 voet nr 911472



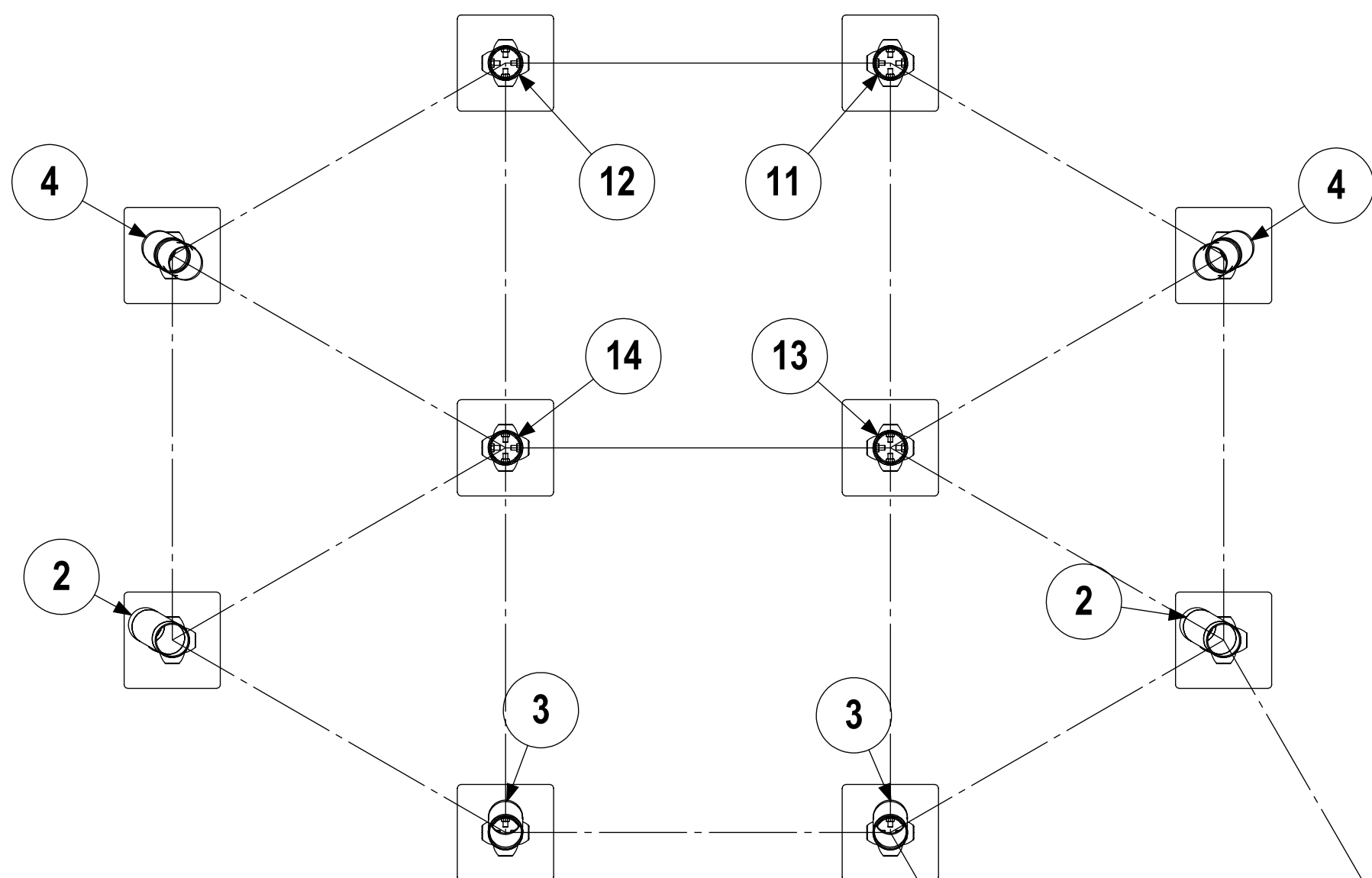
Onder overige staanders voet nr 944147



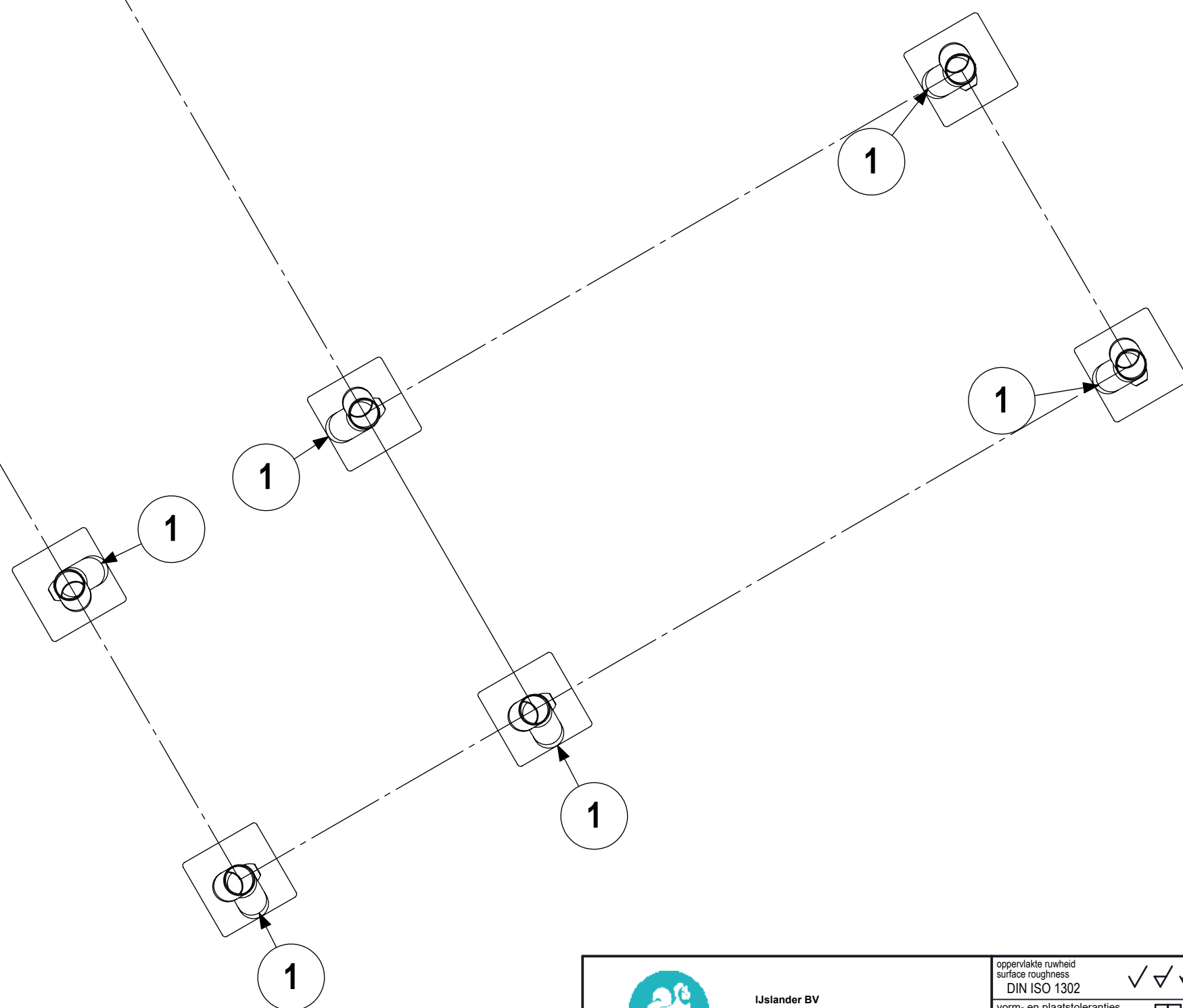
Positionering staanders

|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    |                                                                                                                                              |                   |                            |    |                           |     |            |      |                                                  |      |      |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------|-------------------|----------------------------|----|---------------------------|-----|------------|------|--------------------------------------------------|------|------|
|  <div><b>IJSLANDER BV</b><br/>Oude Dijk 10<br/>8096 RK Oldebroek   The Netherlands<br/>T +31 (0)525 633420   F +31 (0)525 631067<br/>info@ijslander.com   www.ijslander.com</div> | alg. ruwheid<br>gen. roughness<br>DIN ISO 1302                        |  | alg. ruwheid<br>gen. roughness<br>3.2              | eenheid/unit<br>cm                                                                                                                           | datum<br>date     | naam<br>name               |    |                           |     |            |      |                                                  |      |      |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    |                                                                                                                                              | getekend<br>drawn | 7-10-2025                  | SK |                           |     |            |      |                                                  |      |      |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    |                                                                                                                                              | norm              | EN 1176:2017               |    |                           |     |            |      |                                                  |      |      |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    |                                                                                                                                              |                   |                            |    |                           |     |            |      |                                                  |      |      |
| <b>IJSLANDER</b>                                                                                                                                                                                                                                                       | vorm- en plaatstoleranties<br>geometrical tolerancing<br>DIN ISO 1101 |  | alg. toleranties<br>gen. tolerancing<br>DIN 7168-m | toelaatbare afwijkingen voor lineaire maten (m.u.v. gebroken kanten)<br>admissible deviations for linear dimensions (excepting broken edges) |                   |                            |    |                           |     |            |      |                                                  |      |      |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    | lineaire maat<br>linear dimension                                                                                                            | >                 | 0,5                        | 6  | 30                        | 120 | 400        | 1000 | 2000                                             | 4000 | 8000 |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    | afwijking/deviation                                                                                                                          | <=                | 0,5                        | 6  | 30                        | 120 | 400        | 1000 | 2000                                             | 4000 | 8000 |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    | afwijking/deviation                                                                                                                          | <=                | 0,5                        | 6  | 30                        | 120 | 400        | 1000 | 2000                                             | 4000 | 8000 |
| proj.<br>                                                                                                                                                                         | omschrijving/description                                              |                                                                                       |                                                    | Madera Combitoestel XXL<br>vario                                                                                                             |                   |                            |    |                           |     |            |      |                                                  |      |      |
| schaal/scale<br>1:25                                                                                                                                                                                                                                                   |                                                                       |                                                                                       |                                                    | Totaal gewicht: 998.496 kg                                                                                                                   |                   | Zwaarste onderdeel: 116 kg |    | Leeftijd van: 5 - 12 jaar |     |            |      | Valondergrond klasse: C - Valondergrond benodigd |      |      |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    | tekeningsnummer/drawingnumber                                                                                                                |                   |                            |    | blad/sheet                |     | wijz./rev. |      | form./size                                       |      |      |
|                                                                                                                                                                                                                                                                        |                                                                       |                                                                                       |                                                    | 1418-01-R07-INS                                                                                                                              |                   |                            |    | 2 - 4                     |     | 07         |      | A3                                               |      |      |

Madera Combitoestel XXL  
vario

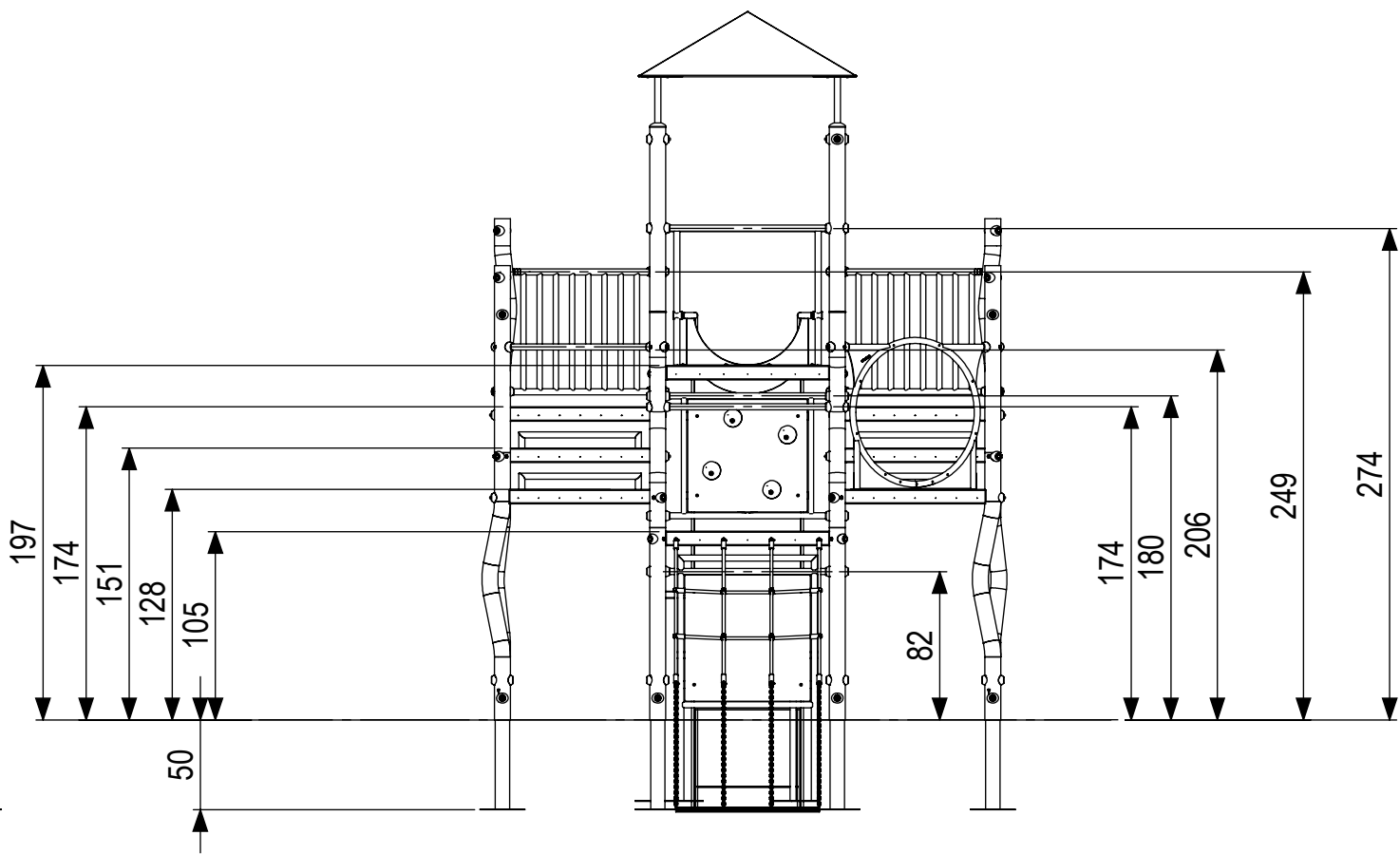
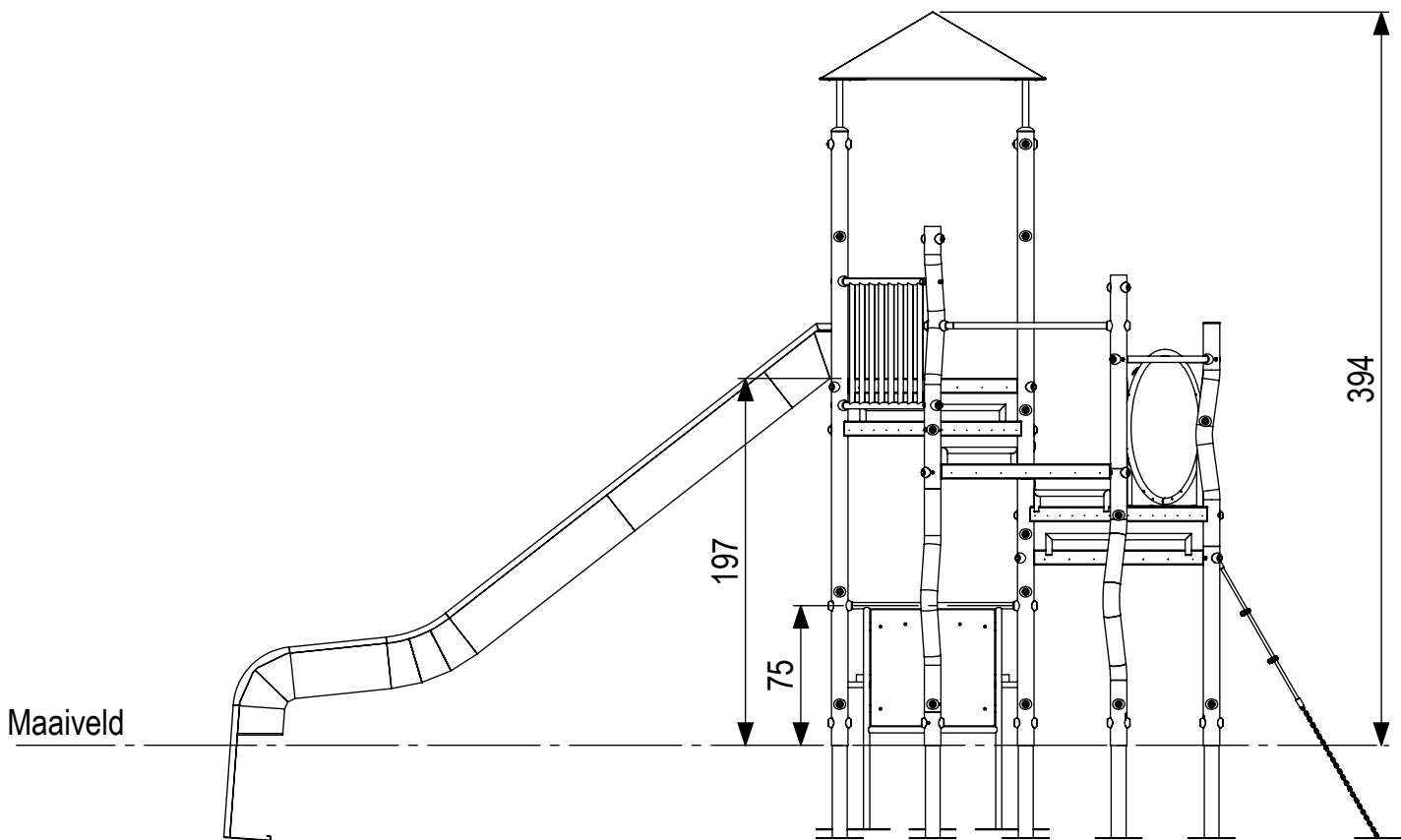
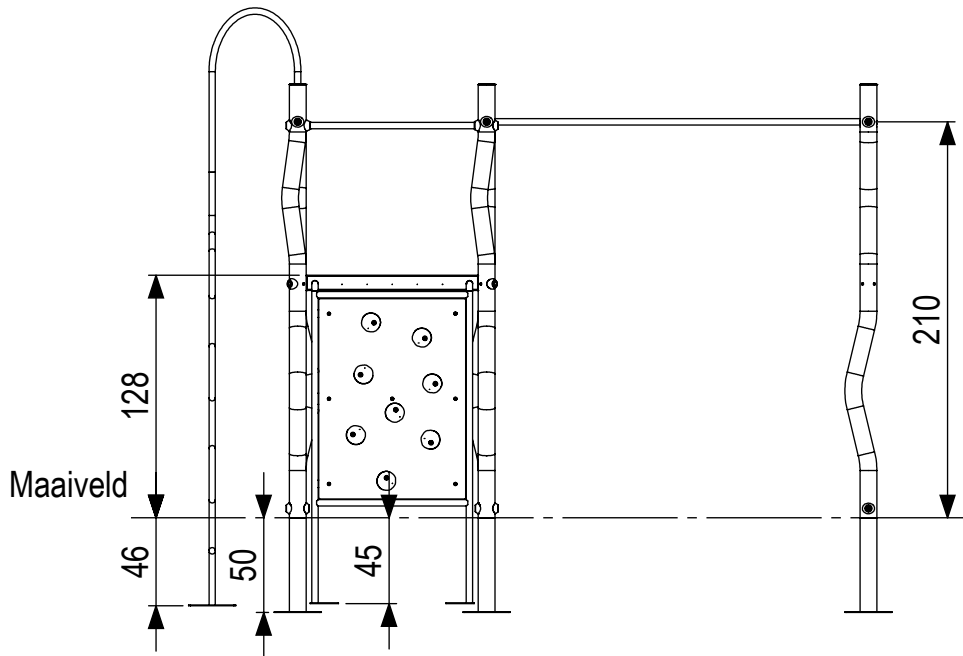
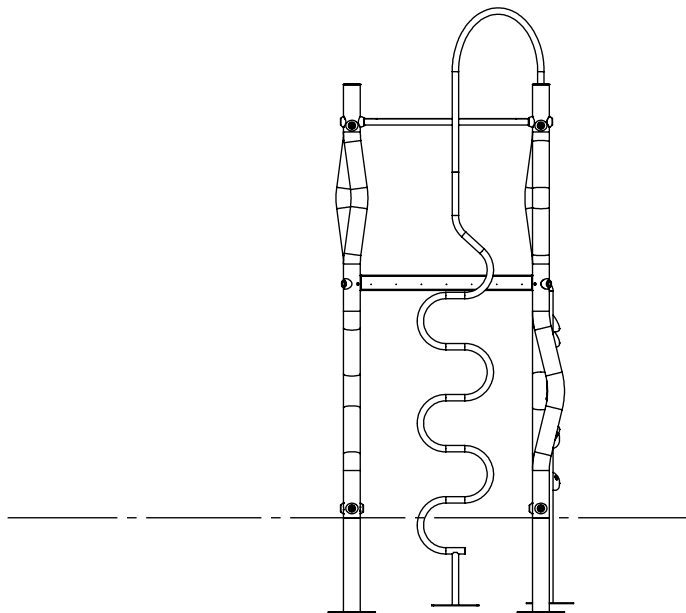


**De kant van ballon is onderste knik in staander**



## Positionering staanders

|                                                                                                                                                                                                                                                                            |            |                                                                                                                                                                  |           |                                                                        |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |              |                                                    |  |                                        |  |                                     |                                   |            |         |           |            |             |              |              |              |                                       |      |      |      |      |      |      |    |    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|------------------------------------------------------------------------|-------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|----------------------------------------------------|--|----------------------------------------|--|-------------------------------------|-----------------------------------|------------|---------|-----------|------------|-------------|--------------|--------------|--------------|---------------------------------------|------|------|------|------|------|------|----|----|
| <div></div> <div>Ijslander BV<br/>Oude Dijk 10<br/>8096 RK Oldebroek   The Netherlands<br/>T +31 (0)525 633420   F +31 (0)525 631067<br/>info@ijslander.com   www.ijslander.com</div> |            | <div>oppervlakte ruwheid<br/>surface roughness<br/>DIN ISO 1302</div> <div>✓ ✓</div>                                                                             |           | <div>alg. ruwheid<br/>gen. roughness</div> <div>3.2</div>              |             | <div>eenheid/unit</div> <div>mm</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |              | <div>getekend<br/>drawn</div> <div>7-10-2025</div> |  | <div>naam<br/>name</div> <div>SK</div> |  |                                     |                                   |            |         |           |            |             |              |              |              |                                       |      |      |      |      |      |      |    |    |
|                                                                                                                                                                                                                                                                            |            | <div>vorm- en plaatoleranties<br/>geometrical tolerancing<br/>DIN ISO 1101</div> <div><div><div></div><div>A</div></div><div><div></div><div>A</div></div></div> |           | <div>alg. toleranties<br/>gen. tolerancing</div> <div>DIN 7168-m</div> |             | <div>tolaatbare afwijkingen voor lineaire maten (m.v.v. gebroken kanten)<br/>admissible deviations for linear dimensions (excepting broken edges)</div> <table><tr><td>lineaire maat<br/>linear dimension</td><td>&gt; 0,5<br/>5</td><td>6<br/>30</td><td>30<br/>120</td><td>120<br/>400</td><td>400<br/>1000</td><td>1000<br/>2000</td><td>2000<br/>4000</td><td>4000<br/>8000</td></tr><tr><td>afwijking/maat<br/>deviation/dimension</td><td>±0.1</td><td>±0.2</td><td>±0.3</td><td>±0.5</td><td>±0.8</td><td>±1.2</td><td>±2</td><td>±3</td></tr></table> |              |                                                    |  |                                        |  |                                     | lineaire maat<br>linear dimension | > 0,5<br>5 | 6<br>30 | 30<br>120 | 120<br>400 | 400<br>1000 | 1000<br>2000 | 2000<br>4000 | 4000<br>8000 | afwijking/maat<br>deviation/dimension | ±0.1 | ±0.2 | ±0.3 | ±0.5 | ±0.8 | ±1.2 | ±2 | ±3 |
| lineaire maat<br>linear dimension                                                                                                                                                                                                                                          | > 0,5<br>5 | 6<br>30                                                                                                                                                          | 30<br>120 | 120<br>400                                                             | 400<br>1000 | 1000<br>2000                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 2000<br>4000 | 4000<br>8000                                       |  |                                        |  |                                     |                                   |            |         |           |            |             |              |              |              |                                       |      |      |      |      |      |      |    |    |
| afwijking/maat<br>deviation/dimension                                                                                                                                                                                                                                      | ±0.1       | ±0.2                                                                                                                                                             | ±0.3      | ±0.5                                                                   | ±0.8        | ±1.2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | ±2           | ±3                                                 |  |                                        |  |                                     |                                   |            |         |           |            |             |              |              |              |                                       |      |      |      |      |      |      |    |    |
| <div>proj.</div> <div></div>                                                                                                                                                          |            | <div>omschrijving/description</div> <div>Madera Combitoestel XXL vario</div>                                                                                     |           | <div>material/material</div> <div></div>                               |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |              |                                                    |  |                                        |  |                                     |                                   |            |         |           |            |             |              |              |              |                                       |      |      |      |      |      |      |    |    |
| <div>schaal/scale</div> <div>1:15</div>                                                                                                                                                                                                                                    |            |                                                                                                                                                                  |           | <div>oppervlakte behandeling/surface treatment</div> <div></div>       |             | <div>tekeningnummer/drawing number</div> <div>1418-01-R07</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |              | <div>blad/sheet</div> <div>3 - 4</div>             |  | <div>wijz./rev.</div> <div>07</div>    |  | <div>form./size</div> <div>A2</div> |                                   |            |         |           |            |             |              |              |              |                                       |      |      |      |      |      |      |    |    |



|                                                                                                                                                                                                                                                                                                 |  |                                                                       |  |                                                                                                                                              |  |                                       |  |                       |  |                            |  |                     |  |                  |  |                  |  |              |  |              |  |              |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------|--|---------------------------------------|--|-----------------------|--|----------------------------|--|---------------------|--|------------------|--|------------------|--|--------------|--|--------------|--|--------------|--|
| <div></div> <div>IJSLANDER BV<br/>Oude Dijk 10<br/>8096 RK Oldebroek   The Netherlands<br/>T +31 (0)525 633420   F +31 (0)525 631067<br/>info@ijslander.com   www.ijslander.com</div> <div>IJSLANDER</div> |  | alg. ruwheid<br>gen. roughness<br>DIN ISO 1302                        |  | ✓✓✓                                                                                                                                          |  | alg. ruwheid<br>gen. roughness<br>3.2 |  | eenheid/unit<br>cm    |  | datum<br>date<br>7-10-2025 |  | naam<br>name<br>SK  |  |                  |  |                  |  |              |  |              |  |              |  |
|                                                                                                                                                                                                                                                                                                 |  | vorm- en plaatstoleranties<br>geometrical tolerancing<br>DIN ISO 1101 |  | □□<br>□□                                                                                                                                     |  | □□<br>□□                              |  | norm                  |  | EN 1176:2017               |  |                     |  |                  |  |                  |  |              |  |              |  |              |  |
|                                                                                                                                                                                                                                                                                                 |  | alg. toleranties<br>gen. tolerancing<br>DIN 7168-m                    |  | toelaatbare afwijkingen voor lineaire maten (m.u.v. gebroken kanten)<br>admissible deviations for linear dimensions (excepting broken edges) |  |                                       |  |                       |  |                            |  |                     |  |                  |  |                  |  |              |  |              |  |              |  |
| proj.<br>                                                                                                                                                                                                  |  | omschrijving/description<br>Madera Combitoestel XXL<br>vario          |  | lineaire maat<br>linear dimension                                                                                                            |  | ≤                                     |  | 0,5<br>6              |  | 6<br>30                    |  | 30<br>120           |  | 120<br>400       |  | 400<br>1000      |  | 1000<br>2000 |  | 2000<br>4000 |  | 4000<br>8000 |  |
|                                                                                                                                                                                                                                                                                                 |  |                                                                       |  | afwijking/deviation                                                                                                                          |  | ±0.1                                  |  | ±0.2                  |  | ±0.3                       |  | ±0.5                |  | ±0.8             |  | ±1.2             |  | ±2           |  | ±3           |  |              |  |
|                                                                                                                                                                                                                                                                                                 |  |                                                                       |  | Totaal gewicht:                                                                                                                              |  | 998.496                               |  | kg                    |  | Zwaarste onderdeel:        |  | 116                 |  | kg               |  |                  |  |              |  |              |  |              |  |
| schaal/scale<br>1:40                                                                                                                                                                                                                                                                            |  |                                                                       |  | Leeftijd van:                                                                                                                                |  | 5 - 12 jaar                           |  | Valondergrond klasse: |  | C - Valondergrond benodigd |  |                     |  |                  |  |                  |  |              |  |              |  |              |  |
|                                                                                                                                                                                                                                                                                                 |  |                                                                       |  | tekeningnummer/drawingnumber<br>1418-01-R07-INS                                                                                              |  |                                       |  |                       |  |                            |  | blad/sheet<br>4 - 4 |  | wijz./rev.<br>07 |  | form./size<br>A3 |  |              |  |              |  |              |  |